

MAS003154 (MSC 22-30)

Campaign 515

FROM: Maserati TSO

TO: Maserati Network



PERSONAL SERVICE LAB

MASTERS OF CARE

Service Campaign 515 Levante M161 MY22 – Internal Tail Lamp Check



DATE: JULY 8 2022

Certain MY22 Maserati Levante's listed in MODISCS+ are involved in a Service Campaign concerning the check of the integrity of the Internal Tail Lamp.

This intervention is needed to exclude any internal crack into the tail lamp that could lead to water ingress or fogging issue.

Please read and review this bulletin first before starting the procedure.
If you have any questions, contact your Regional AfterSales Manager (RAM) or the Technical Support Helpdesk. (MaseratiTechsupport@maserati.com)

Thank You for your continued support and cooperation.

Maserati Americas
Aftersales Dept.

Inspectional Procedure

1. Always check in ModisCS+ to see if the vehicle is involved in this campaign and if the campaign has not been previously performed.
2. Open and close the rear trunk lid door (tailgate) 10 times using the power trunk button.
Caution: Do not force the tailgate open or close by hand. Doing so may damage the tailgate motors.
3. With a low-pressure water spray imitating medium to heavy rainfall, spray the LH and RH internal tail lamps 90 secs each. (a total of 3 minutes for both) **Caution:** Make sure the rear trunk lid door (tailgate) is fully closed. Do not use a high-pressure water jet.
4. Heat each rear internal lamp for 2 minutes with a common/domestic hair dryer (1500-1800W) at a distance of 30-40 cm.
5. Check for the presence of fog, moisture, water infiltration, and/or cracks. SEE PIC 1



PICTURE 1

6. If water infiltration/fog/moisture and/or cracks are not present, the internal tail lamp can be considered **OK**. ► The operation is completed. No further action required.
7. If water infiltration/fog/moisture and/or cracks are present, the internal taillight must be considered as **NOT OK** and must be replaced. ► Replace only the defective tail light following one of the procedures below:
 - **8.31.003.0 INSIDE RH. TAILLIGHT – Removal/refitting or replacement**
 - **8.31.004.0 INSIDE LH. TAILLIGHT – Removal/refitting or replacement**
8. Inspect the external taillight as well following the conditions below:
 - Moisture/fog or cracks are present in the external taillight and the vehicle does not apply to Campaign 467 ► Open a BOL for "SUPPORT REQUEST" attach pictures, vehicle scan, and await further instructions.
 - If Campaign 467 does apply to the vehicle ► Follow the instructions per Campaign 467. BOL submission is not necessary.
 - Internal taillight replacement for this campaign only ► BOL submission is not necessary.
9. The procedure is completed.

Spare Parts

For this action, only the defective component must be replaced. Please order the PN depending on production label details.

Description	PN
RH TAILLIGHT MOBILE SIDE	Check on part catalog for the PN based on your Model/Mkt
LH TAILLIGHT MOBILE SIDE	

Warranty Claim

Complete the warranty claim as follows:

Description	Code
Campaign Number	515
Warranty Code	23
Fault Code	063
Component Code	8.31.003
Operation Code	
Check	8.31.003.A (0,25h)
Check + Replace 1 lamp	8.31.003.B (0,65h)
Check + Replace 2 lamps	8.31.003.C (0,70h)