

Special Bulletin

SP22-307.

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First Release .

08-12-2022

CHANGE ORDER NO.25 - Extended Life Coolant Decal

Prevost vehicles

DESCRIPTION

On the vehicles affected by this bulletin, install two decals as described in this procedure.

MODEL YEAR(S) AND VEHICLES INVOLVED

NOTICE TO SERVICE CENTERS		
<i>Verify vehicle eligibility by checking warranty bulletin status with SAP or via ONLINE WARRANTY SYSTEM available on Service / Warranty tab of Prevost website.</i>		
Model	VIN	Fleet Number
X3-45 Commuter Model Year: 2021	From 4RKJ33492 <u>M9737751</u> up to 4RKJ33496 <u>M9737848</u> incl	From 1300 to 1326 incl From 1382 to 1405 incl + 1430 From 1557 to 1586 incl
This bulletin does not necessarily apply to all the above-mentioned vehicles, some vehicles may have been modified before delivery.		

MATERIAL NEEDED

Order kit SP22-307 which includes the following parts:

Part No.	Description	Qty
7771802	DECAL STG31021	2



NOTE

Material can be obtained through regular channels.

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SAFETY PRECAUTIONS

- Eye protection should always be worn when working in a shop.
- Rules for Personal Protection Equipment should always be respected. Wear your PPE including but not limited to the following:



**Safety
First!**



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PROCEDURE



DANGER

Park vehicle safely, apply parking brake, stop the engine. Prior to working on the vehicle, set the ignition switch to the OFF position and trip the main circuit breakers equipped with a trip button. On Commuter type vehicles, set the battery master switch (master cut-out) to the OFF position.

Lockout & Tag out (LOTO) must be performed during set-up, maintenance or repair activities. Refer to your local procedure for detailed information regarding the control of hazardous energy.

1. Clean surface and install two decals as shown.



Second place - vertical structure panel on left side of vehicle.

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PARTS / WASTE DISPOSAL

Discard waste according to applicable environmental regulations (Municipal/State [Prov.]/ Federal)

ESTIMATED TIME

The ALLOWED time required to perform this special bulletin is 0.25 hour.

OTHER

VBC Bulletin	N/A
Fail Code	05.07
Defect Code	09
Syst. Cond	B
Causal Part	050466

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