State         Memory Function Inoperative         Max           Seat         Seat         USA           Vehicle Interior         Seat         Seat           2020-2022 RAV4/HV/Prime         2021-2022         RAV4           2020-2022         RAV4 HV         2020-2022         RAV4           CONDITION         Some vehicles may exhibit seat memory switch function inoperative condition if the Seating Position Control ECU is not initialized.         The Pre-Delivery Service (PDS) bulletin (link below) instructs technicians to perform this initializatior after the D/C Cut Fuse is installed.           The Repair Manual (links below) states that when any of the following conditions are met, the seat position information in the position control ECU assembly will be cleared:         The power switch is turned off within 1 second of any of the seat switches being operated and the ECU-DC NO.2 fuse removed.           The power switch is turned off within 1 second of any of the seat switches being operated with the ECU-DCC NO.2 fuse removed.         Power supplied to the position control ECU assembly is cut while the seat is moving to the memorized position.           RECOMMENDATIONS         If the seat memory switch is not operating as expected, follow PDS and Repair Manual (links below) information to confirm that the related fuses are installed correctly and that the seat position control ECU has been initialized correctly before proceeding with further diagnosis and part(s) replacement.           INK REFERENCES         1.         SEAT: FRONT POWER SEAT CONTROL SYSTEM (for Gasoline Model with Memory): REGISTRATIO		ΤΟΥΟΤΑ	Tech Tip ⊺-⊺⊺	Г-0668-21	July 21, 2022	
Vehicle Interior         Seat           20202-2022 RAV4/HV/Prime         APPLICABLE VEHICLES           2021-2022         RAV4 Prime         2020-2022         RAV4           2020-2022         RAV4 HV         2020-2022         RAV4           CONDITION           Some vehicles may exhibit seat memory switch function inoperative condition if the Seating Position Control ECU is not initialized.           The Pre-Delivery Service (PDS) bulletin (link below) instructs technicians to perform this initialization after the D/C Cut Fuse is installed.           The Repair Manual (links below) states that when any of the following conditions are met, the seat position information in the position control ECU assembly will be cleared:           • The power switch is turned off with any of the seat switches being operated and the ECU-DC NO.2 fuse removed.           • The power switch is turned off within 1 second of any of the seat switches being operated with the ECU-DCC NO.2 fuse removed.           • Power supplied to the position control ECU assembly is cut while the seat is moving to the memorized position.           • The power switch is not operating as expected, follow PDS and Repair Manual (links below) information to confirm that the related fuses are installed correctly and that the seat position control ECU has been initialized correctly before proceeding with further diagnosis and part(s) replacement.           • The KEFERENCES           1. <td colspane="" is="" mony="" not<="" switch="" th=""><th>Sea</th><th></th><th>unction Inoperativ</th><th>ve</th><th></th></td>	<th>Sea</th> <th></th> <th>unction Inoperativ</th> <th>ve</th> <th></th>	Sea		unction Inoperativ	ve	
2020-2022 RAV4/HV/Prime         APPLICABLE VEHICLES         2021-2022       RAV4 Prime       2020-2022       RAV4         2020-2022       RAV4 HV       2020-2022       RAV4         CONDITION       Some vehicles may exhibit seat memory switch function inoperative condition if the Seating Position Control ECU is not initialized.         The Pre-Delivery Service (PDS) bulletin (link below) instructs technicians to perform this initialization after the D/C Cut Fuse is installed.         The Repair Manual (links below) states that when any of the following conditions are met, the seat position information in the position control ECU assembly will be cleared:         • The power switch is turned off with any of the seat switches being operated and the ECU-DC NO.2 fuse removed.         • The power switch is turned off within 1 second of any of the seat switches being operated with the ECU-DC NO.2 fuse removed.         • Power supplied to the position control ECU assembly is cut while the seat is moving to the memorized position.         RECOMMENDATIONS         If the seat memory switch is not operating as expected, follow PDS and Repair Manual (links below) information to confirm that the related fuses are installed correctly and that the seat position control ECU has been initialized correctly before proceeding with further diagnosis and part(s) replacement.         LINK REFERENCES         1. SEAT: FRONT POWER SEAT CONTROL SYSTEM (for Gasoline Model with Memory): REGISTRATION; 2019 - 2021 MY RAV4 [11/2018 - ???????]         2. SEAT: FRONT POWER SEAT CONTROL SYSTEM (fo		0,				
2021-2022       RAV4 Prime RAV4 HV       2020-2022       RAV4         CONDITION       Some vehicles may exhibit seat memory switch function inoperative condition if the Seating Position Control ECU is not initialized.         The Pre-Delivery Service (PDS) bulletin (link below) instructs technicians to perform this initialization after the D/C Cut Fuse is installed.         The Repair Manual (links below) states that when any of the following conditions are met, the seat position information in the position control ECU assembly will be cleared:         • The power switch is turned off with any of the seat switches being operated and the ECU-DC NO.2 fuse removed.         • The power switch is turned off within 1 second of any of the seat switches being operated with the ECU-DCC NO.2 fuse removed.         • Power supplied to the position control ECU assembly is cut while the seat is moving to the memorized position.         RECOMMENDATIONS         If the seat memory switch is not operating as expected, follow PDS and Repair Manual (links below) information to confirm that the related fuses are installed correctly and that the seat position control ECU has been initialized correctly before proceeding with further diagnosis and part(s) replacement.         LINK REFERENCES         1.       SEAT: FRONT POWER SEAT CONTROL SYSTEM (for Gasoline Model with Memory): REGISTRATION; 2019 - 2021 MY RAV4 [11/2018 - ??????]         2.       SEAT: FRONT POWER SEAT CONTROL SYSTEM (for Memory): REGISTRATION; 2019 - 2021 MY RAV4 [11/2018 - ??????]         3.       SEAT: FRONT POWER SEAT CONTROL SYSTEM (w/ Memory): REGISTRATION; 2019			Prime			
2021-2022       RAV4 Prime       2020-2022       RAV4         2020-2022       RAV4 HV       2020-2022       RAV4         CONDITION       Some vehicles may exhibit seat memory switch function inoperative condition if the Seating Position Control ECU is not initialized.         The Pre-Delivery Service (PDS) bulletin (link below) instructs technicians to perform this initialization after the D/C Cut Fuse is installed.         The Repair Manual (links below) states that when any of the following conditions are met, the seat position information in the position control ECU assembly will be cleared:         • The power switch is turned off with any of the seat switches being operated and the ECU-DC NO.2 fuse removed.         • The power switch is turned off within 1 second of any of the seat switches being operated with the ECU-DCC NO.2 fuse removed.         • Power supplied to the position control ECU assembly is cut while the seat is moving to the memorized position.         RECOMMENDATIONS         If the seat memory switch is not operating as expected, follow PDS and Repair Manual (links below) information to confirm that the related fuses are installed correctly and that the seat position control ECU has been initialized correctly before proceeding with further diagnosis and part(s) replacement.         LINK REFERENCES         1.       SEAT: FRONT POWER SEAT CONTROL SYSTEM (for Gasoline Model with Memory): REGISTRATION; 2019 - 2021 MY RAV4 [11/2018 - ??????]         2.       SEAT: FRONT POWER SEAT CONTROL SYSTEM (w/ Memory): REGISTRATION; 2019 - 2021 MY RAV4 [11/2018 - ???????]	<b>A</b>					
<ul> <li>Some vehicles may exhibit seat memory switch function inoperative condition if the Seating Position Control ECU is not initialized.</li> <li>The Pre-Delivery Service (PDS) bulletin (link below) instructs technicians to perform this initialization after the D/C Cut Fuse is installed.</li> <li>The Repair Manual (links below) states that when any of the following conditions are met, the seat position information in the position control ECU assembly will be cleared:         <ul> <li>The power switch is turned off with any of the seat switches being operated and the ECU-DC NO.2 fuse removed.</li> <li>The power switch is turned off within 1 second of any of the seat switches being operated will the ECU-DC NO.2 fuse removed.</li> <li>Power supplied to the position control ECU assembly is cut while the seat is moving to the memorized position.</li> </ul> </li> <li>RECOMMENDATIONS         <ul> <li>If the seat memory switch is not operating as expected, follow PDS and Repair Manual (links below) information to confirm that the related fuses are installed correctly and that the seat position control ECU has been initialized correctly before proceeding with further diagnosis and part(s) replacement.</li> </ul> </li> <li>LINK REFERENCES         <ul> <li>SEAT: FRONT POWER SEAT CONTROL SYSTEM (for Gasoline Model with Memory): REGISTRATION; 2019 - 2021 MY RAV4 [11/2018 - ???????]</li> <li>SEAT: FRONT POWER SEAT CONTROL SYSTEM (for HV Model with Memory): REGISTRATION; 2019 - 2021 MY RAV4 HV [11/2018 - ???????]</li> <li>SEAT: FRONT POWER SEAT CONTROL SYSTEM (w/ Memory): REGISTRATION; 2019 - 2021 MY RAV4 HV [11/2018 - ????????]</li> <li>SEAT: FRONT POWER SEAT CONTROL SYSTEM (w/ Memory): REGISTRATION; 2019 - 2021 MY RAV4 HV [11/2018 - ???????]</li> </ul> </li></ul>	202	1-2022	RAV4 Prime	2020-2022	RAV4	
<ul> <li>Some vehicles may exhibit seat memory switch function inoperative condition if the Seating Position Control ECU is not initialized.</li> <li>The Pre-Delivery Service (PDS) bulletin (link below) instructs technicians to perform this initialization after the D/C Cut Fuse is installed.</li> <li>The Repair Manual (links below) states that when any of the following conditions are met, the seat position information in the position control ECU assembly will be cleared:         <ul> <li>The power switch is turned off with any of the seat switches being operated and the ECU-DC NO.2 fuse removed.</li> <li>The power switch is turned off within 1 second of any of the seat switches being operated with the ECU-DCC NO.2 fuse removed.</li> <li>Power supplied to the position control ECU assembly is cut while the seat is moving to the memorized position.</li> </ul> </li> <li>Recommendation to confirm that the related fuses are installed correctly and that the seat position control ECU has been initialized correctly before proceeding with further diagnosis and part(s) replacement.</li> <li>LINK REFERENCES</li> <li>SEAT: FRONT POWER SEAT CONTROL SYSTEM (for Gasoline Model with Memory): REGISTRATION; 2019 - 2021 MY RAV4 [11/2018 - ???????]</li> <li>SEAT: FRONT POWER SEAT CONTROL SYSTEM (for HV Model with Memory): REGISTRATION; 2019 - 2021 MY RAV4 HV [11/2018 - ???????]</li> <li>SEAT: FRONT POWER SEAT CONTROL SYSTEM (w/ Memory): REGISTRATION; 2019 - 2021 MY RAV4 HV [11/2018 - ???????]</li> <li>SEAT: FRONT POWER SEAT CONTROL SYSTEM (w/ Memory): REGISTRATION; 2019 - 2021 MY RAV4 HV [11/2018 - ???????]</li> <li>SEAT: FRONT POWER SEAT CONTROL SYSTEM (w/ Memory): REGISTRATION; 2019 - 2021 MY RAV4 HV [11/2018 - ???????]</li> </ul>	CON	DITION				
<ul> <li>after the D/C Cut Fuse is installed.</li> <li>The Repair Manual (links below) states that when any of the following conditions are met, the seat position information in the position control ECU assembly will be cleared: <ul> <li>The power switch is turned off with any of the seat switches being operated and the ECU-DC NO.2 fuse removed.</li> <li>The power switch is turned off within 1 second of any of the seat switches being operated with the ECU-DCC NO.2 fuse removed.</li> <li>Power supplied to the position control ECU assembly is cut while the seat is moving to the memorized position.</li> </ul> </li> <li><b>Recommendations</b> If the seat memory switch is not operating as expected, follow PDS and Repair Manual (links below) information to confirm that the related fuses are installed correctly and that the seat position control ECU has been initialized correctly before proceeding with further diagnosis and part(s) replacement. </li> <li><b>LINK REFERENCES</b> 1. SEAT: FRONT POWER SEAT CONTROL SYSTEM (for Gasoline Model with Memory): REGISTRATION; 2019 - 2021 MY RAV4 [11/2018 - ???????] 2. SEAT: FRONT POWER SEAT CONTROL SYSTEM (for HV Model with Memory): REGISTRATION; 2019 - 2021 MY RAV4 HV [11/2018 - ???????] 3. SEAT: FRONT POWER SEAT CONTROL SYSTEM (w/ Memory): REGISTRATION; 2021 MY RAV4 HV [11/2018 - ???????] 4. T-SB-0100-21: 2022 RAV4, RAV4 HV, and RAV4 Prime Pre-Delivery Service (PDS)</li></ul>	Som Cont	e vehicles may ex rol ECU is not init	ialized.			
<ul> <li>Desition information in the position control ECU assembly will be cleared:         <ul> <li>The power switch is turned off with any of the seat switches being operated and the ECU-DC NO.2 fuse removed.</li> <li>The power switch is turned off within 1 second of any of the seat switches being operated with the ECU-DCC NO.2 fuse removed.</li> <li>Power supplied to the position control ECU assembly is cut while the seat is moving to the memorized position.</li> </ul> </li> <li>RECOMMENDATIONS         <ul> <li>f the seat memory switch is not operating as expected, follow PDS and Repair Manual (links below) information to confirm that the related fuses are installed correctly and that the seat position control ECU has been initialized correctly before proceeding with further diagnosis and part(s) replacement.</li> </ul> </li> <li>INK REFERENCES         <ul> <li>SEAT: FRONT POWER SEAT CONTROL SYSTEM (for Gasoline Model with Memory): REGISTRATION; 2019 - 2021 MY RAV4 [11/2018 - ???????]</li> <li>SEAT: FRONT POWER SEAT CONTROL SYSTEM (for HV Model with Memory): REGISTRATION; 2019 - 2021 MY RAV4 HV [11/2018 - ??????]</li> <li>SEAT: FRONT POWER SEAT CONTROL SYSTEM (for HV Model with Memory): REGISTRATION; 2019 - 2021 MY RAV4 HV [11/2018 - ??????]</li> <li>SEAT: FRONT POWER SEAT CONTROL SYSTEM (w/ Memory): REGISTRATION; 2019 - 2021 MY RAV4 HV [11/2018 - ??????]</li> </ul> </li> <li>SEAT: FRONT POWER SEAT CONTROL SYSTEM (w/ Memory): REGISTRATION; 2021 MY RAV4 HV [11/2018 - ??????]</li> <li>SEAT: FRONT POWER SEAT CONTROL SYSTEM (w/ Memory): REGISTRATION; 2021 MY RAV4 HV, and RAV4 Prime Pre-Delivery Service (PDS)</li> </ul>		•	· · · · · · · · · · · · · · · · · · ·			
<ul> <li>f the seat memory switch is not operating as expected, follow PDS and Repair Manual (links below) nformation to confirm that the related fuses are installed correctly and that the seat position control ECU has been initialized correctly before proceeding with further diagnosis and part(s) replacement.</li> <li>LINK REFERENCES</li> <li>SEAT: FRONT POWER SEAT CONTROL SYSTEM (for Gasoline Model with Memory): REGISTRATION; 2019 - 2021 MY RAV4 [11/2018 - ??????]</li> <li>SEAT: FRONT POWER SEAT CONTROL SYSTEM (for HV Model with Memory): REGISTRATION; 2019 - 2021 MY RAV4 HV [11/2018 - ??????]</li> <li>SEAT: FRONT POWER SEAT CONTROL SYSTEM (for HV Model with Memory): REGISTRATION; 2019 - 2021 MY RAV4 HV [11/2018 - ??????]</li> <li>SEAT: FRONT POWER SEAT CONTROL SYSTEM (w/ Memory): REGISTRATION; 2021 MY RAV4 HV [11/2018 - ??????]</li> <li>T-SB-0100-21: 2022 RAV4, RAV4 HV, and RAV4 Prime Pre-Delivery Service (PDS)</li> </ul>	•	The power swit NO.2 fuse remo The power swit the ECU-DCC I Power supplied	ch is turned off with any oved. ch is turned off within 1 s NO.2 fuse removed. to the position control E	of the seat switches b second of any of the s	eing operated and the ECU-DCC eat switches being operated with	
<ol> <li>SEAT: FRONT POWER SEAT CONTROL SYSTEM (for Gasoline Model with Memory): REGISTRATION; 2019 - 2021 MY RAV4 [11/2018 - ??????]</li> <li>SEAT: FRONT POWER SEAT CONTROL SYSTEM (for HV Model with Memory): REGISTRATION; 2019 - 2021 MY RAV4 HV [11/2018 - ??????]</li> <li>SEAT: FRONT POWER SEAT CONTROL SYSTEM (w/ Memory): REGISTRATION; 2021 MY RAV4 Prime [06/2020 - ??????]</li> <li>T-SB-0100-21: 2022 RAV4, RAV4 HV, and RAV4 Prime Pre-Delivery Service (PDS)</li> </ol>	f the nforr	e seat memory sw mation to confirm	that the related fuses ar	e installed correctly ar	nd that the seat position control	
<ul> <li><u>REGISTRATION; 2019 - 2021 MY RAV4 [11/2018 - ???????]</u></li> <li><u>SEAT: FRONT POWER SEAT CONTROL SYSTEM (for HV Model with Memory):</u> <u>REGISTRATION; 2019 - 2021 MY RAV4 HV [11/2018 - ??????]</u></li> <li><u>SEAT: FRONT POWER SEAT CONTROL SYSTEM (w/ Memory): REGISTRATION; 2021 MY RAV4 Prime [06/2020 - ?????]</u></li> <li><u>T-SB-0100-21: 2022 RAV4, RAV4 HV, and RAV4 Prime Pre-Delivery Service (PDS)</u></li> </ul>	INK					
<ol> <li>SEAT: FRONT POWER SEAT CONTROL SYSTEM (for HV Model with Memory): REGISTRATION; 2019 - 2021 MY RAV4 HV [11/2018 - ??????]</li> <li>SEAT: FRONT POWER SEAT CONTROL SYSTEM (w/ Memory): REGISTRATION; 2021 MY RAV4 Prime [06/2020 - ??????]</li> <li>T-SB-0100-21: 2022 RAV4, RAV4 HV, and RAV4 Prime Pre-Delivery Service (PDS)</li> </ol>	Ι.					
<ol> <li><u>SEAT: FRONT POWER SEAT CONTROL SYSTEM (w/ Memory)</u>: REGISTRATION; 2021 M <u>RAV4 Prime [06/2020 - ??????]</u></li> <li><u>T-SB-0100-21: 2022 RAV4, RAV4 HV, and RAV4 Prime Pre-Delivery Service (PDS)</u></li> </ol>	2.	SEAT: FRONT	POWER SEAT CONTR	OL SYSTEM (for HV N	Model with Memory):	
	3.	SEAT: FRONT RAV4 Prime [0	<u> POWER SEAT CONTR 5/2020 - ???????]</u>	OL SYSTEM (w/ Mem	ory): REGISTRATION; 2021 MY	

Expires on 07/21/2023 Rev1

Ver. 3.0 07/30/2021 T