



# Desert X Fuel Tank Removal/Refitting Instructions

Service Repair Bulletin SRV-SRB-22-039

Date: September 29, 2022  
To: Dealer Principal, General Manager, Service Manager, North American Dealer Network  
From: Richard Kenton, Technical Director  
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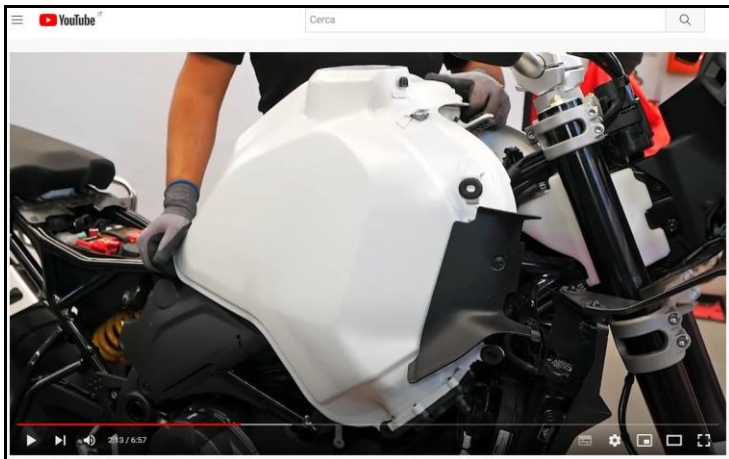
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Dear Dealers,

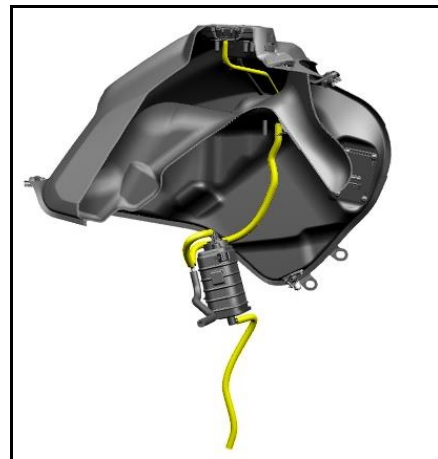
We hereby would like to inform you that a video (*Figure 1*) has been made to show the operations to be performed to remove and refit the fuel tank of the Desert X.

The video is intended to highlight the correct steps to perform such operations ensuring that the tank breather pipes are correctly positioned. It is essential that all technicians watch the video carefully.

Youtube link: <https://youtu.be/OT3ajljY6Tk>



*Figure 1*



*Figure 2*



## WARNING

Please take special care when refitting the tank, especially when positioning the ventilation pipe (*Figure 2*). An incorrect positioning may cause depressions inside the tank.



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For this reason, you find below the points in the video where **more attention** is required:

- Minute 2:26 → Locate the fuel tank ventilation pipe and check that it is free to move.
- Minute 2:34 → **WARNING: Position a wire around the tank breather pipe.**



### NOTE

The wire will be used to pull the ventilation pipe downwards as the pipe will be difficult to reach after tank installation.

- Minute 3:12 → **WARNING: During tank positioning phase, pull the wire as indicated to eliminate any bottlenecks in the upper area of the ventilation pipe.**



### WARNING

Do not use excessive force to tension the wire downwards as it may pull the ventilation pipe out of the tank connector.

- Minute 3:18 → Remove the wire and check the tank ventilation pipe for proper freedom of movement.
- Minute 3:29 → Check the correct ventilation of the fuel tank by performing a test with a service syringe.

For questions about this Service Bulletin,  
please contact your Service Area Manager