



Technical Service Bulletin

93: Cell module label must be documented when replacing HV modules

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Model(s)	Year	VIN Range	Vehicle-Specific Equipment
e-tron quattro	2019 2021 – 2023	All	PHEV
e-tron Sportback quattro, and Q5 e quattro	2020 – 2023		
A8 e quattro	2020		
Q4 e-tron, e-tron GT, and RS e-tron GT	2022 - 2023		

Condition

Remember to document high-voltage cell modules which have been replaced.

If high-voltage cell modules of the high-voltage battery are replaced as part of repair work on the high-voltage system, it is required to document the serial number of *every* replaced module.

Technical Background

To ensure better traceability in the event of an analysis request or recycling of high-voltage modules which have been removed, it is necessary to document the data described below.



Technical Service Bulletin

Production Solution

Not applicable.

Service



Warning:

A high-voltage battery or high-voltage module must always be classified before removing the battery/module.

Without classification, a high-voltage battery or high-voltage module cannot be transported or recycled.

If a high-voltage module is replaced while repairing the high-voltage battery, the following documentation steps must be performed:

Step 1:

Using a waterproof pen, document the chassis number of the vehicle (VIN) from which the high-voltage cell module was removed on every removed high-voltage module.

Step 2:

Document the serial number of *every* removed high-voltage cell module by uploading a picture of the information label from the removed high-voltage cell module to Doc-IT located in Audi Warranty Online. The warranty claim will not be paid until the information label is uploaded to Doc-IT for every high-voltage cell module removed.

The serial numbers of the high-voltage modules can be found on the label on the relevant module (Figure 1, and Figure 2).



Technical Service Bulletin



Figure 1. Cell Module identification from an Audi e-tron Quattro.

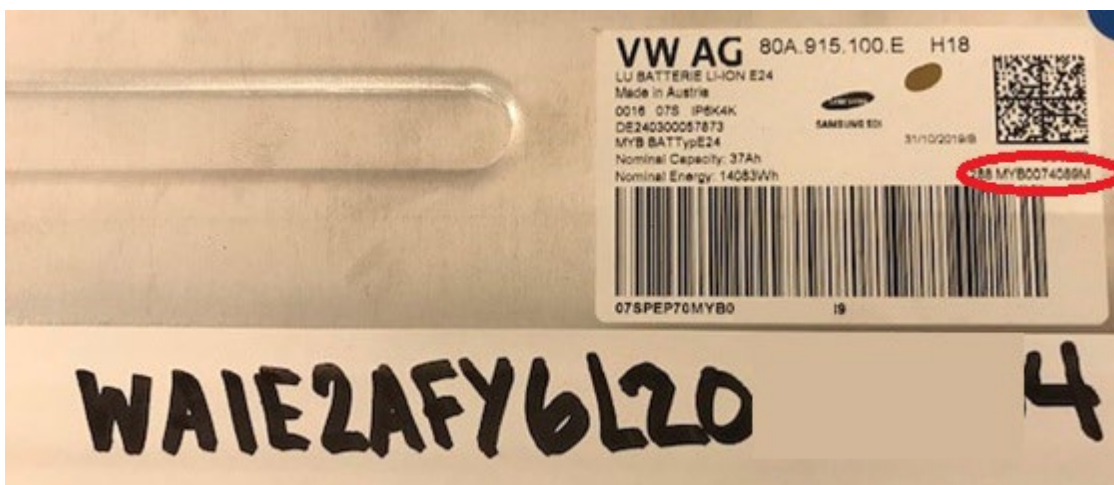


Figure 2. Cell Module identification from an Audi Q5 PHEV.

! **Note:** Refer to Warranty Communication AWA-22-10: *HV Battery Photo Documentation* for further information on obtaining the necessary photos.



Technical Service Bulletin

Warranty

This TSB is informational only and not applicable to any Audi warranty.

Additional Information

All part and service references provided in this TSB (**2067544**) are subject to change and/or removal. Always check with your Parts Department and/or ETKA for the latest information and parts bulletins. Please check the Repair Manual for fasteners, bolts, nuts, and screws that require replacement during the repair.

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