



# Service Bulletin

Bulletin No.: 22-NA-159

Date: August, 2022

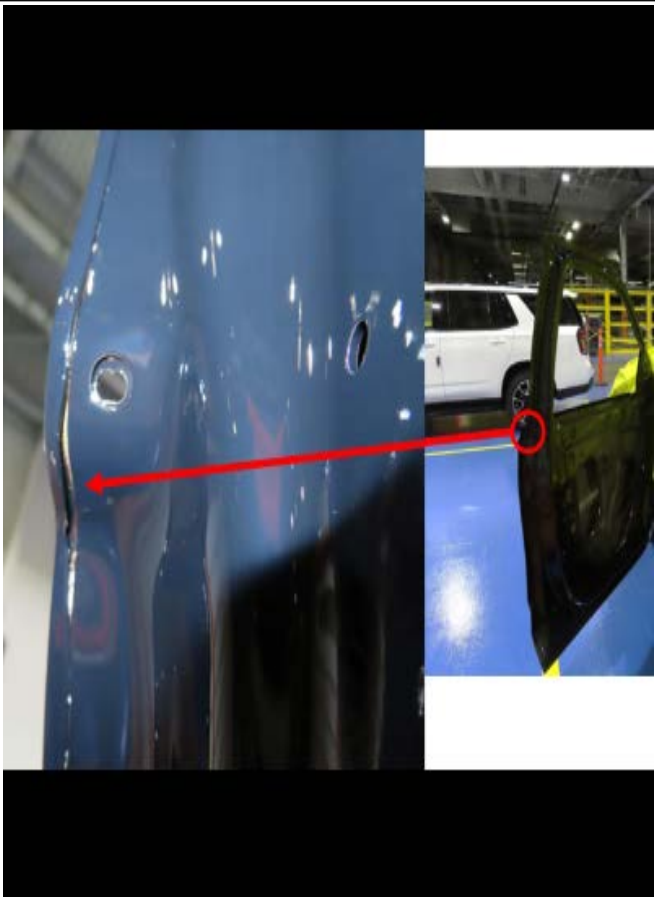
## INFORMATION


**Subject:** Information on Visible Gap at Hem Flange Where Front Door Skin Wraps Around and Meets Door Shell

Brand:	Model:	Model Year:		VIN:		Engine:	Transmission:
		from	to	from	to		
Cadillac	Escalade Models	2021	2023			All	All
Chevrolet	Suburban						
	Tahoe						
GMC	Yukon Models						

<b>Involved Region or Country</b>	North America, Europe, Middle East
-----------------------------------	------------------------------------

<b>Additional Options (RPOs)</b>	
----------------------------------	--

<b>Condition</b>	
	6132681
	<p>Some customers may comment on seeing a visible gap at the hem flange where the front outer door skin wraps around and meets the door shell.</p>

	 <p style="text-align: right;">6132682</p> <p>Concern could be present in either, or both, front doors.  <b>Note:</b> Most common area noted is just outboard of the outer garnish molding retainer screws, on each side.</p>
<p><b>Cause</b></p>	<p>This condition is a normal appearance and the build meets design intent.</p>
<p><b>Correction</b></p>	<p>Do not attempt to repair or replace the door as the Service door part will look the same way.                  Please communicate to the customer that the doors are functioning as designed and this is a normal condition of their vehicle. Please share this information with the customer, including a copy of this message.</p>

**Parts Information**

No parts are required for this repair.

**Warranty Information**

For vehicles repaired under the Bumper-to-Bumper coverage (Canada Base Warranty coverage), use the following labor operation. Reference the Applicable Warranties section of Investigate Vehicle History (IVH) for coverage information.

Labor Operation	Description	Labor Time
1481668*	Verify Front Door Hem Flange Normal Condition	0.2 hr
*This is a unique Labor Operation for Bulletin use only.		

Version	1
Modified	Released August 08, 2022.

GM bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer". They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do a job properly and safely. If a condition is described, **DO NOT** assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your GM dealer for information on whether your vehicle may benefit from the information.



WE SUPPORT VOLUNTARY  
TECHNICIAN  
CERTIFICATION