



SIB 51 02 22

SERVICE ACTION: OPTIONAL ACCESSORY MIRRORS

2022-06-13

This Service Information Bulletin replaces SIB 51 02 22 **dated February 2022**.

What's New

- Clarified information about the AI revision numbering of affected mirrors.

MODEL

Model	Model Description
K63	S 1000 R

The affected vehicles have been marked with campaign number **INFO772291** in AIR.

Since the affected parts were not installed at the factory, it is **not possible** to determine if a specific vehicle is affected by this campaign by verifying the VIN in AIR (Aftersales Information Research).

AIR will display this bulletin in the Special Information section for all motorcycles that had the affected parts available as an accessory, and the presence of this bulletin in AIR does not imply that affected accessories were installed on a particular vehicle; **it is therefore necessary to visually assess the motorcycle and confirm whether the affected accessory parts were installed.**

Because this campaign is not VIN-specific, it will continue to be shown in the Special Information section of AIR, even after remediation.

Please note, open campaigns or vehicle stops may not appear in DCS Warranty Vehicle Inquiry or sales systems until 24-72 hours after they are announced, therefore AIR is always the recommended method for determining open campaigns and vehicle stops.

SITUATION

Bonding on the K63 handlebar accessory mirrors may fail, resulting in the loosening of the mirror-glass at the mirror assembly.



The following part numbers are affected:

- 51 16 1 542 963 – Handlebar end mirror, left
- 51 16 1 542 964 – Handlebar end mirror, right

CORRECTION

New revised accessory handlebar-end mirrors with markings AI 04 and later have improved bonding material and are offered as the replacement for the previous versions.



PROCEDURE

Action is only required if this optional accessory is found to be installed while the motorcycle is at your dealership.

If the handlebar-end optional accessory mirrors are found on K63 motorcycles, and they are not engraved with AI 04 or later, please replace them with new parts, numbers listed below, using installation instructions “77 22 028 – install mirror, right and left”.

PARTS INFORMATION

Part Number

51 16 1 542 963	Handlebar end mirror, left	QTY: 1
51 16 1 542 964	Handlebar end mirror, right	QTY: 1

WARRANTY INFORMATION

When submitting a warranty claim, please select Type 2 for parts warranty.

Defect code

77 22 91 00 00	Changing optional accessories handlebar end mirror
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Labor Operation

77 22 028	Installing the left and right mirror	5 FRU
+77 22 528	Installing the left and right mirror	4 FRU
46 52 510	Mounting and dismounting the rear-wheel stand with special tools (for motorbikes without a center stand)	1 FRU

FRUs includes all repair procedures to complete the task with allowance for necessary ancillary tasks (e.g., visual inspection, lubrication, cleaning parts etc.) and administrative tasks.

Labor operation code 77 22 028 is a Main labor operation. If you are using a Main labor code for another repair, use the Plus code labor operation instead.

QUESTIONS REGARDING THIS BULLETIN

Technical inquiries	Contact the BMW Technical Support Group via TSARA
Warranty inquiries	Submit an IDS ticket to the Warranty Department
Parts inquiries	Submit an IDS ticket to the Motorrad Parts Department

Supporting Materials

[picture_as_pdf 51 02 22 SERVICE ACTION OPTIONAL ACCESSORY MIRRORS.pdf](#)

Service Information Bulletin

Body Equipment

June 13, 2022

51 02 22

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**BMW
MOTORRAD**

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