

| Service<br>Category | General              |            |                 |
|---------------------|----------------------|------------|-----------------|
| Section             | Pre-Delivery Service | Market USA | Toyota Supports |

#### Applicability

| YEAR(S) | MODEL(S) | ADDITIONAL INFORMATION |
|---------|----------|------------------------|
| 2023    | Supra    |                        |

#### Introduction

Pre-Delivery Service (PDS) is a critical step in satisfying our new car customers. Customer feedback indicates the following areas deserve special attention when performing PDS:

- Careful inspection for paint chips/scratches and body dents/dings.
- Proper operation of electrical accessories (including interior light, clock, and radio reset).
- Interior cleanliness.
- Proper function of mechanical systems.

Customer retention and proper maintenance of vehicles are and have always been a major focus for Toyota. To help remind customers that regular service is essential to the proper maintenance of the vehicle, dealers are required to install a service reminder sticker before delivery. By doing this, customers will be reminded to return to your dealership for service. Your current service reminder sticker may be used. (See PDS Check Sheet item 8 of "Final Inspection and Cleaning.") This bulletin contains the PDS procedures that apply specifically to the 2023 Supra. A universal PDS <u>Check Sheet</u> has been developed for all 2023 model year Toyota vehicles and contains PDS steps which apply to all Toyota models. To properly perform a complete PDS, you must complete all procedures contained in this TSB, as well as the universal PDS <u>Check Sheet</u>.

In addition, if the vehicle is stored for over 30 days, be sure to follow <u>Supra Long-Term Vehicle</u> <u>Storage Guidelines</u>.

### NOTE

To perform navigation map activation during the transport mode deletion procedure, the following items MUST be completed in advance. Refer to the Ordering License Key section of this bulletin for more details.

- Dealer user registration on www.supramapactivation.com.
- License key order placed and completed (1 3-day process).

### Warranty Policy

If the need for additional repairs or adjustment is noted during PDS, the required service should be performed under warranty. Reimbursement will be managed under the warranty policy.

<u>The Warranty Policy and Procedures Manual requires that you maintain the completed</u> <u>Check Sheet in the customer's file</u>. If you cannot produce a completed form for each retailed vehicle upon TMS and/or Region/Distributor audit, the PDS payment amount will be subject to debit.

An additional Repair Order completed in conjunction with normal PDS MUST have time punch/flags for service. If multiple repairs are performed, separate time flags MUST be punched for each repair.

### Warranty Information

| OP CODE | DESCRIPTION                | TIME | OFP | T1 | T2 |
|---------|----------------------------|------|-----|----|----|
| 001013  | Pre-Delivery Service (PDS) | 1.5  | -   |    |    |

#### **Required Tools & Equipment**

| SPECIAL SERVICE TOOLS (SST)       | PART NUMBER        | QTY |
|-----------------------------------|--------------------|-----|
| Supra Diagnostic Cable*           | <u>01018-00118</u> | 1   |
| DCA-8000 Battery Diagnostic Tool* | DCA-8000P T        | 1   |

\*Essential SST.

#### NOTE

Additional SSTs may be ordered by calling 1-800-933-8335.

| REQUIRED EQUIPMENT | SUPPLIER | PART NUMBER | QTY |
|--------------------|----------|-------------|-----|
| Techstream ADVi*   | Snap-On  | TSADVUNIT   | 1   |

\*Essential SST.

#### NOTE

- Supra Diagnostic Software Toyota ISTA version 4.34.40.26163 or later is required. ISTA software is available for download at *TIS Diagnostics Scantool*.
- Techstream software version 17.10.012 or later is required.
- Additional Techstream ADVi units may be ordered through the Techstream Order Portal at *TIS Diagnostics Scantool.*

### Procedures

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|---|---|----|
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| • | Rear License Plate and Mounting Bracket Installation                | 35 |
|   | *If applicable.   |    |

### **Preparation for Map Activation**

In order to perform navigation map activation (procedures for start-of-use) during the transport mode deletion procedure, it is necessary to order a license key in advance. It is necessary to determine the pre-delivery work schedule in coordination with the sales staff and perform the Dealer User Registration and Ordering License Key procedures described below.

### Dealer User Registration

Navigate to <u>www.supramapactivation.com</u> and complete dealer user registration.

### NOTE

User registration only needs to be completed once. If already registered, go to the Ordering License Key section of this bulletin. Refer to the <u>Map Activation Order Request Guide</u> for complete registration instructions.

### **Ordering License Key**

Navigate to <u>www.supramapactivation.com</u> and order a license key.

### NOTE

- Refer to the Map Activation Order Request Guide for complete ordering instructions.
- To place the order, enter the vehicle VIN and select the applicable country.
- Orders can be submitted 24 hours a day, but order processing times are limited. Therefore, orders need to be placed in advance according to the schedule for PDS.
- Time from order placed until order completed: From same day to max. three days (no processing on weekends).
- If an order is placed just before a scheduled order processing time, the order may be processed at the next scheduled order processing time.
- Order processing times (Central European Time): Monday – Friday, 9:45 a.m., 12:00 p.m., 3:00 p.m., 9:00 p.m.
- Orders are processed in Europe and will therefore follow European daylight savings (summer) time. The European daylight savings time schedule differs from the USA schedule.
- After the order has been received, an email will be sent to the address that was provided during user registration to inform you of the time at which processing is expected to be completed.
- As long as ISTA is connected to the internet, the ordered license key will automatically populate in ISTA during the navigation map activation procedure. (No physical object will be sent to the dealer.)
- Activation MUST be completed within 30 days of the license key order.
   If activation is NOT completed within 30 days of the license key order, the license key will become invalid, and it will be necessary to order a NEW license key.
- The four-year free update period is calculated from the completion of the license key order, NOT from the activation timing.

### **Transport Mode Deletion Procedure**

Transport mode disables various electrical functions while the vehicle is being shipped to help prevent the vehicle battery from being drained. While in transport mode, the "Transport Mode Indicator" is displayed on the combination meter. The indicator will turn OFF after transport mode is deleted. Follow these steps to delete transport mode using the Supra diagnostic application (ISTA).

### NOTE

- In the procedure below, the language setting in ISTA is British English (en-GB), which is the default setting. If you have changed the language setting to English for the United States (en-US), you may see different terminology within ISTA (e.g., *Operations Cases*).
- Transport mode deletion procedure screen flows and content may vary depending on ISTA version.
- To perform the transport mode deletion procedure, it is necessary to connect to the Internet.
- 1. Connect the battery charger to the vehicle.

### NOTE

- When deleting transport mode, keep the battery charger connected throughout the procedure and make sure the battery voltage remains at 12.3V or higher. If the voltage decreases below 12.3V, a message may be displayed on the ISTA screen instructing the technician to connect the battery charger.
- When AGM batteries are charging, the maximum charging voltage of 14.8V at room temperature must NOT be exceeded. Do NOT use rapid-charging programs.
- When charging, use the jump-starting terminals located under the hood.
- When the vehicle is stored for a long period of time, charge the battery to 12.9V every six weeks.
- 2. While connected to Wi-Fi, connect Techstream to the DLC3 port using the Supra diagnostic cable.

### NOTE

Check that the date and time on the PC are correct.

3. Press the Start-Stop (engine switch) three times within 0.8 seconds to enter Diagnostics (PAD) Mode.

### **Transport Mode Deletion Procedure (continued)**

4. Launch ISTA software, enter the following menus: *Operations (Cases) – New – Read Out Vehicle Data*, and click Complete identification (Full Identification).

| igure 1.                            |                           |                         |                    |  |  |     |                         |                   |     |                          |          |
|-------------------------------------|---------------------------|-------------------------|--------------------|--|--|-----|-------------------------|-------------------|-----|--------------------------|----------|
| 1                                   |                           |                         |                    |  |  |     | E                       | ×                 | ?   |                          | $\times$ |
| Integrated Service T<br>Application | echnical                  |                         |                    |  |  |     |                         |                   | -¢F | $\square$                | $\times$ |
| VIN                                 | Vehicle                   |                         |                    |  |  |     |                         |                   |     |                          |          |
| Operations                          | Vehicle information       | Vehicle<br>management   | Service plan       |  |  |     |                         |                   |     |                          |          |
| New                                 | Finished                  | Active                  |                    |  |  |     |                         |                   |     |                          |          |
| Read Out<br>Vehicle Data            | Model code                |                         |                    |  |  |     |                         |                   |     |                          |          |
| - Connect the vehi                  | cle interface.            |                         |                    |  |  |     |                         |                   |     |                          |          |
| - Switch on the ign                 | ition or activate the tes | sting-analysis-diagnosi | is at the vehicle. |  |  |     |                         |                   |     |                          |          |
|                                     |                           |                         |                    |  |  |     |                         |                   |     |                          |          |
|                                     |                           |                         |                    |  |  |     |                         |                   |     |                          |          |
|                                     |                           |                         |                    |  |  |     |                         |                   |     |                          |          |
|                                     |                           |                         |                    |  |  |     |                         |                   |     |                          |          |
|                                     |                           |                         |                    |  |  |     |                         |                   |     |                          |          |
|                                     |                           |                         |                    |  |  |     |                         |                   |     |                          |          |
|                                     |                           |                         |                    |  |  |     |                         |                   |     |                          |          |
|                                     |                           |                         |                    |  |  |     |                         |                   |     |                          |          |
|                                     |                           |                         |                    |  |  |     |                         |                   |     |                          |          |
|                                     |                           |                         |                    |  |  |     |                         |                   |     |                          |          |
|                                     |                           |                         |                    |  |  |     |                         |                   |     |                          |          |
|                                     |                           |                         |                    |  |  |     |                         |                   |     |                          |          |
|                                     |                           |                         |                    |  |  | Ide | entification<br>vehicle | n without<br>test | id  | Complete<br>lentificatio | )<br>N   |

### **Transport Mode Deletion Procedure (continued)**

5. In the Connection manager window, select the VIN and click Set up connection (Establish connection).

#### Figure 2. Ţ ۶ ? : × $\times$ Integrated Service Technical Application × KL 30: VIN X Operations V KL15 [V] VIN Туре WZ1DB4C0 WZ1DB4C ENET Connect the vehicle in Switch on the ignition Standard ICOM Complete Cancel Set up connection

### NOTE

AFTER the connection has been established, even if fault memory is displayed, it will be erased during "11. Delete Fault Memory," so it does NOT need to be handled at this point.

### **Transport Mode Deletion Procedure (continued)**

6. Enter the following menus:

Vehicle management – Service functions – Maintenance and pre-delivery check – Transport mode, pre-delivery check – Delete transport mode – ABL Delete transport mode Then click Display.

Figure 3.

| 1<br>Integ<br>Appl                          | 1<br>Integrated Service Technical<br>Application |                          |                                |                    |                             |                |               |                  |               | C       |           | ?        |          | ×     |
|---|--|--------------------------|--------------------------------|--------------------|-----------------------------|----------------|---------------|------------------|---------------|---------|-----------|----------|----------|-------|
| VIN   | W020290  | Vehicle TOYOTA           | J29/Coupe/SPX 40i/B<br>Vehicle | 58/AUTO/US/LL/2019 | /03                         |                |               |                  |               |         | KL 15: -  |          | KL 30: - | -     |
| Ope   | erations   | Vehicle information      | management                     | Service plan       |                             |                |               |                  |               |         |           |          |          |       |
| Docu<br>sear                                | uments/<br>ch                                    | Troubleshooting          | Service functions              | Software update    | Control Unit<br>Replacement | Vehic<br>modif | le<br>ication |                  |               |         |           |          |          |       |
| Serv<br>Fund                                | <i>r</i> ice<br>ctions                           |                          |                                |                    |                             |                |               |                  |               |         |           |          |          |       |
| Mai   | ntenance and p                                   | e-delivery check / Trai  | nsport mode, pre-deliv         | ery check          | Collapse al                 |                | Туре ▲        | Title            |               |         |           |          |          |       |
| +   | Power train                                      |                          |                                |                    |                             |                | ABL           | Delete transport | t mode        |         |           |          |          |       |
| +   | Chassis and su                                   | spension                 |                                |                    |                             |                | ABL           | Set transport me | ode           |         |           |          |          |       |
| +   | Body   |                          |                                |                    |                             |                | FUB           | Delete transport | t mode        |         |           |          |          |       |
| +   | Driver assistan                                  | ce                       |                                |                    |                             |                |               |                  |               |         |           |          |          |       |
| -   | Maintenance a                                    | nd pre-delivery check    |                                |                    |                             |                |               |                  |               |         |           |          |          |       |
|   | + CBS corr                                       | ection, tester data      |                                |                    |                             |                |               |                  |               |         |           |          |          |       |
|   | CBS Sen  | vice Inclusive selection |                                |                    |                             |                |               |                  |               |         |           |          |          |       |
|   | + CBS vehi                                       | cle data correction      |                                |                    |                             |                |               |                  |               |         |           |          |          |       |
| <ul> <li>Enabling navigation map</li> </ul> |  |                          |                                |                    |                             |                |               |                  |               |         |           |          |          |       |
|   | + Reset CE                                       | S Condition Based Ser    | vice                           |                    |                             |                |               |                  |               |         |           |          |          |       |
|   | - Transport                                      | mode, pre-delivery che   | eck                            |                    |                             | ◄              |               |                  |               |         |           |          |          |       |
| Hits:                                       | 3/3 Filter: D                                    | efault                   |                                |                    |                             |                |               | 🖸 not c          | alled 🖲 perfe | ormed 🦲 | minimized | canceled | 💽 susp   | ected |
|   | Filters  |                          |                                |                    |                             |                |               |                  | Add to test p | plan    | Display   |          |          |       |

### **Transport Mode Deletion Procedure (continued)**

7. Menu display: "Delete transport mode and then carry out the pre-delivery check?" Select Yes, then click Continue.

| Figure 4.  |  |
|--|--|
| F1   |  |
| Integrated Service Technical<br>Application  |  |
| VIN Vehicle TOYOTA/J29/Coupe/SPX 40i/B58/AUTO/US/LL/2019/0                           | 03 KL 15: - KL 30: -   |
| ABL-DIT-AS6100_TRAMODE_RESET - Delete transport mode - V.61                          |  |
| Procedure  | Help   |
| Delete transport mode and then carry out the pre-delivery<br>check?<br>2 Yes<br>2 No | ATTENTIONI The following requirements must be met to delete the transport mode: Terminal 15 ON or activate PAD mode in vehicle and engine OFFI Various electrical functions are deactivated via transport mode to protect the battery in the vehicle during vehicle transport. The transport mode is enabled during vehicle production and must be deleted before the vehicle is delivered to the customer. Note: Using the service function "CBS correction, tester data", it is possible to create/change some basic data for the service function "Delete transport mode" (pre-delivery check). This data is then automatically written to the vehicle when the service function "Delete transport mode" is performed. The basic data includes the phone numbers, activation/deactivation of the main inspection and exhaust-gas test and the length of the first interval for the main inspection and exhaust-gas test. Transport mode is indicated by the transport mode explanel cluster. Transport mode is indicated by the transport mode symbol in the instrument cluster. Transport mode is deleted. Transport mode symbol |
| Back Keyboard  | Full Screen Continue   |

### **Transport Mode Deletion Procedure (continued)**

8. If the screen below appears, ignore it and click Continue.

If this screen does NOT appear, continue to step 9.

| Figure 5.  |   |  |   |   |  |  |                                 |                     |   |  |  |
|--|---|--|---|---|--|--|---------------------------------|---------------------|---|--|--|
| 1  |   |  |   | [   |  | E  | ۶                               |                     | X |  |  |
| Integrated Service Technical<br>Application          |   |  |   |   |  |  | P 🗘                             |                     | × |  |  |
| VIN Vehicle TOYOTA/J29/Coupe/SPX 40                  | i/B58/AUTO/US/LL/2019/0   | 3  |   |   |  | KL 18  | 5:                              | KL 30:              | - |  |  |
| ABL-DIT-AS6100_TRAMODE_RESET - Delete transport mode | - V.61  |  |   |   |  |  |                                 |                     |   |  |  |
| Procedure  |   | Functional Description   | Testing Instructions  |   |  |  |                                 |                     |   |  |  |
| Activate Apple CarPlay manually in the head unit.    |   |  |   |   |  |  |                                 |                     |   |  |  |
| CF Notice!   |   | Content of   | pre-delivery ch   | eck   |  |  |                                 |                     |   |  |  |
| Apple CarPlay was not successfully activated.        |   | 1. The <b>transport mode</b> of all control units in the vehicle is disabled.  |   |   |  |  |                                 |                     |   |  |  |
|  |   | 2. Date and time or the diagnostic system are entered in the vehicle.     3. The annual kilometre setting is reset                                     |   |   |  |  |                                 |                     |   |  |  |
|  |   | <ol> <li>The phone r<br/>Dealer (Sen<br/>Technical S<br/>Mobile Serv<br/>are entered in<br/>this way. Ent<br/>national border     </li> </ol>          | umbers for<br>loe or exchange)<br>upport<br>ce<br>the vehicle. In the case of<br>rring the phone numbers wit<br>rs. | vehicle with a telepho<br>h international dialling      | one, contact to<br>g codes also er                   | Service Centre                                     | s can be est:<br>er contact act | ablished in<br>ross |   |  |  |
|  |   | <ol><li>In the case of vehicle with a navigation system, the maps can be enabled.</li></ol>  |   |   |  |  |                                 |                     |   |  |  |
|  | <ol> <li>By entering the exhaust-gas</li> <li>The exhaust configuration procedure "C</li> </ol> | e date of first registrati<br>est can be determined auto<br>gas test and general ins<br>of the activation / deactivati<br>as correction, tester data". | on, the inspection internationally.<br>spection are regulate<br>ion and the length of t                             | ervals for the s<br>ed on a country<br>the inspection i | tatutory genera<br>-specific basis<br>nterval can be | Il inspection a<br>. The corresp<br>carried out in | and<br>onding<br>testing        |                     |   |  |  |
|  |   | 7. The display of  | the pre-delivery check in in  | nstrument panel is dis                                  | abled.   |  |                                 |                     |   |  |  |
|  |   | 8. On vehicles v   | ith Option 6AB or Option 6/   | AE a request to activate                                | ate the online s                                     | ervices may a                                      | ppear.                          |                     |   |  |  |
|  |   | 9. The state of a  | harge of the <b>battery</b> is cal  | culated.  |  |  |                                 |                     | - |  |  |
|  |   | IV. All fault me   | inories in the Venicle are de   | neteu.  |  |  |                                 |                     |   |  |  |
| Back   | Keyboard  |  |   |   | Full Scr   | een  | c                               | ontinue             |   |  |  |

### **Transport Mode Deletion Procedure (continued)**

9. Menu display: "Enter the currently valid phone number for the responsible (country-specific) breakdown assistance."

Enter the appropriate roadside assistance phone number according to the table below, then click Continue.

#### NOTE

- Phone number entry is only required once. If the ISTA software being used has been previously used to complete PDS, go to step 12.
- Do NOT input dashes with phone numbers.

#### Table 1.

| REGION                               | ROADSIDE ASSISTANCE PHONE NUMBER |
|--------------------------------------|----------------------------------|
| Continental United States of America | 1-800-331-4331                   |
| Hawaii                               | 1-877-525-1778                   |
| Puerto Rico                          | 1-800-981-8166                   |

#### Figure 6.

| 1   |   | < |
|---|---|---|
| Integrated Service Technical<br>Application   |   | < |
| VIN Wehicle TOYOTA/J29/Coupe/SPX 40i/B58/AUTO/US/LL/2019/   | 2/03 KL 15: - KL 30: -  |   |
| ABL-DIT-AS6100_TRAMODE_RESET - Delete transport mode - V.61   |   | × |
| Procedure   | Functional Descrip-<br>tion Testing Instructions  |   |
| ΤΟΥΟΤΑ  |   | • |
| Enter the currently valid phone number for the responsible<br>(country-specific) breakdown assistance.                        | Content of pre-delivery check   |   |
|   | 1. The <b>transport mode</b> of all control units in the vehicle is disabled.   |   |
|   | <ol> <li>Date and time of the diagnostic system are entered in the vehicle.</li> </ol>  |   |
| Valid characters are "0"-"9" and "+" for input of an international country code (e.g. *+491711234567").         Crack Notice! | The annual kilometre setting is reset.     The phone numbers for     Dealer (Service or exchange)     Technical Support     Mobile Service     are entered in the vehicle. In the case of vehicle with a telephone, contact to Service Centres can be established in     this way. Entering the phone numbers with international dialling codes also ensures customer contact across     national borders.  |   |
| the vehicle!  | <ol><li>In the case of vehicle with a navigation system, the maps can be enabled.</li></ol>   |   |
|   | 6. By entering the date of first registration, the inspection intervals for the statutory general inspection and exchancing as test can be determined automatically. The exhaust-gas test and general inspection are regulated on a country-specific basis. The corresponding configuration of the activation / deactivation and the length of the inspection interval can be carried out in testing procedure "CBS correction, tester data".   |   |
|   | <ol><li>The display of the pre-delivery check in instrument panel is disabled.</li></ol>  |   |
|   | <ol> <li>On vehicles with Option 6AB or Option 6AE a request to activate the online services may appear.</li> <li>The obtained of the between in polycloid of the</li></ol> |   |
|   | 9. The state or charge of the <b>battery</b> is calculated.  10. All <b>fault memories</b> in the vehicle are deleted.  | - |
| 8   |   | _ |
| Back Keyboard   | Full Screen Continue  |   |

### Transport Mode Deletion Procedure (continued)

10. Menu display: "Enter the currently valid phone number for the responsible Technical Support department (country-specific)."

Enter the appropriate customer support phone number according to the table below, then click Continue.

#### NOTE

- Phone number entry is only required once. If the ISTA software being used has been used to complete PDS previously, go to step 12.
- Do NOT input dashes with phone numbers.

#### Table 2.

| REGION                               | ROADSIDE ASSISTANCE PHONE NUMBER |
|--------------------------------------|----------------------------------|
| Continental United States of America | 1-800-331-4331                   |
| Hawaii                               | 1-877-272-5515                   |
| Puerto Rico                          | 1-877-855-8377                   |

#### Figure 7.



#### **Transport Mode Deletion Procedure (continued)**

11. Menu display: "Enter the currently valid phone number for the dealer. If there are several telephone numbers in the premises, use the telephone number used in the service section."

Enter the service department phone number for your dealership, then click Continue.

### NOTE

Phone number entry is only required once. If the ISTA software being used has been used to complete PDS previously, go to step 13.

|    |   |   |    | -  |
|----|---|---|----|----|
| Fi | 2 |   | r۵ | 8  |
|    | Э | u |    | υ. |

| 1<br>Integrated Service Technical<br>Application   |                         |   |   | 1  |   |  | ?   |              | ×        |
|--|-------------------------|---|---|--|---|--|---|--------------|----------|
| VIN Vehicle TOYOTA/J29/Coupe/SPX 4   | 0i/B58/AUTO/US/LL/2019/ | 03  |   |  |   | KL 15: -                                   | KL :  | <b>0</b> : – |          |
| ABL-DIT-AS6100_TRAMODE_RESET - Delete transport mode   | e - V.61                |   |   |  |   |  |   |              | $\times$ |
| Procedure  |                         | Functional Descrip-<br>tion   | Testing Instructions  |  |   |  |   |              |          |
| ΤΟΥΟΤΑ   |                         |   |   |  |   |  |   | - 4          | •        |
| Enter the currently valid phone number for the dealer. If there<br>are several telephone numbers in the premises, use the tele-<br>phone number used in the service section. |                         | Content of  | ore-delivery chec   | :k   |   |  |   |              |          |
|  |                         | 1. The transport  | mode of all control units in t  | the vehicle is disable   | ed.   |  |   |              |          |
|  |                         | <ol> <li>Date and time</li> <li>The annual ki</li> </ol>  | Iometre setting is reset.   | entered in the veni  | cie.  |  |   |              |          |
| C ■ Notice!  |                         | 4. The phone nu   | mbers for   |  |   |  |   |              |          |
| Valid characters are "0"-"9" and "+" for input of an inter-<br>national country code (e.g. "+491711234567").   |                         | - Dealer (Servia<br>- Technical Su<br>- Mobile Servic<br>are entered in t<br>this way. Enter<br>national border | e or exchange)<br>port<br>e<br>he vehicle. In the case of veh<br>ing the phone numbers with in<br>s.  | ticle with a telephone<br>nternational dialling o                                  | e, contact to Service (<br>codes also ensures cu                        | Centres can<br>istomer con                 | n be establishe<br>ntact across                 | d in         |          |
| Input of a "0" means that the phone number is hidden in  |                         | 5. In the case of   | vehicle with a navigation sy  | stem, the maps car   | n be enabled.   |  |   |              |          |
| the vehicle!   |                         | <ol> <li>By entering the<br/>exhaust-gas te<br/>The exhaust-<br/>configuration o<br/>procedure "CB"</li> </ol>  | date of first registration,<br>st can be determined automat<br>gas test and general inspe<br>/ the activation / deactivation =<br>5 correction, tester data". | the inspection inter-<br>tically.<br>ection are regulated<br>and the length of the | vals for the statutory on a country-specific<br>e inspection interval c | general insp<br>basis. The<br>an be carrie | ection and<br>corresponding<br>ed out in testin | 9            |          |
|  |                         | 7. The display of   | the pre-delivery check in instr   | ument panel is disal   | bled.   |  |   |              |          |
|  |                         | <ol><li>On vehicles wi</li></ol>  | h Option 6AB or Option 6AE  | a request to activate  | e the online services r   | nay appear                                 |   |              |          |
|  |                         | 9. The state of ch  | arge of the battery is calcula  | ated.  |   |  |   | -            | -        |
|  | a,                      |   |   | eu.  |   |  |   |              |          |
| Back   | Keyboard                |   |   |  | Full Screen   |  | Continu   | ie           |          |

### **Transport Mode Deletion Procedure (continued)**

12. Ensure that statutory exhaust-gas test is deactivated, then click Continue.

If statutory exhaust-gas test is activated, select Yes to deactivate, then click Continue.

#### NOTE

Statutory exhaust-gas test display preference entry is only required once. If the ISTA software being used has been used to complete PDS previously, continue to step 13.

#### Figure 9.

| Integrated Service Technical<br>Application   |  |
|---|--|
| VIN Vehicle TOYOTA/J29/Coupe/SPX 40i/B58/AUTO/US/LL/2                                   | 019/03 KL 15: - KL 30: -   |
| ABL-DIT-AS6100_TRAMODE_RESET - Delete transport mode - V.61                             |  |
| Procedure   | Functional Descrip-<br>tion Testing Instructions   |
| Display of statutory exhaust-gas test is currently activated.                           | ▲  |
| Deactivate?   | Content of pre-delivery check  |
| Statutory exhaust-gas test may only be activated in China!                              | 1. The transport mode of all control units in the vehicle is disabled.   |
| Deactivation in vehicle is only possible if statutory exhaust-                          | 2. Date and time of the diagnostic system are entered in the vehicle.  |
| gas test is inactive in the coding data.           1         Yes           2         No | The animal informed estimates is testing is testing     The phone numbers for     Dealer (Service or exchange)     Technical Support     Mobile Service     are entered in the vehicle. In the case of vehicle with a telephone, contact to Service Centres can be established in     this way. Entering the phone numbers with international dialling codes also ensures customer contact across     national borders.  |
|   | <ol> <li>In the case of vehicle with a <b>navigation system</b>, the maps can be enabled.</li> <li>Description the <b>data of first projection</b> in the interstilling inte</li></ol> |
|   | <ul> <li>by entering the date of inst registration, the inspection nervals for the statutory general inspection and<br/>exhaust-gas test and general inspection are regulated on a country-specific basis. The corresponding<br/>configuration of the activation / deactivation and the length of the inspection interval can be carried out in testing<br/>procedure "CBS correction, tester data".</li> </ul>  |
|   | 7. The display of the pre-delivery check in instrument panel is disabled.  |
|   | 8. On vehicles with Option 6AB or Option 6AE a request to activate the online services may appear.   |
|   | 9. The state of charge of the <b>battery</b> is calculated.  |
|   |  |
| Back Keyboard   | Full Screen Continue   |

### **Transport Mode Deletion Procedure (continued)**

 Confirm the phone numbers for breakdown assistance (roadside assistance), technical support (Customer Experience Center/customer support), and dealer (service department).
 Select the "Enter phone numbers in the vehicle" box and click Continue.

#### NOTE

If a phone number needs to be edited, select the box next to the number that needs to be edited and click Continue.

#### Figure 10.

| 1 Integrated Service Technical  |  |          |
|---|--|----------|
| Application   |  |          |
| VIN Vehicle TOYOTA/J29/Coupe/SPX 40i/B58/AUTO/US/LL/2019/0  | /03 KL 15: - KL 30: -  | _        |
| ABL-DIT-AS6100_TRAMODE_RESET - Delete transport mode - V.61   |  | $\times$ |
| Procedure   | Functional Description Testing Instructions  |          |
| The phone numbers transferred to the vehicle can be<br>changed by selecting the following menu items. |  |          |
| Suggested phone numbers:  | Content of pre-delivery check  |          |
| "Breakdown assistance" phone number:<br>18003314331   | <ol> <li>The transport mode of all control units in the vehicle is disabled.</li> <li>Date and time of the diagnostic system are entered in the vehicle.</li> <li>The annual kilometre setting is reset.</li> </ol>  |          |
| "Technical support" phone number:<br>18003314331<br>"Dealer" phone number:                            | 4. The phone numbers for<br>- Dealer (Service or exchange)<br>- Technical Support<br>- Mobile Service<br>are entered in the vehicle. In the case of vehicle with a telephone, contact to Service Centres can be established in<br>this way. Entering the phone numbers with international dialling codes also ensures customer contact across<br>national borders.   |          |
| Hide in the vehicle   | 5. In the case of vehicle with a navigation system, the maps can be enabled.   |          |
| Enter phone numbers in the vehicle.   | 6. By entering the date of first registration, the inspection intervals for the statutory general inspection and exhaust-gas test can be determined automatically.<br>The exhaust-gas test and general inspection are regulated on a country-specific basis. The corresponding configuration of the activation / deactivation and the length of the inspection interval can be carried out in testing procedure "CBS correction, tester data". |          |
| Notice!   | 7. The display of the pre-delivery check in instrument panel is disabled.  |          |
| A permanent change in the phone numbers suggested   | 8. On vehicles with Option 6AB or Option 6AE a request to activate the online services may appear.   |          |
| here can be made in the "CBS correction, tester data"   | 9. The state of charge of the battery is calculated.   |          |
| service function.   | 10. All fault memories in the vehicle are deleted.   | 4        |
|   |  |          |
| Back Keyboard   | Full Screen Continue   |          |

### **Transport Mode Deletion Procedure (continued)**

14. Menu display: "The online services will be updated in the following procedure..." Click Continue.



#### NOTE

- If updating online services fails, the menu will display "Currently, there is no connection to the ConnectedDrive Server or there is a problem with the user account in the ConnectedDrive portal."
- If this message is displayed, select "Confirm the note and continue with the procedure." and "Continue (Next)."
- AFTER the transport mode deletion procedure is complete, use the multi-display and perform the following steps to update the online services.
  - AFTER selecting "Connected Serv.," press the OPTION button on the controller.
  - Select "Update Toyota Supra Services."
  - For the "Transferring data" message, select OK and for the "Data transfer successful" message, select OK.

### **Transport Mode Deletion Procedure (continued)**

15. Once the head unit and telematics control unit service updates are complete, click Continue.

| Figure 12.  |                        |  |
|---|------------------------|--|
| T   |                        |  |
| Integrated Service Technical<br>Application   |                        |  |
| VIN Vehicle TOYOTAJ29/Coupe/SPX   | 40i/B58/AUTO/US/LL/201 | 9/03 KL 15: - KL 30: -   |
| ABL-DIT-AS6100_TRAMODE_RESET - Delete transport mo  | le - V.61              |  |
| Procedure   |                        | Functional Descrip-<br>tion  |
| The online services were updated as follows.  |                        |  |
| Control unit:Telematics control unit  |                        | Content of pre-delivery check  |
| Status of the services: Services updated successfully.  |                        | <ol> <li>The transport mode of all control units in the vehicle is disabled.</li> <li>Date and time of the diagnostic system are entered in the vehicle.</li> </ol>  |
| Control unit:Head unit  |                        | 3. The annual kilometre setting is reset.  |
| Status of the services: Services updated successfully.<br>Measure:<br>The online services update has been successfully completed.<br>No further measures are necessary. |                        | 4. The phone numbers for<br>- Dealer (Service or exchange)<br>- Technical Support<br>- Mobile Service<br>are entered in the vehicle. In the case of vehicle with a telephone, contact to Service Centres can be established in<br>this way. Entering the phone numbers with international dialling codes also ensures customer contact across  |
|   |                        | 5 In the case of vehicle with a <b>navigation system</b> the maps can be enabled   |
| Press Continue to end display.  |                        | <ol> <li>By entering the date of first registration, the inspection intervals for the statutory general inspection and<br/>exhaust-gas test can be determined automatically.<br/>The exhaust-gas test and general inspection are regulated on a country-specific basis. The corresponding<br/>configuration of the activation / deactivation and the length of the inspection interval can be carried out in testing<br/>procedure "CBS correction, tester data".</li> </ol> |
|   |                        | 7. The display of the pre-delivery check in instrument panel is disabled.  |
|   |                        | 8. On vehicles with Option 6AB or Option 6AE a request to activate the online services may appear.   |
|   |                        | 9. The state of charge of the <b>battery</b> is calculated.  |
|   |                        | 10. All fault memories in the vehicle are deleted.   |
|   |                        |  |
| Back  | Keyboard               | Full Screen Continue   |

### **Transport Mode Deletion Procedure (continued)**

16. Maps should update automatically if the license key has been received.

Once map activation is complete, click Continue.

#### NOTE

- Following successful map activation, maps will become available AFTER the vehicle has been
  powered OFF for AT LEAST three minutes. This can be done AFTER the completion of this
  entire procedure.
- If activating navigation maps fails, the menu display, "No activation code could be found in the database" will appear. Select "DIAGCODE: D6590\_SWT00000\_99\_###" and "Continue (Next)."
- For activation to be successful, the following conditions MUST be met:
  - License Key Order Status (Is the current date and time later than that listed in the received email?)
  - Network Connection (Is it possible to connect to <u>https://api-ext.ista-ws.toyota.com</u>?)
- If the cause of the failure was resolved, select "Automatic enabling, not in offline operation" and "Continue (Next)."
- If the cause of failure could not be resolved, or if there is another issue, select "Continue without enabling" and "Continue (Next)."
- To complete map activation at a later time, use ISTA and enter the following menus: Vehicle management – Service functions – Maintenance and pre-delivery check – Enabling navigation map – Automatic enabling – ABL Automatically enabling the navigation – Display, and perform the navigation map activation.

#### Figure 13.

| 1   |                         |  |   |   |   |  | ?  |         | $\times$ |  |  |  |
|---|-------------------------|--|---|---|---|--|--|---------|----------|--|--|--|
| Integrated Service Technical<br>Application                                     |                         |  |   |   |   |  | \$   | $\sim$  | $\times$ |  |  |  |
| VIN Vehicle TOYOTA/J29/Coupe/SPX 40i  | /B58/AUTO/US/LL/2019/03 |  |   |   |   | KL 15: –   | KL   | 30: –   |          |  |  |  |
| ABL-DIT-AS6100_TRAMODE_RESET - Delete transport mode -                          | - V.61                  |  |   |   |   |  |  |         | $\times$ |  |  |  |
| Procedure   |                         | Functional Descrip-<br>tion  |   |   |   |  |  |         |          |  |  |  |
| Writing the activation code for the navigation map successful.                  |                         |  |   |   |   |  |  |         |          |  |  |  |
| 译 Notice!   |                         | Content of p   |   | ahicle is disabled.   |   |  |  |         |          |  |  |  |
| Switch off ignition for 3 minutes! After the ignition has                       |                         | 2. Date and time   | of the diagnostic system are enter  | red in the vehicle.   |   |  |  |         |          |  |  |  |
| been switched on again, the navigation option can be se-<br>lected in the menu. |                         | 3. The annual ki   | ometre setting is reset.  |   |   |  |  |         |          |  |  |  |
| 1 DIAGCODE: D6690_SWT00000_99_910   |                         | <ol> <li>The phone nu<br/>- Dealer (Servic<br/>- Technical Suy<br/>- Mobile Servic<br/>are entered in t<br/>this way. Enter<br/>national borders       </li> </ol> | mbers for<br>e or exchange)<br>port<br>e<br>the vehicle. In the case of vehicle v<br>ng the phone numbers with interna<br>s.  | with a telephone, co<br>ational dialling code                             | entact to Servi<br>s also ensure                    | ice Centres car<br>s customer cor                        | n be establishe<br>ntact across                  | ed in   |          |  |  |  |
|   |                         | 5. In the case of v  | ehicle with a navigation system   | n, the maps can be  | enabled.  |  |  |         |          |  |  |  |
|   |                         | <ol> <li>By entering the<br/>exhaust-gas te<br/>The exhaust-g<br/>configuration of<br/>procedure "CBS"</li> </ol>  | date of first registration, the is<br>at can be determined automatically<br>as test and general inspection<br>the activation / deactivation and to<br>correction, tester data". | nspection intervals<br>/.<br>n are regulated on a<br>he length of the ins | for the statute<br>a country-spec<br>pection interv | ory general insp<br>cific basis. The<br>al can be carrie | pection and<br>corresponding<br>ed out in testir | g<br>Ig |          |  |  |  |
|   |                         | 7. The display of  | he pre-delivery check in instrumer  | nt panel is disabled.   |   |  |  |         |          |  |  |  |
|   |                         | 8. On vehicles wit   | h Option 6AB or Option 6AE a req  | uest to activate the  | online servic                                       | es may appear  | r.   |         |          |  |  |  |
|   |                         | 9. The state of ch   | arge of the <b>battery</b> is calculated.   |   |   |  |  |         | T        |  |  |  |
|   | Г                       | 10. All fault mem  | ories in the vehicle are deleted.   |   |   |  |  | •       | <u> </u> |  |  |  |
|   | L                       |  |   |   |   |  |  |         |          |  |  |  |
| Back  | Keyboard                |  |   |   | Full Screen   |  | Contin   | ue      |          |  |  |  |

### **Transport Mode Deletion Procedure (continued)**

17. Menu display: "The steering angle sensor is not initialised!" Click Continue to initialize.

### Figure 14.

| Integrated Service Technical Application Vin Vin Vin Vin Vin Vin Vin Vin Vin Vi   |  |
|---|--|
| ABL-DIT-AS6100_TRAMODE_RESET - Delete transport mode - V.61   |  |
| Procedure   | Functional Descrip-<br>tion  |
| The steering angle sensor is not initialised!<br>To initialise the steering angle sensor, turn the steering to the<br>right and left lock. Briefly hold the steering wheel at full lock<br>in each direction. This activates the electrical steering assis-<br>tance in the next sten | Content of pre-delivery check  |
| It is not necessary to start the engine.  | <ol> <li>The transport mode of all control units in the vehicle is disabled.</li> <li>Date and time of the diagnostic system are entered in the vehicle.</li> </ol>  |
| The electrical steering assistance is deactivated as soon as<br>the steering angle sensor has been successfully initialised or<br>if the steering angle sensor could not be initialised within 60<br>seconds.   | 3. The annual kilometre setting is reset. 4. The phone numbers for - Dealer (Service or exchange) - Technical Support - Mobile Service are entered in the vehicle. In the case of vehicle with a telephone, contact to Service Centres can be established in this way. Entering the phone numbers with international dialling codes also ensures customer contact across national borders.   |
|   | <ol> <li>In the case of vehicle with a navigation system, the maps can be enabled.</li> <li>By entering the date of first registration, the inspection intervals for the statutory general inspection and<br/>exhaust-gas test can be determined automatically.</li> <li>The exhaust-gas test and general inspection are regulated on a country-specific basis. The corresponding<br/>configuration of the activation / deactivation and the length of the inspection interval can be carried out in testing<br/>procedure "CBS correction, tester data".</li> </ol> |
|   | The display of the pre-delivery check in instrument panel is disabled.     On vehicles with Option 6AB or Option 6AE a request to activate the online services may appear.     The state of charge of the <b>battery</b> is calculated.     All <b>fault memories</b> in the vehicle are deleted.  |
| Back Keyboard   | Full Screen Continue   |

If the battery State-Of-Charge (SOC) is less than 70%, charge the battery with the DCA-8000 battery diagnostic tool using the Manual Charge option. The Transport Mode Deletion Procedure CANNOT be completed if the battery drops below 70% SOC.

Refer to the <u>DCA-8000 Instruction Manual</u> for complete battery charging procedures.

### **Transport Mode Deletion Procedure (continued)**

18. Menu display: "Electrical steering assistance is now activated."

Follow the directions on the screen, then click Continue once initialization is complete.

| Figure 15.   |   |
|--|---|
| 1  |   |
| Integrated Service Technical<br>Application  |   |
| VIN Vehicle TOYOTAJ29/Coupe/SPX 40i/B58/AUTO/US/LL/2019/   | 03 KL 15: - KL 30: -  |
| ABL-DIT-AS6100_TRAMODE_RESET - Delete transport mode - V.61  | Ξ. Σ  |
| Procedure  | Functional Descrip-<br>tion   |
| Electrical steering assistance is now activated.   |   |
| To initialise the steering angle sensor, turn the steering to the<br>right and left lock. Briefly hold the steering wheel at full lock in<br>each direction. | Content of pre-delivery check   |
| It is not necessary to start the engine.   | 1. The transport mode of all control units in the vehicle is disabled.  |
| The electrical steering assistance is deactivated as soon as   | 2. Date and time of the diagnostic system are entered in the vehicle.   |
| the steering angle sensor has been successfully initialised or<br>if the steering angle sensor could not be initialised within 60<br>seconds.                | The annual kilometre setting is reset.     The phone numbers for     Dealer (Service or exchange)     Technical Support     Mobile Service     are entered in the vehicle. In the case of vehicle with a telephone, contact to Service Centres can be established in     this way. Entering the phone numbers with international dialling codes also ensures customer contact across     national borders.                                  |
|  | <ol><li>In the case of vehicle with a navigation system, the maps can be enabled.</li></ol>   |
|  | 6. By entering the date of first registration, the inspection intervals for the statutory general inspection and extnats-gas test can be determined automatically. The exhaust-gas test and general inspection are regulated on a country-specific basis. The corresponding configuration of the activation / deactivation and the length of the inspection interval can be carried out in testing procedure "CBS correction, tester data". |
|  | 7. The display of the pre-delivery check in instrument panel is disabled.   |
|  | 8. On vehicles with Option 6AB or Option 6AE a request to activate the online services may appear.  |
|  | 9. The state of charge of the <b>battery</b> is calculated.   |
| <u>∿</u> ª   | 10. All rault memories in the vehicle are deleted.  |
| Back Keyboard  | Full Screen Continue  |

### **Transport Mode Deletion Procedure (continued)**

19. Menu display: "Charge status of 12V battery."

Click Continue.

### NOTICE

- Connect the battery diagnostic tool to the under-hood jump starting posts (do NOT connect directly to the battery).
- Do NOT charge at a voltage of more than 14.8V at room temperature (NO RAPID CHARGING).

#### NOTE

- If the battery State-Of-Charge (SOC) is less than 70%, charge the battery with the DCA-8000 battery diagnostic tool using the Manual Charge option. The Transport Mode Deletion Procedure CANNOT be completed if the battery drops below 70% SOC.
- Refer to the DCA-8000 Instruction Manual for complete battery charging procedures.

#### Figure 16.

| 5   |  |
|---|--|
| Integrated Service Technical<br>Application   |  |
| VIN Vehicle TOYOTAJ29/Coupe/SPX 40i/B58/AUTO/US/LL/2019/0   | /03 KL 15: - KL 30: -  |
| ABL-DIT-AS6100_TRAMODE_RESET - Delete transport mode - V.61   |  |
| Procedure   | Functional Description   |
| Charge status of 12 volt battery<br>70<br>69 %  | Content of pre-delivery check  |
| 0 100   | The transport mode of all control units in the vehicle is disabled.     Date and time of the diagnostic system are entered in the vehicle.   |
| The 12 V battery is 69 percent charged.<br>Recharge the 12 V battery before handing over the vehicle to<br>the customer!<br>The check of the state of charge provides no indication of any<br>battery faults! | 3. The annual kilometre setting is reset.     4. The phone numbers for         - Dealer (Service or exchange)         - Technical Support         - Mobile Service         are entered in the vehicle. In the case of vehicle with a telephone, contact to Service Centres can be established in         this way. Entering the phone numbers with international dialling codes also ensures customer contact across         national borders.   |
| DIAGCODE: D6121_00000000_01_320   | <ol> <li>In the case of vehicle with a navigation system, the maps can be enabled.</li> <li>By entering the date of first registration, the inspection intervals for the statutory general inspection and<br/>exhaust-gas test can be determined automatically.</li> <li>The exhaust-gas test and general inspection are regulated on a country-specific basis. The corresponding<br/>configuration of the activation / descrivation and the length of the inspection interval can be carried out in testing<br/>procedure "CBS correction, tester data".</li> </ol> |
|   | The display of the pre-delivery check in instrument panel is disabled.     On vehicles with Option 6AB or Option 6AE arequest to activate the online services may appear.     The state of charge of the <b>battery</b> is calculated.     All <b>fault memories</b> in the vehicle are deleted.   |
| 8   |  |
| Back Keyboard   | Full Screen Continue   |

### **Transport Mode Deletion Procedure (continued)**

20. Fault memories should clear automatically. Once complete, review the pre-delivery check status list, then click Continue.

#### Figure 17.

| Integrated Service Technical  |              |                   |          |                |  |                            |                  |                          |               |            |            | 2           |             | ?           |           | X        |
|---|--------------|-------------------|----------|----------------|--|----------------------------|------------------|--------------------------|---------------|------------|------------|-------------|-------------|-------------|-----------|----------|
| Application   |              |                   |          |                |  |                            |                  |                          |               |            |            |             |             | 0           |           | ×        |
| VIN Vehicle TOYOTAJ29/Con   | upe/SPX 40i/ | B58/AUTO/US/LL/20 | )19/03   | 3              |  |                            |                  |                          |               |            |            | ĸ           | GL 15: -    |             | KL 30:    |          |
| ABL-DIT-AS6100_TRAMODE_RESET - Delete tran  | sport mode - | V.61              |          |                |  |                            |                  |                          |               |            |            |             |             |             |           |          |
| Procedure   |              |                   |          | Functi<br>tion | ional Descrip-                                       |                            |                  |                          |               |            |            |             |             |             |           |          |
| Pre-delivery check status:  |              |                   |          |                |  |                            |                  |                          |               |            |            |             |             |             |           |          |
| Description   | Status       |                   |          |                |  |                            |                  |                          |               |            |            |             |             |             |           |          |
| Setting of date (20.06.2019 ) and of time (11:28 )  | OKAY         |                   |          | Co             | ntent of r   | ore-deliv                  | verv ch          | eck                      |               |            |            |             |             |             |           |          |
| Resetting of annual mileage (30000 km/year)   | OKAY         |                   |          |                |  |                            |                  |                          |               |            |            |             |             |             |           |          |
| Writing the phone numbers   | OKAY         |                   |          | 1.             | Dete and time  | mode of all                | control units    | in the ver               | nicle is dis: | abled.     |            |             |             |             |           |          |
| Writing enabling code OK. Attention: Switch off   | OKAY         |                   |          | 2.             | The annual ki  | or the diagno              | ting is reset    | i are enter              | eu in the v   | enicie.    |            |             |             |             |           |          |
| ignition for 3 minutes! After the ignition has been<br>switched on again, the navigation option can be se-<br>lected in the menu. |              |                   |          | 4.             | The phone nu<br>- Dealer (Service                    | mbers for<br>ce or exchang | ge)              |                          |               |            |            |             |             |             |           |          |
| Date of first registration not entered.   | OKAY         |                   |          |                | <ul> <li>Technical Sup<br/>Mobile Service</li> </ul> | oport<br>e                 |                  |                          |               |            |            |             |             |             |           |          |
| Deactivation of display § Statutory exhaust-gas test  | OKAY         |                   |          |                | are entered in t                                     | -<br>he vehicle. In        | the case of      | vehicle wi               | ith a teleph  | none, cor  | ntact to S | Service C   | entres car  | n be estat  | lished in |          |
| Deactivation of the display § Statutory vehicle<br>inspection   | OKAY         |                   |          |                | this way. Enter<br>national borders                  | ing the phone<br>5.        | e numbers wit    | th internat              | ional diallir | ng codes   | s also en  | sures cus   | tomer cor   | ntact acro  | SS        |          |
| Deactivation of Service Inclusive   | OKAY         |                   |          | 5.             | In the case of v                                     | vehicle with a             | navigation       | system,                  | the maps      | can be e   | enabled.   |             |             |             |           |          |
| Initialisation of steering angle sensor not necessary.  | OKAY         |                   |          | 6.             | By entering the<br>exhaust-gas te                    | st can be dete             | st registration  | ion, the in<br>matically | spection in   | itervals f | for the st | atutory ge  | eneral insp | pection ar  | D         |          |
| Clearing of energy history memory   | OKAY         |                   |          |                | The exhaust-   | gas test and               | general ins      | spection                 | are regulat   | ted on a   | country-   | specific b  | asis. The   | correspo    | nding     |          |
| Activation of online services   | OKAY         |                   |          |                | configuration of                                     | the activatio              | on / deactivati  | tion and th              | e length of   | f the insp | pection in | nterval car | n be carrie | ed out in t | esting    |          |
| Deactivation of pre-delivery check display in the<br>instrument cluster (KOMBI)   | OKAY         |                   |          | 7.             | The display of                                       | the pre-delive             | ery check in in  | nstrument                | panel is d    | isabled.   |            |             |             |             |           |          |
| Not a hybrid vehicle  | OKAY         |                   |          | 8.             | On vehicles with                                     | In Option 6AE              | B or Option 6/   | AE a requ                | est to activ  | vate the   | online se  | ervices m   | ay appear   |             |           |          |
| State of charge of 12 V battery: 74 %   | OKAY         |                   |          | 9.<br>10       | All fault mom  | arge of the ba             | vehicle are dr   | icula(ed.                |               |            |            |             |             |             |           | -        |
| Clearing of fault memory/information memory   | OKAY         |                   | <b>T</b> |                | 74 rault mem   |                            | verniere alle ue | orotod.                  |               |            |            |             |             |             |           |          |
| 000   | OKAY         |                   |          |                |  |                            |                  |                          |               | -          |            |             |             |             |           | <u> </u> |
| Back  |              | Keyboard          |          |                |  |                            |                  |                          |               | I          | Full Scre  | en          |             | Co          | ntinue    |          |

### **Transport Mode Deletion Procedure (continued)**

21. Menu display: "Service function finished." Click Continue.

| Figure 18.   |  |
|--|--|
| 1  |  |
| Integrated Service Technical<br>Application  |  |
| VIN Vehicle TOYOTA/J29/Coupe/SPX 40i/B58/AUTO/US/LL/2019   | 9/03 KL 15: - KL 30: -   |
| ABL-DIT-AS6100_TRAMODE_RESET - Delete transport mode - V.61  |  |
| Procedure  | Functional Description   |
| Service function finished  |  |
| C중 Notice!   | Content of pre-delivery check  |
| The fault memories/information memories have been<br>read out again. After completing pre-delivery check, cal-<br>culate and work through new test plan. | <ol> <li>The transport mode of all control units in the vehicle is disabled.</li> <li>Date and time of the diagnostic system are entered in the vehicle.</li> <li>The annual kilometre setting is reset.</li> <li>The phone numbers for         <ul> <li>Dealer (Service or exchange)</li> <li>Technical Support</li> <li>Mobile Service</li> <li>The transport mode of vehicle with a telephone, contact to Service Centres can be established in this way. Entering the phone numbers with international dialling codes also ensures customer contact across national borders.</li> <li>In the case of vehicle with a navigation system, the maps can be enabled.</li> <li>By entering the date of first registration, the inspection intervals for the statutory general inspection and exhaust-gas test can be determined automatically.<br/>The exhaust-gas test and general inspection are regulated on a country-specific basis. The corresponding configuration of the activation / deactivation and the length of the inspection interval can be carried out in testing procedure rCRS (correction tester data".</li> </ul> </li> </ol> |
|  |  |
| Back Keyboard  | Full Screen Continue   |

### **Transport Mode Deletion Procedure (continued)**

Figure 19.

- 22. Transport mode deletion is complete. The Transport mode indicator in the combination meter should now be OFF.
- 23. Turn the vehicle OFF by pressing the Start-Stop engine switch once, then hold the power button on the head unit until the vehicle powers down.
- 24. To close the operation in ISTA, enter the following menus: *Operations Active Operation List*, select the VIN, and click Close operation.

| 1                   |                      |                     |                         |                    |            |           |  | E          | ¥      | ?        | <b>X</b>  | $\times$ |
|---------------------|----------------------|---------------------|-------------------------|--------------------|------------|-----------|--|------------|--------|----------|-----------|----------|
| Integrat<br>Applica | ted Service<br>ation | Technical           |                         |                    |            |           |  |            | 0      | <b>Q</b> |           | ×        |
| VIN                 |                      | Vehicle             |                         |                    |            |           |  |            |        |          |           |          |
| Opera               | tions                | Vehicle information | n Vehicle<br>management | Service plan       |            |           |  |            |        |          |           |          |
| New                 |                      | Finished            | Active                  |                    |            |           |  |            |        |          |           |          |
| Operat              | tion List            |                     |                         |                    |            |           |  |            |        |          |           |          |
| Nr.                 | Color                | Basic features      |                         | VIN                |            | Device ID |  |            |        |          |           |          |
| 1                   | $\bigcirc$           | TOYOTA/J29/Coupe/S  | SPX 40i/B58/AUTO/US     | /LL/2019/03 WZ1DB4 | C <b>0</b> | WZ1DB4C0  |  |            |        |          |           |          |
|                     |                      |                     |                         |                    |            |           |  |            |        |          |           |          |
|                     |                      |                     |                         |                    |            |           |  |            |        |          |           |          |
|                     |                      |                     |                         |                    |            |           |  |            |        |          |           |          |
|                     |                      |                     |                         |                    |            |           |  |            |        |          |           |          |
|                     |                      |                     |                         |                    |            |           |  |            |        |          |           |          |
|                     |                      |                     |                         |                    |            |           |  |            |        |          |           |          |
|                     |                      |                     |                         |                    |            |           |  |            |        |          |           |          |
|                     |                      |                     |                         |                    |            |           |  |            |        |          |           |          |
|                     |                      |                     |                         |                    |            |           |  |            |        |          |           |          |
|                     |                      |                     |                         |                    |            |           |  |            |        |          |           |          |
|                     |                      |                     |                         |                    |            |           |  |            |        |          |           |          |
|                     |                      |                     |                         |                    |            |           |  |            |        |          |           |          |
|                     |                      |                     |                         |                    |            |           |  | Close oper | ration | Ope      | en operat | ion      |

### **Transport Mode Deletion Procedure (continued)**

25. When the Close operation window appears, click OK.

| Fig        | ure 20.                     |                   |                        |                    |           |   |   |  |    |           |         |    |           |          |
|------------|-----------------------------|-------------------|------------------------|--------------------|-----------|---|---|--|----|-----------|---------|----|-----------|----------|
| 1          |                             |                   |                        |                    |           |   |   |  | ₿× |           | Y       | ?  |           | X        |
| Inte<br>Ap | grated Service<br>blication | Technical         |                        |                    |           |   |   |  |    |           |         | \$ | $\square$ | $\times$ |
| VIN        |                             | Vehicle           |                        |                    |           |   |   |  |    |           |         |    |           |          |
| Op         | erations                    | Vehicle informati | ion<br>management      | Service plan       |           |   |   |  |    |           |         |    |           |          |
| Ne         | N                           | Finished          | Active                 |                    |           |   |   |  |    |           |         |    |           |          |
| Ор         | eration List                |                   |                        | Close operation    |           | F |   |  |    |           |         |    |           |          |
| N          | . Color                     | Basic features    |                        |                    |           |   |   |  |    |           |         |    |           |          |
| 1          | •                           | TOYOTA/J29/Coupe  | e/SPX 40i/B58/AUTO/US/ | LL/20 <sup>-</sup> |           |   |   |  |    |           |         |    |           |          |
|            |                             |                   |                        | O Close            | operation |   |   |  |    |           |         |    |           |          |
|            |                             |                   |                        |                    |           |   |   |  |    |           |         |    |           |          |
|            |                             |                   |                        |                    |           |   |   |  |    |           |         |    |           |          |
|            |                             |                   |                        |                    |           |   |   |  |    |           |         |    |           |          |
|            |                             |                   |                        |                    |           |   |   |  |    |           |         |    |           |          |
|            |                             |                   |                        | Cancel             |           | c | к |  |    |           |         |    |           |          |
|            |                             |                   |                        |                    |           |   |   |  |    |           |         |    |           |          |
|            |                             |                   |                        |                    |           |   |   |  |    |           |         |    |           |          |
|            |                             |                   |                        |                    |           |   |   |  |    |           |         |    |           |          |
|            |                             |                   |                        |                    |           |   |   |  |    |           |         |    |           |          |
|            |                             |                   |                        |                    |           |   |   |  |    | Close ope | eration | Ор | en opera  | tion     |

26. Disconnect the DLC3 connector from the vehicle and close ISTA.

### Spring Spacer Removal

Two spring spacers (three for Carbon Fiber Special Edition models) are installed on EACH front shock absorber to prevent the front bumper from being damaged in transit. Remove the four spring spacers (six for Carbon Fiber Special Edition models) during PDS.

### Figure 21.



- 1. Lift the vehicle to extend the front suspension (see the Repair Manual).
- 2. Disengage the lower end of the dust cover and push the dust cover upward.

#### Figure 22.



### **Spring Spacer Removal (continued)**

3. Disengage the spring spacers and spread the openings as shown.

Figure 23.



4. Remove two spring spacers (three for Carbon Fiber Special Edition models) from the shock absorber.





### **Spring Spacer Removal (continued)**

5. Pull the dust cover down and engage its lower end to the shock absorber.



6. Repeat on the opposite side and lower the vehicle.

### Tire Pressure Warning System (TPWS) Initialization

If ANY of the tire pressure values shown on the CID do NOT change correctly when adjusting tire pressure, initialize the TPWS.

Make sure that the tires are cold and set the tire inflation pressure to the specified values shown on the tire pressure information label on the driver's door pillar. Then, refer to the Repair Manual for the <u>Initialization procedure</u>.

### Emergency Towing Eyelet Removal and Eyelet Hole Cover Installation

If installed, follow the procedure below to remove the front AND rear emergency towing eyelets from the front and rear bumpers, then install the hole covers.

 Remove the front AND rear emergency towing eyelets from the front and rear bumpers by turning them counterclockwise, using a steel bar for leverage if necessary.



| 1 | Front Emergency Towing Eyelet |
|---|-------------------------------|
| 2 | Rear Emergency Towing Eyelet  |

Emergency Towing Eyelet Removal and Eyelet Hole Cover Installation (continued)

2. Put the removed rear emergency towing eyelet into the toolbox in the luggage compartment and dispose of the front eyelet.

Figure 27.



| 1 | Front (Discard)       |
|---|-----------------------|
| 2 | Rear (Store in Trunk) |

Figure 28.



### Emergency Towing Eyelet Removal and Eyelet Hole Cover Installation (continued)

3. Take the front and rear emergency towing eyelet hole covers from the luggage compartment and install them to the bumpers, inserting the arrow-shaped parts through the holes.



| 1 | Arrow-shaped Part                    |
|---|--------------------------------------|
| 2 | Hole (Insert Arrow-shaped Part Here) |

### Front License Plate and Mounting Bracket Installation

The front license plate mounting bracket and three self-tapping screws are loaded in the luggage compartment at the assembly plant. Install the front license plate and mounting bracket according to the procedure below when required by local regulation AFTER receiving customer approval.

1. Hang a plumb bob from the center of the front emblem and secure it with painter's tape to make a vertical center line.



| 1 | Center of Emblem     |
|---|----------------------|
| 2 | Painter's Tape       |
| 3 | Center Line (String) |
| 4 | Plum Bob             |

2. Apply painter's tape to the top AND bottom of the face of the front license plate mounting bracket and mark the center line.

### Figure 31.



| 1 | Painter's Tape   |
|---|------------------|
| 2 | Center Line Mark |

### Front License Plate and Mounting Bracket Installation (continued)

 Apply a piece of painter's tape to the bumper with its bottom edge 15 mm (0.591 in.) below the body line.



- 1
   Bumper Body Line

   2
   Painter's Tape With Bottom Edge 15 mm Below Body Line
- 4. Align the top of the license plate mounting bracket with the bottom edge of the tape on the bumper. Then, bring the plumb bob string in front of the bracket and align the center lines on the license plate mounting bracket with the plumb bob string.

#### Figure 33.



| 1 | Top of Bracket Aligned With Bottom Edge<br>of Tape |
|---|--|
| 2 | Bracket Center Line                                |
| 3 | Bumper Center Line                                 |

### Front License Plate and Mounting Bracket Installation (continued)

5. Install the front license plate mounting bracket to the front bumper using the three provided self-tapping screws.

#### NOTICE

- Do NOT pre-drill holes into the bumper.
- Do NOT overtighten the self-tapping screws.





- 1
   Self-tapping Screw (Provided)

   2
   Mounting Bracket
- Install the front license plate to the mounting bracket using four 10 mm (0.393 in.) or shorter self-tapping screws (not provided).

### NOTICE

Screws longer than 10 mm (0.393 in.) may contact and damage the bumper cover.





| 1 | Self-tapping Screw (Not Provided) |
|---|-----------------------------------|
| 2 | License Plate                     |

### **Rear License Plate and Mounting Bracket Installation**

The rear license plate mounting bracket, two long self-tapping screws, and four short screws are loaded in the luggage compartment at the assembly plant.

- 1. Align the holes on the rear license plate mounting bracket with the dimples on the rear bumper.
- 2. Install one provided self-tapping screw through the round hole on the rear license plate mounting bracket then install the other screw through the slotted hole.

### NOTICE

- Do NOT pre-drill holes into the bumper.
- Do NOT overtighten the self-tapping screws.

Figure 36.



| 1 | Self-tapping Screw (Provided) |  |  |
|---|-------------------------------|--|--|
| 2 | Mounting Bracket              |  |  |
| 3 | Dimple                        |  |  |

3. Install the rear license plate to the mounting bracket using the four provided short screws.

### Figure 37.



| 1 | Short Screw (Provided) |  |  |  |
|---|------------------------|--|--|--|
| 2 | License Plate          |  |  |  |