



Volvo Chassis - VNL - Skylight Seal Repair - Model Year 2017 And Newer



> Internal Content

Due to a shortage in Skylight seals for the VNL model, the following repair is available for skylight seals which may have come loose from the glass and detached on the cab.

Parts and Supplies

The following items are required for this repair:

- Disposable Gloves
- Window Cleaner
- UV Window Urethane (3M 8609 Windo-weld or similar)
- Automotive Paint Tape
- Plastic Spreader or Trim tool
- SEM Solve or similar cleaner
- Shop Towels



Repair

1. Remove the old seal and pull out as much material as possible from the gap.



2. Clean affected roof top, gap edges, and glass with window cleaner.

3. Using painters' tape, mask off the roof edge and the glass edge as shown below.



4. Cut the tip of the Urethane applicator to a 2mm opening.
5. Insert a small bead of urethane into the gap between the roof edge and the window.



6. Using the plastic spreader or trim tool, smooth the surface of the urethane to be flush with the glass and cab.
7. Slowly pull back on the tape and remove all the tape without disturbing the urethane surface.
8. Clean any unwanted spots from the roof and glass with SEM solve or similar adhesive remover.
9. Allow the Urethane to cure.

An example of the completed repair is shown below.



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