


RCA-26-22-001-1: Replace Coolant Filter Clip

Rivian is initiating a customer satisfaction campaign for some model year 2022 R1T vehicles that may have been built with a coolant filter clip that does not properly secure the coolant filter to the front subframe. If the coolant filter is not properly secured to the front subframe, it may operate with increased levels of noise and vibration from the front of the vehicle, which will be noticeable to the customer. Rivian will inspect, and, if necessary, replace the clip that secures the coolant filter to the front subframe. Rivian is launching this campaign for customer satisfaction and to ensure the quality of Rivian vehicles.

Document Type	Customer Satisfaction Campaign Bulletin
Date	September 29, 2022
Affected Region(s)	USA
Affected Model(s)	R1T
Model Year(s)	2022
Approximate Build Dates  Refer to the FSA Dashboard to determine if this document applies to a specific vehicle.	August 2021 – September 2021
Vehicle System	26 - Thermal Management
Minimum Service Location	Mobile

Potentially Required Parts

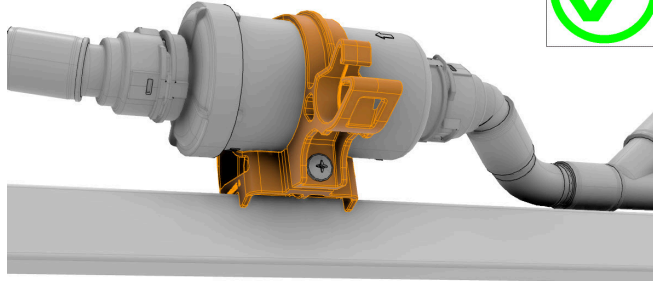
Part Number	Quantity	Engineering Name	Service Name/Notes
PT00409462-A	1	Clip _ Coolant filter	



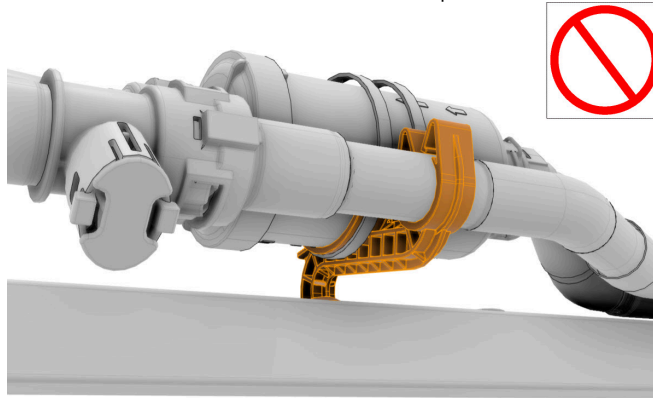
Attention: The parts listed in this table are only for unique steps that are called out in this bulletin. Some sections of this bulletin might refer to Service Manual procedures which require additional parts. Always review the bulletin and all potentially related Service Manual procedures before ordering parts and beginning work.

Procedure

1. Remove: Panel, Underbody, Front Subframe (refer to service manual procedure 606515010).
2. Inspect how the coolant filter is secured to the front subframe.
 - If the coolant filter is secured with a bracket: No additional work is required. Reinstall all components that were removed for access and replace all non-reusable components.

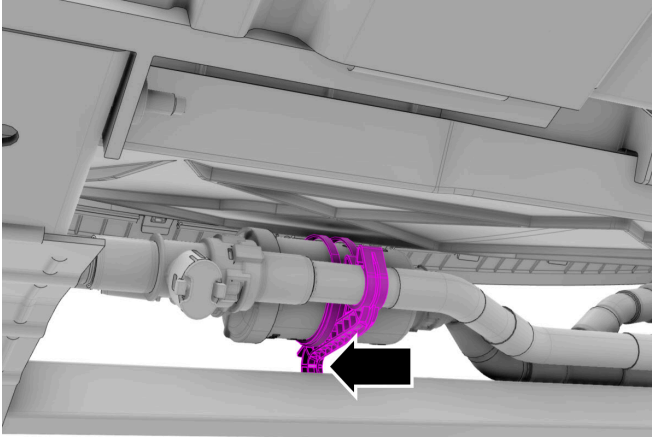


- If the coolant filter is secured with a clip: Continue to the next step.

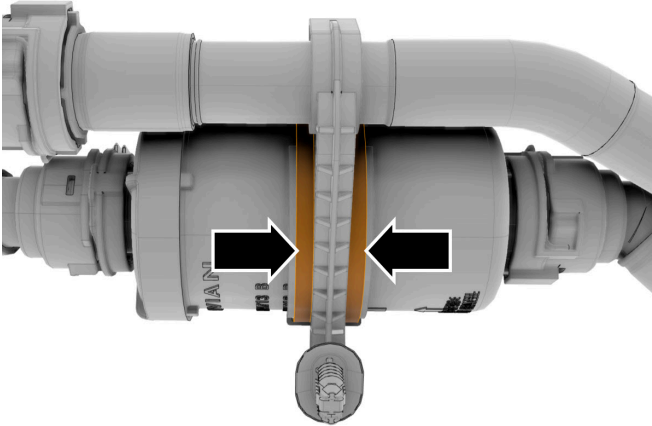


Note: Shown with components removed for clarity.

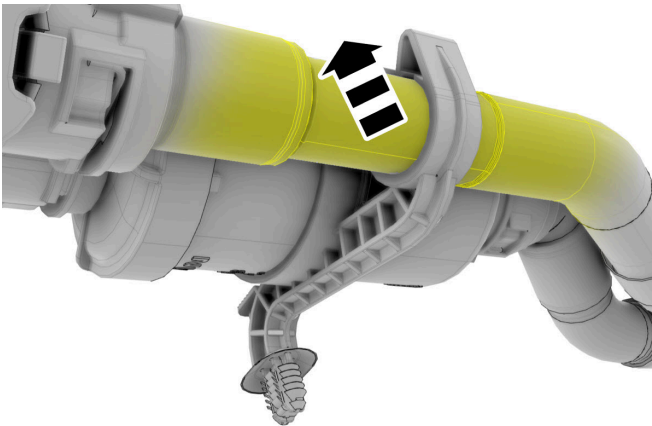
3.



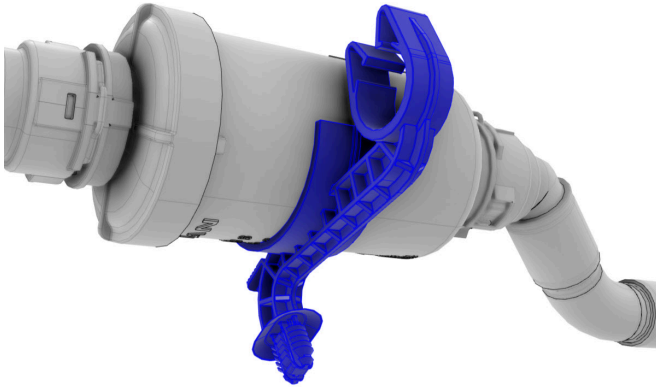
4. Cut the highlighted component(s).



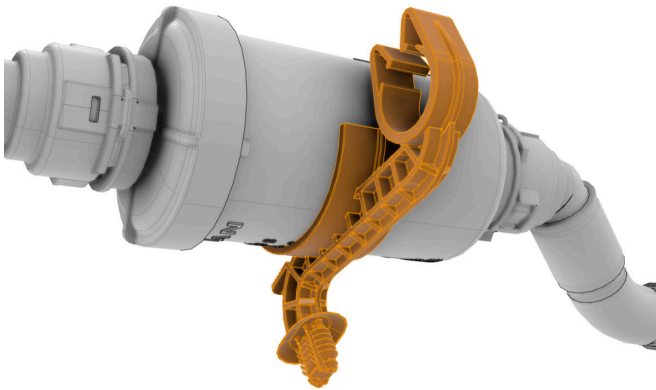
5.



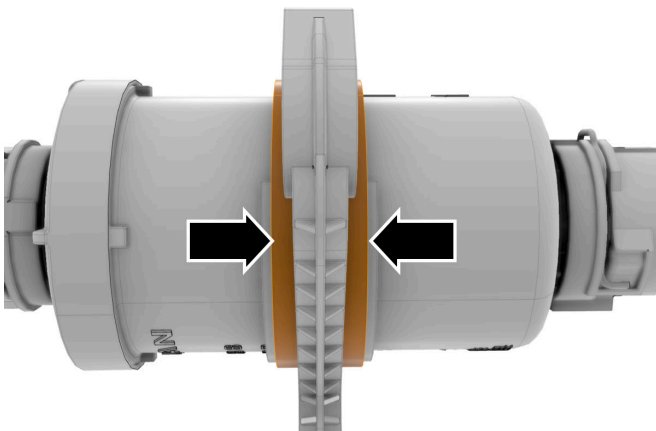
6.



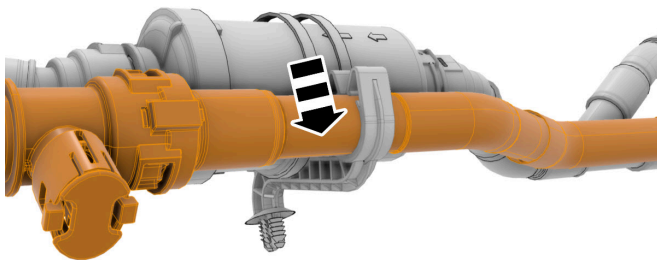
7. Install:



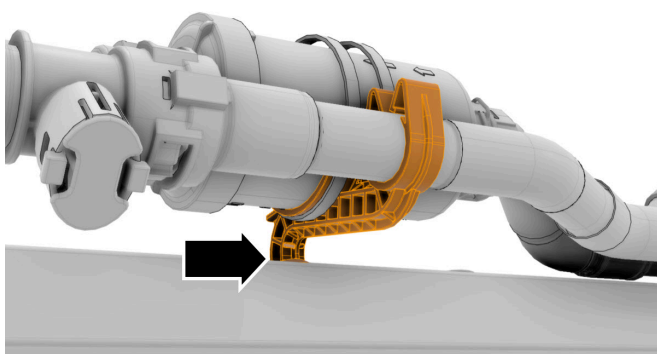
8. Install:



9. Install:



10. Install:



11. Reinstall all components that were removed for access and replace all non-reusable components.

Labor Codes

Labor Code	Description
RCA262200100	RCA-26-22-001-1 not applicable
RCA262200101	Vehicle inspection only; clip not present; coolant filter bracket already installed
RCA262200102	Replace coolant filter clip
Contact ServiceDocumentFeedback@rivian.com regarding labor codes and document content.	