



HYUNDAI
Technical Service Bulletin

GROUP CAMPAIGN	NUMBER 22-01-066H
DATE AUGUST 2022	MODEL(S) VELOSTER N (JSN)

SUBJECT: CONCENTRIC SLAVE CYLINDER (CSC) FASTENING BOLT TORQUE CHECK AND TIGHTENING (SERVICE CAMPAIGN T8U)

★ IMPORTANT

***** Dealer Stock and Retail Vehicles *****

Dealers must perform this Service Campaign on all affected vehicles prior to customer retail delivery and whenever an affected vehicle is in the shop for any maintenance or repair.

Access the "Vehicle Information" screen (VIS) via WEBDCS to identify open campaigns.

Description: Certain 22MY Veloster N (JS N) vehicles may have incorrectly torqued fastening bolts on the concentric slave cylinder (CSC) on the manual transmission. Follow the procedures listed below to inspect, and if necessary, tighten the bolts to the proper torque value.

Applicable Vehicles: Certain 22MY Veloster N (JSN) vehicles

Warranty Information:

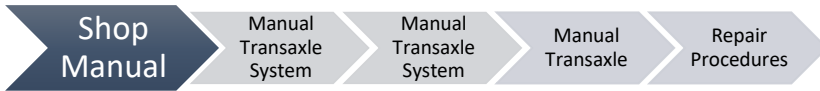
MODEL	OP CODE	OPERATION	OP TIME	CAUSAL PART	NATURE CODE	CAUSE CODE
Veloster N (JSN)	20D087R3	CONCENTRIC SLAVE CYLINDER (CSC) FASTENING BOLT TORQUE CHECK AND TIGHTENING	3.0 M/H	43631-24000	B18	ZZ7

Note 1: Submit Claim on Campaign Claim Entry Screen.

Note 2: If a part that is not covered by this campaign is found in need of replacement while performing this campaign and the affected part is still under warranty, submit a separate claim using the same repair order. If the affected part is out of warranty, submit a Prior Approval request for goodwill consideration prior to performing the work.

Service Procedure:

1. Remove the manual transaxle assembly according to the vehicle shop manual.

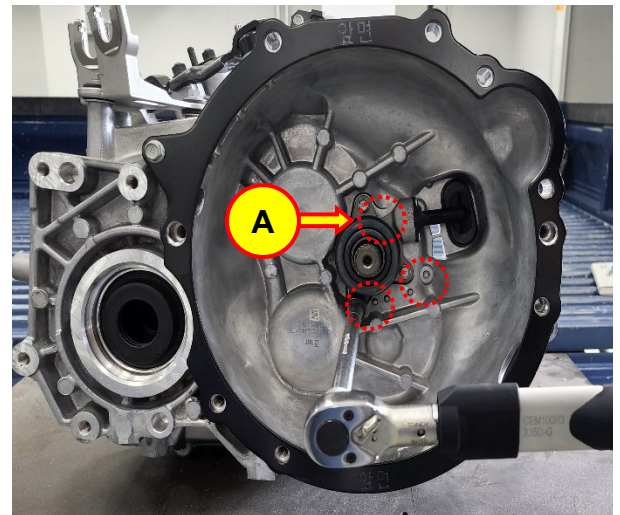


CAUTION

When removing the transmission, be careful not to damage the surrounding parts or wiring.

2. Check the fastening torque value of the concentric slave cylinder (CSC) assembly mounting bolts (A).

- 1) If the fastening torque value of the 3 bolts (A) is normal, continue to Step #3 and finish the operation.
- 2) If the fastening torque is not met, proceed with the operation according to the fastening torque value.



Tightening Torque:

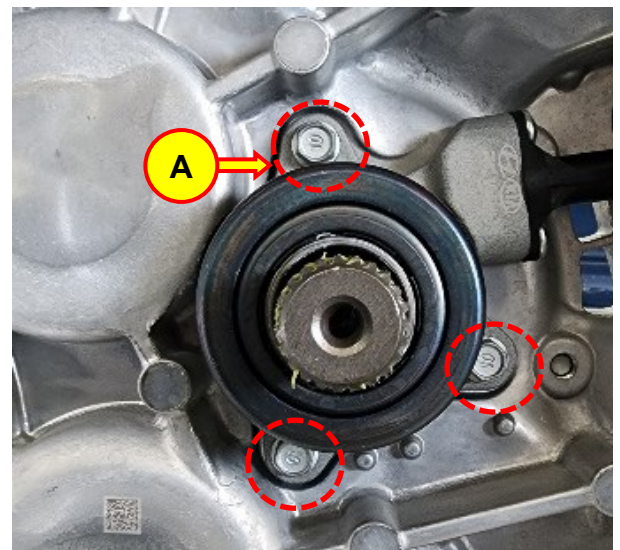
11.8 ~ 14.7 Nm (1.2~ 1.5 kgf.m, 8.7 ~ 10.8 lb-ft)

3. Reinstall in the reverse order of removal.

CAUTION

There must be no contamination or leakage during transmission re-installation. Reuse existing transmission fluid.

4. Perform the air bleeding operation of the concentric slave cylinder (CSC) as per the shop manual.



5. Test drive vehicle to confirm normal operation.
6. Service procedure is now complete.