



Filon Roof Repair

Bulletin Type:	SRP	Publication Date:	September 2022
Bulletin #(s):	22-074	Make(s):	Jayco & Entegra
Job Code(s):	<i>If affected unit has warranty remaining, submit your claim following the normal process</i>	Model(s):	Cornerstone, Anthem, Aspire, Reatta XL, Reatta, Embark, Seneca, Precept, Accolade
Flat Rate(s):		Model Year(s):	2012-2023

Incident:	Damage or cracking in Filon roof or wrap.
Affected Units:	Certain 2012-2023 Jayco Embark, Seneca, and Precept; Certain 2012-2023 Entegra Coach Accolade, Anthem, Aspire, Cornerstone, Reatta XL, and Reatta
Parts List:	N/A
Misc. Tools & Supplies:	Grinder (Purchase Locally) 3M 08949 Rocker Guard Spray (Purchase Locally) Sand Paper (Purchase Locally) Fiberglass matte & Resin (Purchase Locally) Paint (Purchase Locally) Cardboard (Purchase Locally)

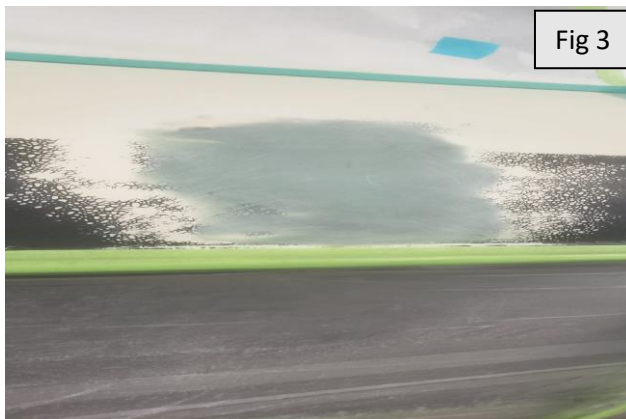
FILON ROOF REPAIR INSTRUCTIONS

1. Begin by inspecting roof and follow a & b before following the rest of the procedures:
 - a. NOTE: Roofs with filon radius wraps are **textured**, Seneca, Accolade, & Precept. One piece roof only filon is **smooth**, Cornerstone, Anthem, Aspire, Insignia, Reatta XL, Reatta, & Embark.
 - b. If there is a hole, install aluminum backer or cardboard for structure
 - c. Use fiberglass matte & resin
 - i. Takes approximately 2 hours
 - d. Use body filler to make repair smooth
 - i. Takes approx. 1.5 hours
 - e. Use 3m 08949 rocker guard to duplicate texture
 - i. Takes approximately ½ hour
 - ii. Let dry one hour
 - iii. Paint to match

1. 3-4 layers of base
2. 2 layers of clear
- iv. Takes approximately 2-3 hours
- f. 6-7 hours total should be able to complete between 1-2 days depending on the extent of repair.
2. Use 3M 08949 (Figure 1) No Cleanup Rocker Gard to grind, sand, and scuff outside area the roof. (Figure 2)



3. Sand fiberglass use body filler to make repair smooth as shown in figure 3.
4. Use the 3M 08949 (Figure 1) No Cleanup Rocker Gard to duplicate texture and let dry and then paint to match as shown in figure 4.
5. Smooth Filon in locations with no texture will not require step #3, the texturing process.



Jayco's sole obligation under our limited warranty is to repair or replace defective materials and/or workmanship deemed our responsibility as determined by Jayco in our sole discretion. Jayco reserves the right to use new and/or remanufactured parts or materials of similar quality to complete any work, and to make parts and/or design changes as appropriate without notice to anyone. Jayco designs and/or materials changes are done without obligation to incorporate such changes in previously manufactured product. Jayco makes every reasonable effort to ensure field remedies will not adversely affect performance and/or safety of the unit. This field remedy is not intended to extend to future performance of this RV, or any of its materials, components or parts beyond the standard warranty period. The RV owner's obligation to notify Jayco, or one of its independent, authorized dealers, of a claimed defect does not modify any obligation placed on the RV owner to contact Jayco directly when attempting to pursue remedies under state or federal law.

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