

Service

Category	Engine/Hybrid	System
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Section Engine Control Market USA ASE Certificat
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Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2016 - 2019	Mirai	

SUPERSESSION NOTICE

The information contained in this bulletin supersedes Service Bulletin No. T-SB-0318-17.

• The Repair Procedure section has been updated.

Service Bulletin No. T-SB-0318-17 is obsolete and any printed versions should be discarded.

Introduction

Some 2016 – 2019 model year Mirai vehicles may exhibit a warning message, "FC malfunction, return vehicle to dealer for service." This message is accompanied by Diagnostic Trouble Code (DTC) P1DEF (450 FC Stack Performance). The Fuel Control Module (FCM) calibration has been revised to address this condition.

Production Change Information

This bulletin applies to vehicles produced **BEFORE** the Production Change Effective VINs shown below.

MODEL	MODEL YEAR	PRODUCTION CHANGE EFFECTIVE VIN
Mirai	2019	JTDBVRBD8KA007354

Warranty Information

OP CODE	DESCRIPTION		OFP	T1	T2
EG1705	Reprogram FCM	0.4 898A1-####*			
EG1706	R & R FC Stack Assembly	6.9	14100 77040	8B	99
Combo A	Reprogram FCM	0.3	TA100-77040		

*Warranty claim MUST be submitted with the correct 10-digit OFP. Choose the correct OFP for the vehicle being repaired by searching for the parts in the Electronic Parts Catalog using the VIN filter.

APPLICABLE WARRANTY

- This repair is covered under the Toyota Fuel Cell Vehicle System Component Warranty. This warranty is in effect for 96 months or 100,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

Parts Information

	PART NUMBER			OTV	
MODEL TEAR	PREVIOUS	NEW		Set 1	
	1A100-77040		Stack Assy, FC	1	
	1A1A1	-77020	Label, FC Stack Caution, No.1	1	
	90301	10026		2	
	90301	09037	Bing O	1	
	90301-99207	99207	Ring, O	1	
	90301-11036			1	
2016 – 2019	G9A2A-62010		Gasket, FC Converter Service Hole, Rear	1	
	G9A2B-62010		Gasket, FC Converter, Rear		
	58137-62010 08887-02909		Seal, Front Floor Hole		
			FC Grease		
	0416A-56010		Element Kit, Ion Exchanger		
	00272-SLLC2		Super Long Life Coolant		
	08889	01502	FC Stack Coolant 50	5	

Parts Information (continued)

	PART NUMBER		DADTNAME	ΟΤΥ
MODEL TEAR	PREVIOUS	NEW	FARTNAME	GII
2016	898A1-62020 898A1-62021			
2017	898A1-62021 898A1-62022 898A1-62023 898A1-62024	898A1-62026	Computer, Fuel Cell Control	_
2018	898A1-62024 898A1-62025			
2019	898A1-62025			
_	00451-00001-LBL		Authorized Modifications Labels	1

NOTE

- The FCM should NOT be replaced as part of the Repair Procedure.
- Authorized Modifications Labels may be ordered in packages of 25 from the Materials Distribution Center (MDC) through *Dealer Daily Parts Dealer Support Materials Orders*.

Required Tools & Equipment

REQUIRED EQUIPMENT	SUPPLIER	PART NUMBER	QTY	
Techstream ADVI*		TSADVUNIT		
Techstream 2.0		TS2UNIT	4	
Techstream Lite	ADE	TSLITEPDLR01		
Techstream Lite (Green Cable)		TSLP2DLR01		

*Essential SST.

NOTE

- Only ONE of the Techstream units listed above is required.
- Software version 17.00.020 or later is required.
- Additional Techstream units may be ordered by calling Approved Dealer Equipment (ADE) at 1-800-368-6787.
- Use Techstream or an approved J2534 interface to perform flash reprogramming updates. Visit <u>techinfo.toyota.com</u> for more information regarding J2534 reprogramming.

SPECIAL SERVICE TOOLS (SST)	PART NUMBER	QTY
Battery Diagnostic Tool*	<u>DCA-8000P T</u>	1

*Essential SST.

NOTE

Additional SSTs may be ordered by calling 1-800-933-8335.

Calibration Information

MODEL		CALIBRATION ID			
MODEL	MODEL TEAR	PREVIOUS	NEW		
Mirai	2016 – 2019	898A36201300 898A36202200 898A36202300 898A36202400 898A36202500 898A36202600 898A36202700	<u>898A36202800</u>		

Repair Procedure

Using Techstream, check for the following stored DTC.
P1DEF – 450 FC Stack Performance.

Is the DTC present?

- **YES** Continue to step 2.
- NO This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.
- 2. Perform a stimulation test.
 - A. Connect Techstream to the DLC3.
 - B. Turn the power switch ON (READY).
 - C. Let the vehicle warm up for 5 minutes.
 - D. Turn Techstream ON.
 - (1) Enter the following menus: Powertrain FC Data List All Data
 - E. Turn the vehicle OFF, then IG-ON.
 - F. Push the H₂O button.
 - G. Confirm the H_2O light is on.
 - H. Ready ON the vehicle.

Repair Procedure (continued)

- I. Confirm the Ready light is ON, and then Ready OFF. The active drain water procedure will begin.
- J. The H₂O light will turn OFF when the active drain water procedure is completed.

NOTE

This procedure will take approximately 10 minutes.

K. Drive the vehicle for 10 minutes.

CAUTION When performing the confirmation driving pattern, obey ALL speed limits and traffic laws.

- L. Stop the vehicle in a safe location.
- M. Record a snapshot of the Data List.

Perform one of the following steps to achieve maximum power output and record the maximum values of FC Current, FC Voltage Before Boosting, and FC Stack Cell Minimum Voltage.

STEP No.		MEASURE OF SPEED REACHED	
1	Α.	From idle, press the accelerator pedal to 100% and hold for 4 seconds.	49.7 mph (80 km/h)
I	В.	Stop the vehicle in a safe location and place the vehicle in P range.	,
	Α.	In P range, press the accelerator pedal to 100% and wait for a beep. Keep the accelerator depressed for 4 seconds.	
2	В.	Release the accelerator pedal.	28 mph (45 km/h)
	C.	Change range to D, press the accelerator pedal to 100%, and hold for 2 seconds	
	Α.	Operate the vehicle at a speed of 25 mph.	
3	В.	From 25 mph, press the accelerator pedal to 100% and increase speed to 37 mph.	37.3 mph (60 km/h)
	C.	Decrease speed back to 25 mph.	
	D.	Repeat steps B and C three times.	
	Α.	Make sure the vehicle is stopped.	00
4	В.	From idle, press the accelerator pedal to reach 100% in approximately 3 seconds.	28 mpn (45 km/h)

Repair Procedure (continued)

- 3. Check Techstream snapshot data FC Current (maximum value). Is FC Current above 400A?
 - YES Continue to step 4.
 - NO The stimulation test MUST be performed until 400A or more is achieved.
- Using the FC Current MAX value, check Techstream snapshot data FC Voltage Before Boosting and FC Stack Cell Minimum Voltage.

Calculate ∠ V = (FC Voltage Before Boosting ÷ 370) – FC Stack Cell Minimum Voltage.

	⊿v	=	FC VOLTAGE BEFORE BOOSTING	÷	370	_	FC STACK CELL MINIMUM VOLTAGE
Example	41.64mV		222.6				0.56

Is \bigtriangleup V less than 110 mV?

- **YES** Go to step 7.
- **NO** Continue to step 5.
- 5. Check Techstream snapshot data FC Stack Cell Minimum Voltage Cell Channel No. Is the channel between 186ch and 195ch?
 - YES Continue to step 6.
 - **NO** Perform the stimulation test again.
- 6. Replace the fuel cell stack.

NOTICE

BEFORE replacing the fuel cell stack, ensure that a code compliant facility for hydrogen repair has been approved with the local Authority Having Jurisdiction (AHJ). This repair MUST be performed in a code compliant facility.

Refer to TIS, applicable model and model year Repair Manual:

- <u>2016</u> / <u>2017</u> / <u>2018</u> / <u>2019</u> Mirai: Engine/Hybrid System – Fuel System – "FC Control: FC Stack: Removal"
- <u>2016</u> / <u>2017</u> / <u>2018</u> / <u>2019</u> Mirai: Engine/Hybrid System – Fuel System – "FC Control: FC Stack: Installation"

Repair Procedure (continued)

7. Check for the Authorized Modifications Label affixed to the vehicle in the location shown below. Confirm if the FCM calibration has been updated.

Is the calibration ID listed the latest FCM calibration?

- **YES** This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.
- NO Continue to step 8.

Figure 1. Location of Authorized Modifications Label for 2016 – 2019 Mirai



Repair Procedure (continued)

8. Flash reprogram the FCM.

NOTE

- The battery diagnostic tool MUST be used in Power Supply Mode to maintain battery voltage at 13.5V while flash reprogramming the vehicle.
- For details on how to use the battery diagnostic tool, refer to the <u>DCA-8000 Instruction Manual</u> located on TIS Diagnostics Tools & Equipment Battery Diagnostics.

Follow the procedures outlined in <u>T-SB-0134-16</u>, *Techstream ECU Flash Reprogramming Procedure,* and flash the FCM with the NEW calibration file update.

- 9. Prepare and install the Authorized Modifications Label.
 - A. Using a permanent marker, enter the following information on the label:
 - FCM part number [Refer to the **Parts Information** section for the **NEW PART NUMBER**]
 - Calibration ID(s) [Refer to the Calibration Information section for the NEW CALIBRATION ID]
 - Dealer Code
 - Repair Date
 - Change Authority [This bulletin number]
 - B. Install the Authorized Modifications Label on the vehicle at the location shown in Figure 1. The Authorized Modifications Label is available through the MDC, P/N 00451-00001-LBL.
- 10. Start the engine and warm it up to normal operating temperature.
- 11. Test-drive the vehicle to confirm proper vehicle operation.