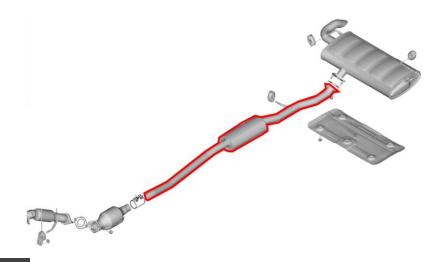


GROUP	MODEL		
Emissions Service Campaign	2023MY		
	Sportage (NQ5a)		
NUMBER	DATE		
SC239	September 2022		

VOLUNTARY EMISSIONS SERVICE CAMPAIGN

CENTER MUFFLER INSPECTION AND REPLACEMENT (SC239)

This bulletin provides information to inspect and, if necessary, replace the center muffler assembly on certain 2023MY Sportage (NQ5a) vehicles equipped with a Theta 2.5L GDI engine, produced from April 23, 2022 to April 29, 2022. Some of affected vehicles may have been equipped with a center muffler that does not meet U.S. EPA regulations. This out of specification center muffler may cause the vehicle to release air pollutants which exceed Federal and California emissions standards. Follow the procedure outlined in this publication to inspect the center muffler specification and, if it does not meet U.S. regulations, to replace the center muffler assembly. Before conducting the procedure, verify that the vehicle is included in the list of affected VINs.



NOTICE

SUBJECT:

There is no charge to the vehicle owner for this repair. Under applicable law, you may not sell or otherwise deliver any affected vehicle until it has been repaired pursuant to the procedures set forth in this bulletin.

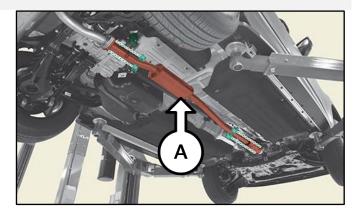
■ NOTICE

To assure complete customer satisfaction, always remember to refer to WebDCS Warranty Coverage (validation) Inquiry Screen (Service \rightarrow Warranty Coverage \rightarrow Warranty Coverage Inquiry) for a list of any additional campaigns that may need to be performed on the vehicle before returning it to the customer.

CENTER MUFFLER INSPECTION AND REPLACEMENT (SC239)

Inspection Procedure:

- 1a. Raise vehicle on lift.
- 1b. Locate the center muffler (A).



2. Inspect the number stamped on the surface of center muffler (A). Confirm if the vehicle is equiped with the correct center muffler:



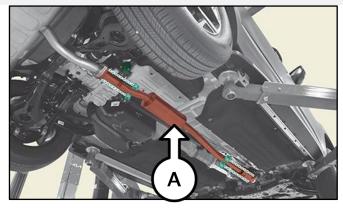


- 3a. If the center muffler is the correct one (OK), no further action is required.
- 3b. If the center muffler is the incorrect one (NG), proceed to page 3 to the 'Replacement Procedure' to install the correct part for the vehicle.

Replacement Procedure:

 Replace the center muffler assembly by referring to "Engine Mechanical System → Intake and Exhaust System → Muffler → Removal and installation" in the applicable Shop Manual on KGIS.

Note: DO NOT reuse the center muffler rear gasket, install a new part.





CENTER MUFFLER INSPECTION AND REPLACEMENT (SC239)

ATTENTION: THE PROOF OF CORRECTION CARD AND CAMPAIGN COMPLETION LABEL ARE RESTRICTED ONLY TO DEALERS IN THE FOLLOWING STATES:

California, Connecticut, Delaware, Massachusetts, Maine, Maryland, New Jersey, New York, Oregon, Pennsylvania, Rhode Island, Vermont, and Washington. See Parts Information below to order the Proof of Correction Card and Campaign Completion Label from the PDC

VEHICLE EMISSION RECALL - PROOF OF CORRECTION CARD

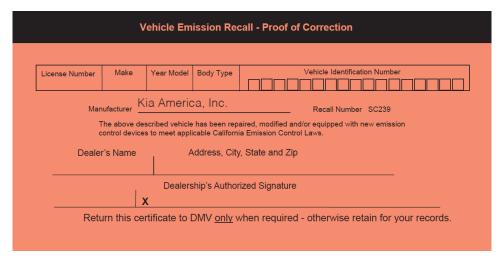
A Vehicle Emission Recall - Proof of Correction card must be filled out for all vehicles registered in California, Connecticut, Delaware, Massachusetts, Maine, Maryland, New Jersey, New York, Oregon, Pennsylvania, Rhode Island, Vermont, and Washington. Residents of these states, who own an affected vehicle, will be required to possess a Vehicle Emission Recall - Proof of Correction card as evidence of emissions service campaign completion, when they apply for vehicle registration renewal.

WHAT TO DO WITH THE CARD:

The Vehicle Emission Recall - Proof of Correction card <u>must be completed by the Dealership's Service Manager using a permanent ink pen</u>. A fine point pen is recommended. When filling in the information, copy the information directly from the vehicle, not the repair order. **ALL INFORMATION MUST BE PRINTED AND NEAT.**

NOTE: DO NOT COMPLETE THE CARD UNLESS THE SERVICE CAMPAIGN WORK IS COMPLETED.

The copy of the card shown below indicates the areas to be filled in. Each area must be filled in. The completed card should be given to the owner of the vehicle upon completion of the Campaign and placement of the Campaign Completion Label outlined below.



FILLING OUT AND APPLYING THE CAMPAIGN COMPLETION LABEL (CA and S.177 STATES ONLY):

The dealer must fill in the Dealer Code and Date information fields on the Campaign Completion Label. Once complete, affix the campaign completion label under the hood of the vehicle, as shown below.

CA and S.177 States Only: Apply <u>SC239</u> Campaign Completion Label onto the body in the area next to the shock tower, as shown. NOTE: Be sure to clean the mounting surface to ensure proper label adhesion.





SUBJECT:

CENTER MUFFLER INSPECTION AND REPLACEMENT (SC239)

AFFECTED VEHICLE RANGE:

Model	Production Date Range
Sportage (NQ5a)	April 23, 2022 to April 29, 2022

REQUIRED PART:

Part Name	Part Number	Figure	Qty.
Center Muffler Assembly	28650 CW380	N/A	1
Gasket	28751 3S100	N/A	1
Campaign Completion Label	UT160 SC239*	SC239 Dealer Code: Date: UTING-SC239	1
Vehicle Emission Recall Proof of Correction Card	UT161 SC239*	Sealer Se	1

^{*}Completion Label and Proof of Correction Card only required for vehicles registered in CA, CT, DE, MA, MD, ME, NJ, NY, OR, PA, RI, VT, and WA "States" only.

WARRANTY INFORMATION:

N Code: N99 C Code: C99

Claim Type	Causal P/N	Qty.	Repair Description	Labor Op Code	Op Time	Replacement P/N	Qty.
	_ 28650	0	(SC239) Center Muffler Inspection	220A08I0	0.3 M/H	N/A	0
I R I	CW380		(SC239) Center Muffler Inspection	220A08R0	0.4	28650 CW380	0
		and Replacement	ZZUAUORU	M/H	28751 3S100	1	

<u>Note</u>: Upon confirmation of the incorrect center muffler, dealers must utilize the VIN to order the part, prior to the customer's returning to the dealer. Refer to Warranty Bulletin 2022-33 for claim submission procedures.

NOTICE

VIN inquiry data for this repair is provided for tracking purposes only. Kia retailers should reference SC239 when accessing the WebDCS system.

