



Highland
RIDGE RV

STARCRAFT

Linoleum Flooring Replacement

Bulletin Type:	SRP	Publication Date:	September 2022
Bulletin #(s):	22-078	Make(s):	Jayco & Entegra Coach
Job Code(s):	<i>If affected unit has warranty remaining, submit your claim following the normal process</i>	Model(s):	All Gas models
Flat Rate(s):		Model Year(s):	2022 & Prior

Incident:	Glue protruding through flooring causing Yellow/dark orange spots.
Affected Units:	Certain 2022 & Prior Jayco Gas units; Certain 2022 & Prior Entegra Coach Gas units
Parts List:	Parts List: None
Misc. Tools & Supplies:	Linoleum (Contact Jayco Parts) Stix 2230 Glue (Purchase Local) Sharp Scrapping Tool (Purchase Local)
Parts Return Information:	N/A

YELLOWING LINO REPAIR INSTRUCTIONS

- 1.) Begin by removing all trim and components to access the edges of the lino. Cut around walls, bed base, cabinet bases, wire & plumbing chasses. Remove Slideout if needed.

- 2.) Cut and pull lino in one piece to use as a cutting pattern for new flooring install. (Figure 1)
- 3.) Scrape as much of the glue from the wood sub floor as possible, using sharp scrapper tool shown in figures 2 and 3.
- 4.) Coat wood subfloor with white baking flour and smooth out. Let set overnight. (Figure 4)
- 5.) Scrape flour and any excess glue again with sharp scrapping tool.
- 6.) Sweep, clean, and inspect wood floor for any rough bumps or dips. Sand or fill any possible imperfections in the subfloor.



Fig. 1



Fig. 2



Fig. 3

- 7.) Place new lino on a flat clean surface. Place a thin piece of mill plastic on top of the new lino then place old lino over top of plastic to cut out new lino pattern. Make sure all areas are smooth for an accurate cut. (Figure 5)
- 8.) Roll lino up for easy travel into coach. Unroll lino once in coach to make sure that the material can relax.

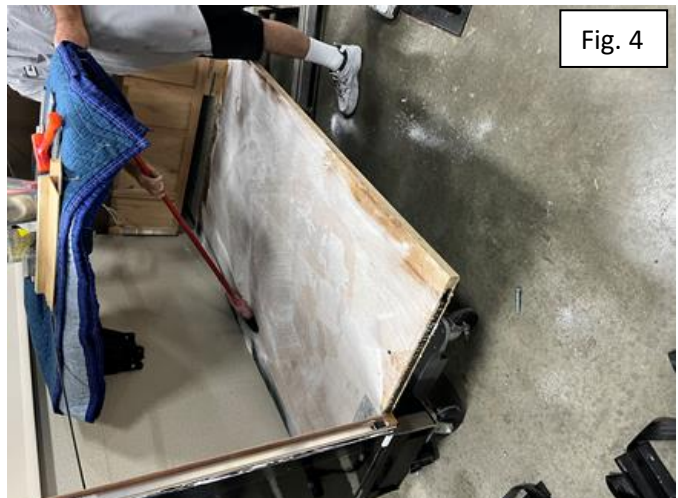
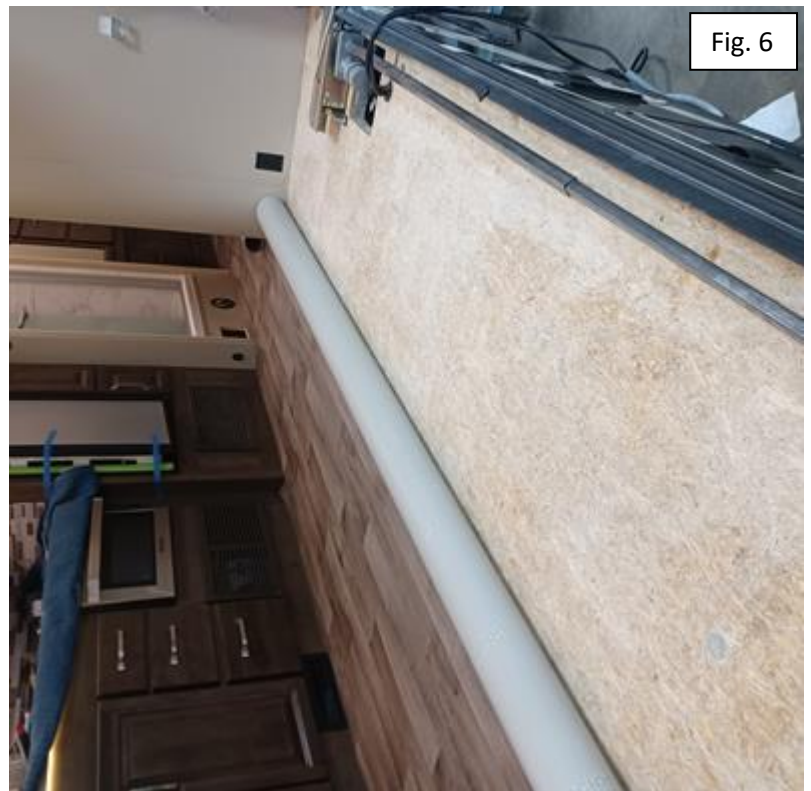


Fig. 4

- 9.) Dry fit and inspect all edges and trim as necessary. Lifting, rolling back one side at a time brush glue 10" out from wall or cabinet front.
- 10.) Apply glue to the step, at floor/cab, and bath door area. Squeegee lino from the center of the floor out to freshly glued floor at wall or cabinet front. Squeegee should be soft material such as carpet or thick cloth, fastened to wood block. That will allow adequate pressure to smooth and adhere lino to wood floor.
- 11.) Apply weight to the lino while glue cures.
- 12.) Staple lino to floor in areas that the slide out and trim covers. (Figure 6)



Jayco's sole obligation under our limited warranty is to repair or replace defective materials and/or workmanship deemed our responsibility as determined by Jayco in our sole discretion. Jayco reserves the right to use new and/or remanufactured parts or materials of similar quality to complete any work, and to make parts and/or design changes as appropriate without notice to anyone. Jayco designs and/or materials changes are done without obligation to incorporate such changes in previously manufactured product. Jayco makes every reasonable effort to ensure field remedies will not adversely affect performance and/or safety of the unit. This field remedy is not intended to extend to future performance of this RV, or any of its materials, components or parts beyond the standard warranty period. The RV owner's obligation to notify Jayco, or one of its independent, authorized dealers, of a claimed defect does not modify any obligation placed on the RV owner to contact Jayco directly when attempting to pursue remedies under state or federal law. Jan. 2019.

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