Here is the procedure for the fiberglass panel separation:

1. Masked all painted areas around the separation because you do not have to paint the body for this procedure.
2. Try and remove as much of the old Sikaflex with a Olfa blade and not to scratch the painted surface, as you will need room for the new sikaflex to stick on.
3. Once some of the old Sikaflex is removed, you will need to clean the backside of the panel and the area on the van thats going to be bonded to the panel

(clean as much as you can and you may need a stick and rag wrapped around it).

4. Use Sikaflex 205 cleaner to wipe on and wipe off. Wait 20 minutes then use Sikaflex Aktivator 100. Wipe on the area as much as you can on both panel and van area to be bonded then wait 10 minutes.
5. Clean up any spills if it runs down the side of the van as it will discolour the painted surfaces.
6. Use sikaflex 252 and starting from the top going as far as you can go in and work your way down and around the corner continuing outward, but leaving enough room as it may squish out. If that happens it will have to be tooled back and cleaned up with sika remover.
7. You will want to brace a stick against a wall to keep pressure against the panel making sure the stick does not leave marks on the panel. To do that, you need to cover the fiberglass panel with a rag before you place a horizontal wood block on top of the panel to spread the force. Put the wood brace on top of the horizontal wood creating a T-shape and rest on the wall for pressure.
8. Please make sure that the coach will be inside the shop at room temperature to have the sika adhesive to cure properly. The coach cannot be wet at all for 48 hours.