

# PREVOST

## Instruction Sheet

## IS-22900.

### LUGGAGE BAY DOOR BRACKET INSTALLATION – From MY 2019

First Release .

07/20/2022

### MATERIAL

Order the following parts:

| Part No. | Description            | Qty |
|----------|------------------------|-----|
| 22199750 | Bracket, parallel link | 12  |

#### *NOTE*

*Material can be obtained through regular channels.*

### SAFETY PRECAUTIONS

- Eye protection should always be worn when working in a shop.
- Rules for Personal Protection Equipment should always be respected. Wear your PPE including but not limited to the following:



## Safety First!



## PROCEDURE



### **DANGER**

Park vehicle safely, apply parking brake, stop engine. Prior to working on the vehicle, set the ignition switch to the OFF position and trip the main circuit breakers equipped with a trip button. On Commuter type vehicles, set the battery master switch (master cut-out) to the OFF position.

Lock out & Tag out (LOTO) must be performed during set-up, maintenance or repair activities. Refer to your local procedure for detailed information regarding the control of hazardous energy.

1. Identify the bracket position, place the bracket and make welding points according to installation drawing

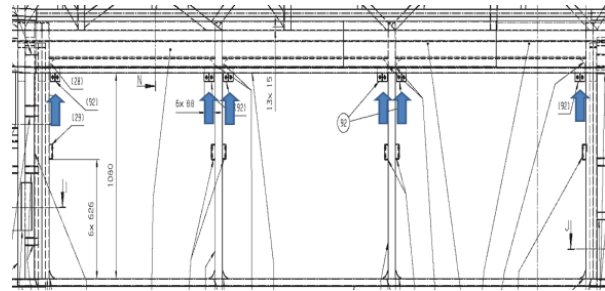


FIGURE 1

2. Weld the bracket to the frame. Apply the welding sequence according to the installation drawing.

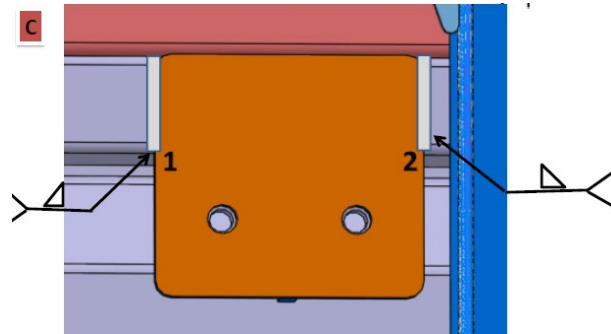


FIGURE 2

3. Weld the back side bracket to the frame.

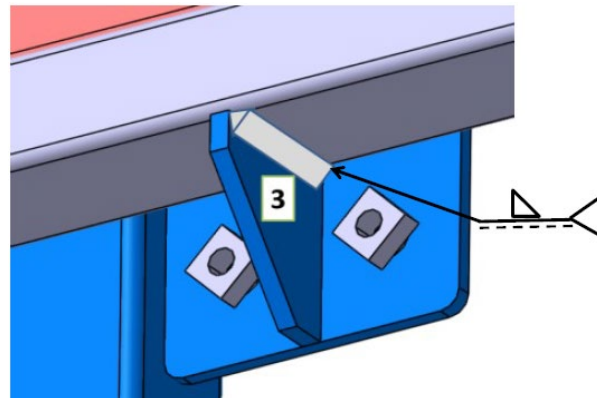


FIGURE 3

4. Remove the welding excess using pneumatic angle grinder and sandpaper disc grade 60

## PARTS / WASTE DISPOSAL

Discard waste according to applicable environmental regulations (Municipal/State[Prov.]/ Federal)