



SIB 51 11 22

2022-06-21

DELIVERY STOP: REWORK THE RETAINING BRACKETS FOR THE SPINDLE DRIVE

MODEL

E-Series	Model Description	Production Date
G01	X3 Sports Activity Vehicle (SAV)	May 17, 2022

AFFECTED VEHICLES

Vehicles which require this Campaign to be completed will show it as "Open" when checked either in AIR, the "Service Menu" of DCSnet (Dealer Communication System), ISPA Next or Warranty Vehicle Inquiry.

SITUATION

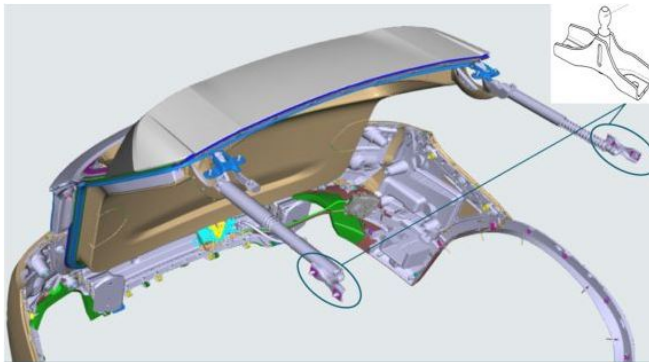
BMW AG has issued a Delivery Stop (effective June 3, 2022) on 11 (eleven) Model Year 2022 BMW X3 SAV vehicles that were produced on May 17, 2022.

Do not deliver to a customer, a New, Certified Pre-Owned or Used vehicle subject to a Delivery Stop, until the vehicle is repaired. Do not use or sell replacement equipment/parts subject to a Delivery Stop.

CAUSE

The bolts for the spindle drive retaining brackets were tightened to an incorrect torque.

CORRECTION



Tighten the spindle drive retaining brackets to 28 Nm of torque.

PROCEDURE

Following repair instructions **51 24 351 "Removing and installing/replacing right electrical spindle drive for tailgate"** tighten the spindle drive retaining brackets to 28 Nm.

PARTS INFORMATION

No parts are required.

CLAIM INFORMATION

Reimbursement for this Action will be via normal claim entry utilizing the applicable work package information below that applies.

Defect Code:	0051460500	---
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Completion before the first vehicle delivery to a customer or the vehicle is already in the workshop

Work Pkg	Labor Operation	Description (Plus work)	Labor Allowance

# 1	00 72 767	Rework the tailgate spindle drive retaining bracket screw connection	24 FRU
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Or:

The vehicle arrives at your center and this Action shows open (No other Main work will be performed or claimed during this workshop visit)

Work Pkg	Labor Operation	Description (Main work)	Labor Allowance
# 2	00 72 208	Rework the tailgate spindle drive retaining bracket screw connection	26 FRU

Only one of the flat rate labor operation codes listed above can be used for claim submission and reimbursement. Also, only one Main work flat rate labor operation code can be claimed per workshop visit.

Refer to AIR for the corresponding flat rate unit (FRU) allowance.

Claim Repair Comments

Only reference the SIB number and the work package (Pkg) number performed in the RO technician notes and the claim comments (For example: B41 04 22 WP 1), unless otherwise required by State law.

FEEDBACK REGARDING THIS BULLETIN

Technical Feedback	To submit feedback for the technical topics of this bulletin: Submit your feedback in the rating box at the top of this bulletin
Warranty Feedback	To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal
Parts Feedback	To submit feedback for the PARTS section of this bulletin: Submit an IDS ticket to the Parts Department