

HUSQVARNA TECHNICAL BULLETIN HTB2205 - USA

JULY 15, 2022

IGNITION COVER SCREW PLUG CHECK

AFFECTED MODEL:

2023 FE 350s

RESTRICTIONS: AFFECTED MODELS ARE LINKED BY VIN IN HUSQVARNA DEALER.NET

INITIAL INFORMATION:

Due to inconsistencies in the assembly of the engine in the model listed above, some screw plugs on ignition covers were not tightened with the specified torque. For this reason, the screw plugs on affected motorcycles must be inspected for the correct torque.

Dealers must perform the ignition cover screw plug check on all affected motorcycles in their inventory prior to any customer delivery. Please contact all of your customers who own affected motorcycles to have the ignition cover screw plug torque checked as soon as possible.

PROCEDURE FOR REPAIR:

- Check the screw plug of the ignition cover (Fig. 1) for the correct torque. If required, tighten with a torque wrench to 18 Nm. (Table 1)

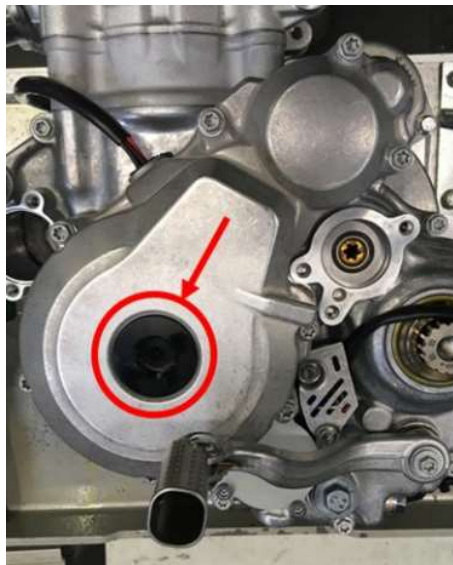


Fig 1. – Screw plug

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Table 1 - Screw connections and torques

Component	Screw	Torque	Remark
Screw plug	M24x1.5	18 Nm	

WARRANTY INPUT INFORMATION:

This Technical Bulletin only affects certain VIN numbers! Please check the VIN by performing a Motorcycle History search in Husqvarna Dealer.net to determine if it's affected. If the motorcycle is affected, you will see a link to the bulletin and its repair status in the history results. Husqvarna Motorcycles North America, Inc. will not warranty motorcycles whose VIN numbers are not listed as this bulletin does not apply to them. It is the responsibility of the dealer to determine if the motorcycle requires this update by checking the vehicle history and understanding the instructions provided by this bulletin.

Please note that when entering a warranty claim on an affected model, you must perform a history search, expand the **Technical Information** window, click the blue arrow on the right side of the corresponding bulletin message.

You can now choose the TI Number from the list. The TI number for this procedure is according to the repairs performed and listed in the warranty claim input information; click **Continue with selected action code**.

The Warranty Claim is automatically entered for you, including parts & labor. You must enter additional information in the required fields marked with an asterisk "*" before submitting the claim to Husqvarna Motorcycles. The flat rate time for this repair is based on the action performed and provided in minutes.

Warranty type:
TI warranty
Component group:
39 – Ignition System
Failure code:
900 – Failure identification by manufacturer
Failure causing part:
7723000216030 – screw plug M24x1.5
Action code, parts, labor time:
Ignition cover screw plug check Action code: 39_2047315_00 Labor time: 15 minutes Parts: None
Are stock items affected:
No

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