



# Technical Service Bulletin

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94 Headlight warning is displayed, DTC C119811 is stored in D6/D7 headlight module

94 22 56 2067655/1 August 1, 2022.

Model(s)	Year	VIN Range	Vehicle-Specific Equipment
Q3	2022	All	Not Applicable

## Condition

**Customer states:**

A headlamp warning is displayed in the instrument cluster. One of the low beam lamps may be inoperative.

**Workshop findings:**

The following DTC is stored in the Left and/or Right light control module, A31/A27 (address word D6/D7):

DTC C119811 - Low Beam Headlamp Bulb, short.

## Technical Background

Insufficient application of soldering paste to various LED's inside the headlight.

## Production Solution

Process optimization at manufacturer.

## Service



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Inspect the wiring and connections at the affected headlight to ensure no other root cause is present. If the wiring is ok, replace the affected headlight.

## Warranty

<b>Claim Type:</b>	<ul style="list-style-type: none"><li>• 110 up to 48 Months/50,000 miles.</li><li>• G10 for CPO covered vehicles – Verify Owner.</li><li>• If the vehicle is outside of any warranty, this Technical Service Bulletin is informational only.</li></ul>		
<b>Service Number:</b>	9415		
<b>Damage Code:</b>	0040		
<b>Labor Operations:</b>	Inspect 1 lamp (wiring and connections)	9415 0199	See SRT with associated operations (Max 50 TU)
	Inspect 2 lamps (wiring and connections) <b>DTC required for both headlight modules in GFF</b>	9415 0299	See SRT with associated operations (Max 100 TU)
	Remove and install 1 headlight	9415 1950	See SRT with associated operations



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	Remove and install 2 headlights DTC required for both headlight modules in GFF	9415 2050	See SRT with associated operations
Diagnostic Time:	GFF	0150 0000	Time stated on the diagnostic protocol (Max 100 TU)
	Road test prior to the service procedure	No allowance	0 TU
	Road test after the service procedure	No allowance	0 TU
Claim Comment:	As per TSB 2067655/1		

All warranty claims submitted for payment must be in accordance with the *Audi Warranty Policies and Procedures Manual*. Claims are subject to review or audit by Audi Warranty.

## Required Parts and Tools

Always check with your Parts Department and/or ETKA for the latest information and parts bulletins.		
Part Number	Part Description	Quantity
See ETKA	Fasteners, Bolts, Nuts, and Screws as needed per the Repair Manual	See ETKA/ELSA
See ETKA	Left Headlight	01 (if applicable)
See ETKA	Right Headlight	01 (if applicable)



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## Additional Information

All parts and service references provided in this TSB (2067655) are subject to change and/or removal.

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