

# TECHNICAL SERVICE BULLETIN

Classification:	Reference:	Date:	
BT22-003	NTB22-035	May 6, 2022	

## REAR SEAT CUSHION DOES NOT LOCK INTO POSITION

**APPLIED VEHICLES:** 2022 Frontier (D41) Crewcab only

**APPLIED DATES:** Built from July 13, 2021 to February 8, 2022

#### IF YOU CONFIRM

One or both rear seat cushions do not lock into position.

#### **ACTION**

Refer to the **SERVICE PROCEDURE** in this bulletin to replace both outboard rear seat cushion hinge assemblies and the pivot bushings.

**IMPORTANT:** The purpose of **ACTION** (above) is to give you a quick idea of the work you will be performing. You MUST closely follow the entire **SERVICE PROCEDURE** as it contains information that is essential to successfully completing this repair.

Nissan Bulletins are intended for use by qualified technicians, not 'do-it-yourselfers'. Qualified technicians are properly trained individuals who have the equipment, tools, safety instruction, and know-how to do a job properly and safely. **NOTE:** If you believe that a described condition may apply to a particular vehicle, DO NOT assume that it does. See your Nissan dealer to determine if this applies to your vehicle.

#### **SERVICE PROCEDURE**

**HINT:** It is not necessary to remove the rear seat from the vehicle to perform the repairs in this bulletin.

- 1. Unbolt the rear seat but <u>do not</u> remove the rear seat from the vehicle.
  - Refer to the ESM: BODY INTERIOR > SEAT > REMOVAL AND INSTALLATION
    REAR SEAT
- 2. Pivot the driver (LH) side of the rear seat forward to access the latch area.

**HINT:** Figure 1 - Figure 17 on pages 2 - 7 display the driver (LH) side, the passenger (RH) side is similar.

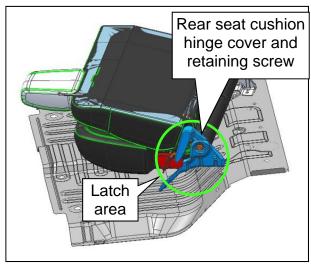


Figure 1

3. Remove the rear seat cushion hinge cover retaining screw (Figure 1 and Figure 2).



Figure 2

4. Remove the two (2) outboard seat cushion pivot riser bolts, and then remove the outboard seat cushion pivot riser (Figure 3).

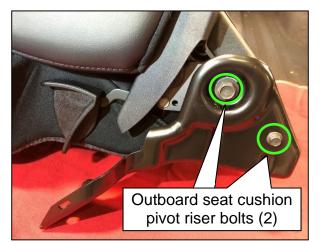


Figure 3

- 5. Slide the rear seat cushion hinge cover forward to access the seat cushion hinge assembly bolt.
- 6. Remove one (1) seat cushion hinge assembly bolt, and the seat cushion hinge assembly (Figure 4).

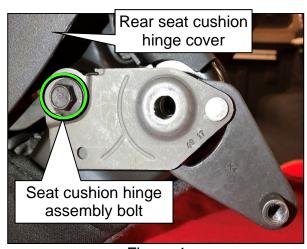


Figure 4

## NOTICE

To avoid damage to the vehicle, protect the seat cushion hinge cover and the seat cushion hinge release handle in the following steps, as they will be reused (Figure 5).

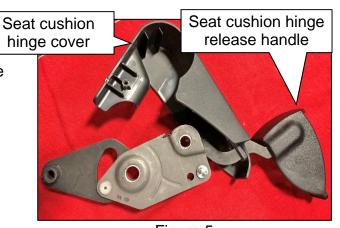


Figure 5

**HINT:** Figure 6 shows the dimple that creates the interference fit of the seat cushion hinge release handle.

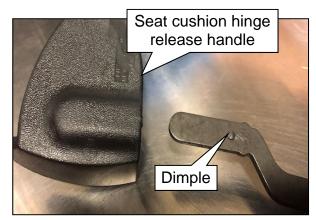


Figure 6

- 7. Clamp the seat cushion hinge assembly in a vise.
- 8. Wrap the seat cushion hinge release handle with a protective cloth and carefully tap it off of the seat cushion hinge assembly, as shown in Figure 7.

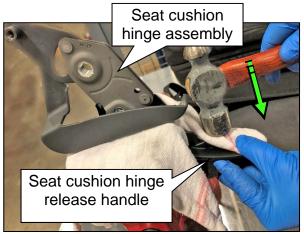


Figure 7

9. Transfer the seat cushion hinge cover and the seat cushion hinge release handle onto the new seat cushion hinge assembly (Figure 8).

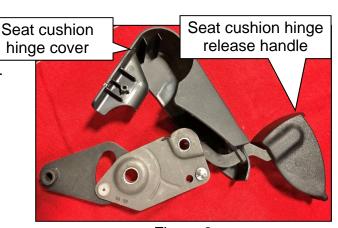


Figure 8

10. Install the new seat cushion hinge assembly using the one (1) existing bolt (Figure 9).

**NOTE:** Hand tighten the bolt, do not torque at this time.

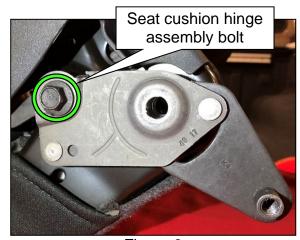


Figure 9

- 11. Place the rear outboard seat cushion pivot riser on a suitable work surface, with the outer side facing upward (Figure 10).
  - Using a suitable tool, remove the bushing from the rear outboard seat cushion pivot riser.

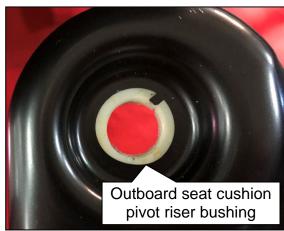


Figure 10

- Obtain a new rear outboard seat cushion pivot riser bushing listed in PARTS INFORMATION on the last page.
  - Figure 11 shows how to identify the outboard side from the inboard side of the bushing.
  - The outboard side of the bushing has a slightly larger overall diameter.

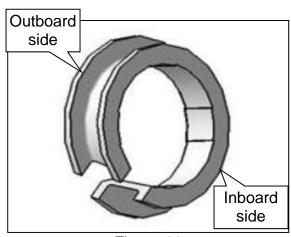


Figure 11

13. With the outboard seat cushion pivot riser facing up, install the new bushing into the hole with the larger flange facing up (Figure 12).

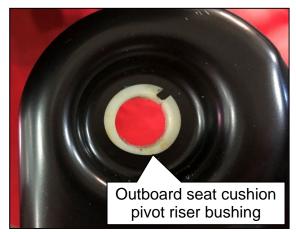


Figure 12

14. Install the rear outboard seat cushion pivot riser using the two (2) existing bolts (Figure 13).

**NOTE:** Hand tighten the bolts, do not torque at this time.

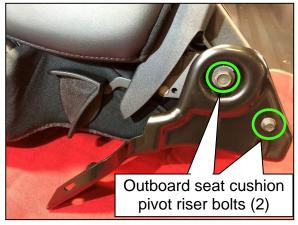


Figure 13

- 15. Torque the rearmost outboard seat cushion pivot riser bolt to specification (Figure 14).
  - Bolt torque: 27.5 N•m
    (2.8 kg-m, 20 ft-lb)

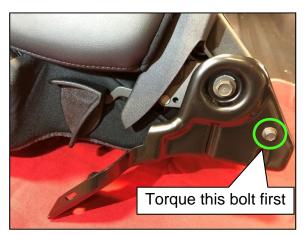


Figure 14

- Torque the upper outboard seat cushion pivot riser bolt to specification (Figure 15).
  - Bolt torque: (65.0 N•m (6.6 kg-m, 48 ft-lb)

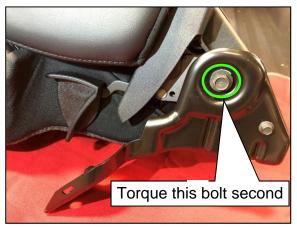


Figure 15

- 17. Slide the rear seat cushion hinge cover forward to access the rear outboard seat cushion hinge assembly bolt and torque it to specification (Figure 16).
  - Bolt torque: 45.0 N•m
    (4.6 kg-m, 33 ft-lb)

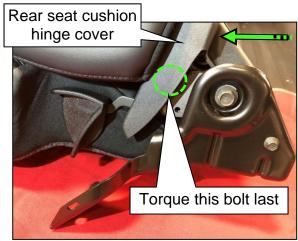


Figure 16

- 18. Move the rear seat cushion hinge cover into position, and then install and torque the retaining screw to specification (Figure 17).
  - Fastener torque:
    3.0 N•m (0.3 kg-m, 27 in-lb)



Figure 17

- 19. Move to the opposite side of the vehicle and pivot the rear seat forward to access the latch area (Figure 18).
- 20. Repeat steps 3 18 on pages 2 7.

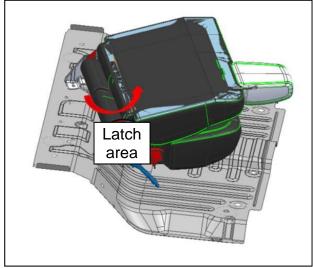


Figure 18

- 21. Reinstall the rear seat to the vehicle.
  - Refer to the ESM: BODY INTERIOR > SEAT > REMOVAL AND INSTALLATION
    REAR SEAT

#### PARTS INFORMATION

DESCRIPTION	PART NUMBER	QUANTITY	
Rear Seat Cushion Hinge Assembly	88205-ZP10A	2	
Rear Seat Cushion Hinge Bushing	88604-9BU1C	2	

## **CLAIMS INFORMATION**

## Submit a Primary Part (PP) type line claim using the following claims coding:

DESCRIPTION	PFP	OP CODE	SYM	DIA	FRT
Replace Outboard Hinge Assembly-Both	(1)	VX5XAA	FB	32	0.6

(1) Reference the electronic parts catalog and use the Passive Latch Hinge Assembly (86970-\*\*\*\*) as the Primary Failed Part (PFP).

## **AMENDMENT HISTORY**

PUBLISHED DATE	REFERENCE	DESCRIPTION
May 6, 2022 NTB22-035		Original bulletin published