



RV CHASSIS  
A Shyft Group Brand

1000 Reynolds Road, Charlotte, MI 48813 | P: 517.543.6400  
SPARTANRVCHASSIS.COM

**Technical Service Bulletin  
TSB22-270-001**

**DATE:** 9-29-2022

**APPLIES TO:** This service bulletin applies to 2016 through 2023 model year, K2, K3 and K4 model motor home chassis built between January 13, 2016 and May 25, 2022.

**CONDITION:** Fan drive belt may be loose. Potential for belt damage or loss of belt.

**CORRECTION:** Replace fan drive belt with shorter length belt.

**LABOR ALLOCATION:** .5 Hr

**CLASSIFICATION:** T3

**PARTS NEEDED:**

<u>QTY</u>	<u>Part Number</u>	<u>Description</u>
1 EA	5080720	Belt, 8 groove x 72.0"

**Kit # S-2766-001 Contains:**

<u>QTY</u>	<u>Part Number</u>	<u>Description</u>
1 EA	5080720	Belt, 8 groove x 72.0"
1 EA	TSB22-270-001	Work instructions

**GENERAL INSTRUCTIONS:**

Thoroughly review entire service bulletin before starting work. If there are questions or concerns with steps defined in this service bulletin, contact Spartan RV Chassis Customer & Product Support Group.

All applicable industry safety standards must be followed when performing work identified in this procedure.

Service Bulletins are intended for use by Professional Technicians only. They are written to guide Professional Technicians in performing service to vehicles of specific nature in conjunction with industry standards. Professional Technicians should be appropriately trained on industry standards and have the tools and equipment to perform procedures safely and properly.



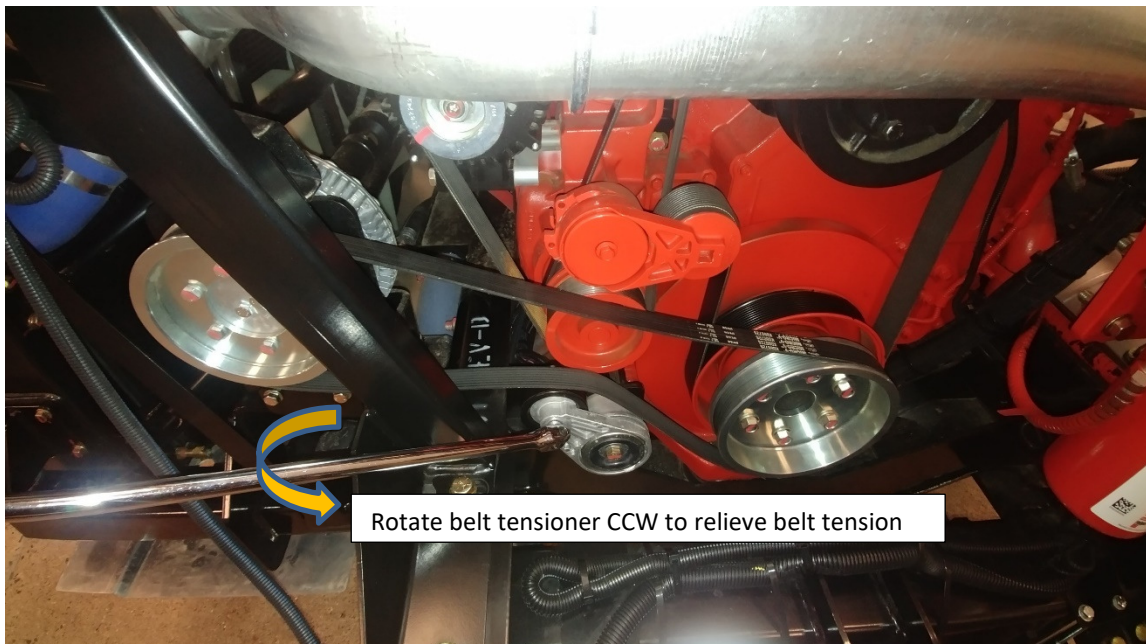
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### STEP-BY-STEP INSTRUCTIONS:

- 1) Take note of belt routing before removing belt.
- 2) Using ½" drive breaker bar, rotate belt tensioner CCW to relieve fan drive belt tension and remove fan drive belt. Discard belt.



**Figure 1**

- 3) Using ½" drive breaker bar, rotate belt tensioner CCW to relieve fan drive belt tension and install NEW fan drive belt. Refer to Figure 1 for belt routing.
- 4) Ensure belt is centered on fan clutch pulley and crankshaft pulley before releasing belt tensioner.
- 5) Start engine and verify belt stays centered on both pulleys.

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