M254 Check engine light illuminated - fault code P012867 coolant thermostat

| Topic number | LI20.10-P-075052 |
|-------------------|--|
| Version | 1 |
| Function group | 20.10 - Coolant pump, coolant thermostat |
| Date | 7/11/22 |
| Validity | Model 206 with engine M254 up to production date June 2022 |
| Reason for change | |

Complaint

Check engine light is illuminated

Fault code stored P012867- The coolant temperature is below the coolant thermostat specified temperature. The signal is impermissible after an event.

Cause

Coolant thermostat

Remedy

Replace coolant thermostat with part A2542003300. Refill cooling circuit with fresh coolant following WIS procedures.

Clear fault codes and perform below test drive to verify repair:

1-Lock the car and wait at least 8 hours. start the engine (note: coolant and radiator temp should be same as ambient temp)

2-Idle or drive the vehicle until coolant temp reaches 80 C.

3-Stop the engine and switch off ignition, wait 3-5 minutes, then start engine, (coolant temp must be below 70 C). Drive the vehicle until coolant temp reaches 93 C for at least 3 minutes.

4-Stop the engine and check fault codes. If no faults return vehicle can be released to owner.

| WIS-References | | |
|-------------------|-----------------------------------|------|
| Document number | Title | Note |
| AR20.10-P-2461MRV | Remove/install coolant thermostat | |

Symptoms

Power generation > Engine cooling system > Function > Does not reach operating temperature

XENTRY TIPS

Power generation > Engine management > Indicator lamp > Engine diagnosis > lit

| Parts | | | | | | | |
|---|-----|-----|---------------------------|--|------|-----|--|
| Part number | ES1 | ES2 | Designation | Quantity | Note | EPC | |
| A2542003300 | | | Coolant thermostat | 1 | | Х | |
| Control unit/fault code Control unit Fault text | | | | | | | |
| N3/10 - Motor electronics 'MRG2' for combustion engine 'M254' (ME) | | | G2' for combustion engine | P012867 - The coolant temperature is below the coolant thermostat specified temperature. The signal is impermissible after an event. | | | |

| Operation numbers/damage codes | | | | | |
|--------------------------------|----------------|------|----------------|------|--|
| Op. no. | Operation text | Time | Damage code | Note | |