



Service Bulletin 598

Issue 1 - 06.2022

Subject: Rear Bevel Box Breather				
Bulletin Number	Models Affected	VIN Range		Markets Affected
598	Tiger 1200 GT	From AV5527	To BD8324	All Markets
	Tiger 1200 GT Pro			
	Tiger 1200 Rally Pro			
	Tiger 1200 GT Explorer			
	Tiger 1200 Rally Explorer			

Background Information

Dealers are requested to remove the rear bevel box breather and refit with sealant as described in the procedure below.

Customer Contact Instructions

Motorcycles in the affected VIN range must be modified prior to delivery to the customer, or at the next visit to the dealership.

Identification of Affected Motorcycles

Tiger 1200 GT, Tiger 1200 GT Pro, Tiger 1200 Rally Pro, Tiger 1200 GT Explorer and Tiger 1200 Rally Explorer motorcycles in the above VIN range.

Note:

- Some affected motorcycles listed in the VIN range will have been modified and repaired by Triumph prior to their release from the factory.
- Unmodified motorcycles can be identified by checking the 'VIN Enquiry' on www.triumphonline.net.

Warranty Claim Instructions

Bulletin Number	Fault Code	Repair Code	Description	Repair Allowance	Time
598	020580998	99598	Refit bevel box breather	0.08 Hrs	

Genuine Parts Information

Bulletin Number	Part Number	Description	Quantity
598	Not applicable	-	-

Parts Ordering Instructions

Not applicable

Genuine Parts Return Instructions

Not applicable

Other Instructions

Once completed, please mark the Service Record Book that the requirements of this bulletin have been complied with.

Before returning the motorcycle to the customer, download the latest calibration using the current version of the Triumph diagnostic software to the following:

- Engine electronic control module
- Chassis electronic control module (if fitted)
- Keyless electronic control module (if fitted)
- Suspension electronic control module (if fitted)
- Connectivity module (if fitted)
- Instruments (if applicable).

Rear Bevel Box Breather Removal and Installation

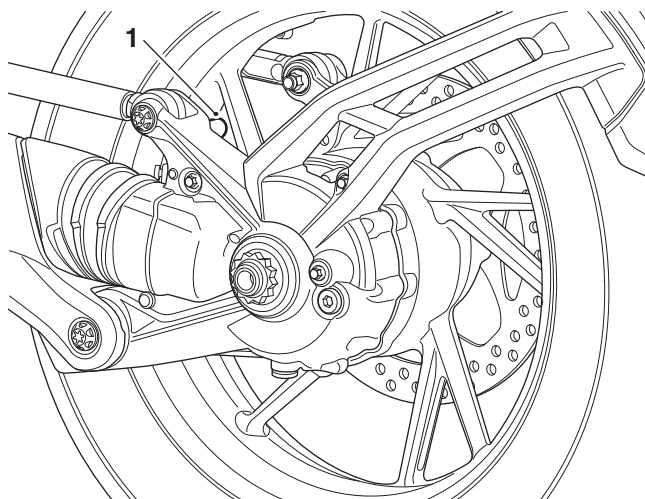
Warning

Make sure the motorcycle is stabilised and adequately supported.

A correctly supported motorcycle will help prevent it from falling.

An unstable motorcycle may fall, causing injury to the operator or damage to the motorcycle.

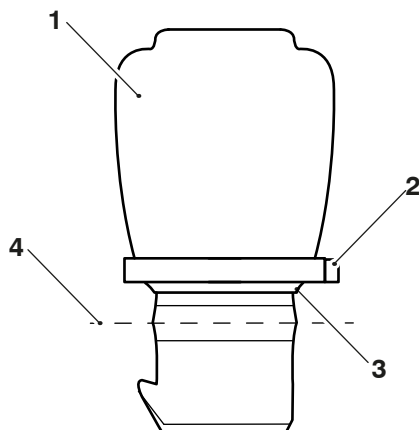
1. Remove the rear bevel box breather from the rear bevel box, noting the position of the locating tang for installation.



1. Rear bevel box breather

2. Make sure the rear bevel box breather is clean and free of debris.

3. Apply Threebond 1216E sealant (or equivalent if not available in market) to the entire circumference in the area shown below. The sealant must not pass the apex of the bead as highlighted by the dotted line on the illustration.



- 1. Rear bevel box breather
- 2. Locating tang
- 3. Sealant
- 4. Sealant not to cross this line

4. Install the rear bevel box breather to the rear bevel box with the locating tang positioned as noted during removal.

Circulation

Initial and date when read and return to central file holder

Service Manager	Parts Manager	Sales Manager	Workshop Supervisor	Technician 1	Technician 2