	GROUP	MODEL
	Emissions Service Campaign	2019-2021 Multiple Models with IVT
	NUMBER	DATE
	SC199 (Rev 2, 07/21/2022)	December 2020
VOLUNTARY EMISSIO	NS SERVICE CAM	PAIGN

VT SOFTWARE LOGIC IMPROVEMENT AND/OR IVT REPLACEMENT (SC199)

***** NOTICE

This bulletin has been <u>revised</u> to include additional information. New/revised sections of this bulletin are <u>indicated by a black bar</u> in the margin area.

(This bulletin was previously referred as 'SA424' or 'ELE 200'.)

This bulletin provides the procedure to update the Transmission Control Module (TCM) software logic and, if necessary, replace the Intelligent Variable Transmission (IVT) on certain 2019-2021MY vehicles listed in the chart below. The affected vehicles may exhibit the illumination of MIL with the DTC(s) listed below in addition to a lack of acceleration or delay in accelerating due to transmission slippage. To correct this concern, apply the improved software logic to the CVT system using the KDS ECU Upgrade function as described in this bulletin and, if necessary, replace the IVT assembly. For confirmation that the latest reflash has been applied to a vehicle you are working on, verify the ROM ID using the table on page 4. Before conducting the procedure, verify the vehicle is included in the list of affected VINs.

DTC(s):

- P0730 Incorrect Gear Ratio
- P0731 Gear 1 Incorrect Ratio
- P0741 Torque Converter Clutch Circuit Performance or Stuck Off
- P0867 Transmission fluid pressure

MY	Model	Production Date
2019-2020	Forte (BDm)	07/09/18 - 04/02/20
2020-2021	Soul (SK3)	11/24/18 – 04/17/20
2021	Seltos (SP2)	11/20/19 - 04/10/20

***** NOTICE

To assure complete customer satisfaction, always remember to refer to WebDCS Warranty Coverage (validation) Inquiry Screen (Service \rightarrow Warranty Coverage \rightarrow Warranty Coverage Inquiry) for a list of any additional campaigns that may need to be performed on the vehicle before returning it to the customer.

IVT SOFTWARE LOGIC IMPROVEMENT AND/OR IVT REPLACEMENT (SC199)

Flowchart:



Vehicle In DTC(s):

- P0730 Incorrect Gear Ratio
- P0731 Gear 1 Incorrect Ratio
- P0741 Torque Converter Clutch Circuit Performance or Stuck Off
- P0867 Transmission fluid pressure

After completing 'Resetting Auto Trans Adaptive Values' on the KDS:

• P160300 – P-Learning Fail (CVT System)

(i) IMPORTANT

<u>When replacing the IVT/CVT assembly</u>, carefully follow the installation procedure outlined on KGIS to complete the Auto Trans Adaptive Values learning procedure. Performing the 'Oil-pressure Characteristics Input', <u>refer to</u> the IMPORTANT <u>and</u> NOTICE boxes on page 10. The adaptive values learning procedure may require that <u>the engine be shut OFF/ON multiple times</u> until the values are fully learned; start the vehicle, confirm the vehicle is idling in 'Park' without accelerator or brake input and verify the 'CVT Learning – P Range' Current Data reads 'ON'.

A <u>Vehicle Diagnosis Number (VDN)</u> must be created with at least one of the five (5) DTCs listed above, prior to IVT replacement. If a VDN is not created, Parts Ordering <u>and</u> Warranty claim submission issues WILL occur.



IVT SOFTWARE LOGIC IMPROVEMENT AND/OR IVT REPLACEMENT (SC199)

ECU Upgrade Procedure:

To correct this condition, the ECU should be reprogrammed using the KDS download, as described in this bulletin.

Upgrade Event Name

494. BD/BDM NU 2.0MPI ATK CVT/IVT DRIVING PERFORMANCE IMPROVEMENT

495. SK3 NU 2.0MPI ATK CVT/IVT DRIVING PERFORMANCE IMPROVEMENT

496. SP2 NU 2.0MPI ATK CVT/IVT DRIVING PERFORMANCE IMPROVEMENT

***** NOTICE

- A fully charged battery is necessary before ECU upgrade can take place. It is recommended that a battery charger is used in ECU mode during reflashing or the use of a fully charged jump starter box connected to the battery.
- DO NOT connect any other battery charger to the vehicle during ECU upgrade.
- Ensure the KDS or GDS is sufficiently charged prior to reflash.
- All ECU upgrades must be done with the ignition key in the 'ON' position.
- Be careful not to disconnect the VCI-II connected to the vehicle during the ECU upgrade procedure.
- DO NOT start the engine during ECU upgrade.
- Do NOT turn the ignition key 'OFF' or interrupt the power supply during ECU upgrade.
- When the ECU upgrade is completed, turn the ignition 'OFF' and wait 10 seconds before starting the engine.
- ONLY use approved ECU upgrade software designated for the correct model and model year.

***** NOTICE

Before attempting an ECU upgrade on any Kia model, make sure to first determine whether the particular model is equipped with an immobilizer security system. Failure to follow proper procedures may cause the PCM to become inoperative after the upgrade and any claims associated with this repair may be subject to chargeback.



IVT SOFTWARE LOGIC IMPROVEMENT AND/OR IVT REPLACEMENT (SC199)

***** NOTICE

It is recommended to ALWAYS check the Electronic Parts Catalog (EPC) to locate the ECU Part Number respective to Auto/Manual Mode ROM IDs. DO NOT reference the parts label affixed to the ECU.

ROM ID INFORMATION TABLE:

Upgrade Event #494 (BDm), #495 (SK3) and #496 (SP2).

	EM	тм			ROM ID	
Model		1 1 1 1		2001/10.	Previous	New
Forte (BDm)	Nu 2.0L MPI Atkinson CVT/	CVT/IVT		39171 2ECA0 39171 2ECA1 39171 2ECB1 39171 2ECB1 39171 2ECD0 39171 2ECD1 39171 2ECD2 39171 2ECD2 39171 2ECE0 39171 2ECE1 39171 2ECE1 39173 2ECA0 39173 2ECB1 39173 2ECD1 39173 2ECD1 39173 2ECD1 39173 2ECD1 39173 2ECE0 39173 2ECE1 39173 2ECE1 39173 2ECE1 39173 2ECE1	CBD0N20NS0 CBD0N20NS1 CBD0N20NS2 CBD0N20NS3 CBD0N20NS4 CBD0N20NS5 CBD0N20NS6 CBD0N20NS7 CBD0N20NS8	CBD0N20NS9
Soul (SK3)		CVT/IVT	Yes	39171 2ELA0 39171 2ELA2 39171 2ELB0 39171 2ELC0 39171 2ELC1 39171 2ELC2 39173 2ELB0 39173 2ELC0 39173 2ELC1 39173 2ELC1 39173 2ELC2	CSK0N20NS0 CSK0N20NS1 CSK0N20NS2 CSK0N20NS3 CSK0N20NS4 CSK0N20NS5	CSK0N20NS6
Seltos (SP2) (2WD)				39171 2EPT0 39171 2EPT2 39173 2EPT0 39173 2EPT2	CSP2N20NS0 CSP2N20NS1 CSP2N20NS2 CSP2N20NS3 CSP2N20NS4	CSP2N20NS5
Seltos (SP2) (4WD)		CVI/IVI		39171 2EPV0 39171 2EPV2 39173 2EPV0 39173 2EPV2	CSP4N20NS0 CSP4N20NS1 CSP4N20NS2 CSP4N20NS3 CSP4N20NS4	CSP4N20NS5

To verify the vehicle is affected, be sure to check the Calibration Identification of the vehicle's ECM ROM ID and reference the Information Table as necessary.



IVT SOFTWARE LOGIC IMPROVEMENT AND/OR IVT REPLACEMENT (SC199)

***** NOTICE

Prior to performing the ECU upgrade, be sure to check that the KDS is fully charged.

1. Connect the VCI-II to the OBD-II connector, located under the driver's side of the instrument panel.



The ECU upgrade function on KDS operates wirelessly. It is not necessary to perform the upgrade via USB cable.

2. With the ignition ON, turn ON the KDS tablet. Select **KDS** from the home screen.





3. Confirm communication with VCI (A) and then configure the vehicle (B) using the **AUTO VIN** (C) feature.



Be sure to perform DTC scan prior to initializing software upgrade.



4. Select ECU Upgrade.





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SUBJECT:

IVT SOFTWARE LOGIC IMPROVEMENT AND/OR IVT REPLACEMENT (SC199)

 The KDS will check the server for recently uploaded Events and then automatically download Upgrade Event #494 (BDm), #495 (SK3) or #496 (SP2).

***** NOTICE

The vehicle must be identified in Vehicle Selection to download an Event for that vehicle.

6. Select Auto Mode.

Do NOT attempt to perform a Manual Mode upgrade <u>UNLESS</u> <u>Auto Mode fails</u>. Always follow the instructions given on the KDS in either Auto or Manual mode.

7. Select the **CVT** system under the System selection menu.

Touch **ID Check** (D) and confirm that the latest update is available.

Select Upgrade Event #494 (BDm), #495 (SK3) or #496 (SP2) and select Upgrade to continue.

 The ECU upgrade will begin and the progress of the upgrade will appear on the bar graph. Upgrade part (1/2) (E) will download the upgrade event to the VCI-II. Upgrade part (2/2) (F) will upgrade the ECU.











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IVT SOFTWARE LOGIC IMPROVEMENT AND/OR IVT REPLACEMENT (SC199)

9. If a "Communication Fail" screen appears, verify that the VCI-II and KDS are communicating properly. Touch **OK** and restart the procedure from step 4.

***** NOTICE

If an error notice continues to appear or if the upgrade cannot be performed, DO NOT disconnect the KDS/VCI-II. Contact GIT America Help Desk at (888) 542-4371 or Techline.

10. When instructed on the KDS, turn the ignition **OFF** for ten (10) seconds then back on. Touch **OK** to continue.





11. Once the upgrade is complete, touch **OK** to finalize the procedure.



12. When prompted, select **YES** to check for Diagnostic Trouble Codes (DTC) and erase any DTCs stored such as EPS, ESC, and TPMS that may have been set during the upgrade.

	_	V	
Notice			
Do yo	ou want to run F	Fault Code Searching?	
Y	/es	No	
Latest Update	58910-C6900	_1.3	

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SUBJECT:

IVT SOFTWARE LOGIC IMPROVEMENT AND/OR IVT REPLACEMENT (SC199)

- 13. **Initiate** the **'Resetting Auto Trans Adaptive Values'** procedure with KDS.
- 14. **Complete** the **'Auto Trans Adaptive Values'** relearn procedure.

<u>Note</u>: For additional information regarding <u>TCM Adaptive Values Learning</u>, refer to the "IVT \rightarrow IVT Control Systems \rightarrow Repair procedures" chapter in the applicable Shop Manual on KGIS.

15. On the KDS home menu, enter the CVT module 'Data Analysis' screen and **verify** the 'Auto Trans Adaptive Values' learning was completed on the Data Analysis screen with KDS.

<u>Note</u>: The adaptive values learning procedure may require that <u>the engine</u> <u>be shut OFF/ON multiple times</u> until the values are fully learned; start the vehicle, confirm the vehicle is idling in 'Park' without accelerator or brake input and verify the 'CVT Learning – P Range' Current Data reads 'ON'.

- 16. Start the engine to confirm proper operation of the vehicle.
- If MIL with DTC P160300 is present after verifying and completing the <u>'Resetting</u> <u>Auto Trans Adaptive Values'</u> procedure, then proceed to replace the IVT outlined on page 10.

50	S/W Management	
	Systems Components	Unfold All
E E	ngine Control	Image: A start of the start
	System Identification	
= F	Resetting Adaptive Values	Ξ
= /	Auto Detected Configuration Reset	
= 6	Evap. Leakage Test	
•	Read VIN	
• \	Write VIN	
•	ETC TEST(Option)	
= 6	Engine coolant filling mode	
• E	ECU Mapping Verification	
C	ontinuously Variable Transmission	
• 5	System Identification	
= 6	Resetting Auto Trans Adaptive Values	E
• (Dil-pressure Characteristics Input (A/T Replacement)	E
• (Dil-pressure Characteristics BackUp & Input (TCU Replacement)	
A	BS/ESC	
	irbag(Event #1)	
	irbag(Event #2)	
!	Do not touch any system buttons while performing this function	





IVT SOFTWARE LOGIC IMPROVEMENT AND/OR IVT REPLACEMENT (SC199)

Manual Upgrade Procedure:

The manual upgrade should ONLY be performed if the automatic upgrade fails.

If the automatic upgrade fails, turn the ignition OFF for about 10 seconds then place it back in the ON position to reset the control unit BEFORE performing manual upgrade.

See table below for Manual Mode passwords.

Manual Mode ECU Upgrade Passwords

Menu	Password
BD/BDM NU 2.0MPI ATK CVT/IVT : 39171/3-2ECA0/A1/B0/B1/D0/D1/D2/E0/E1/E2	9171
SK3 NU 2.0MPI ATK CVT/IVT : 39171/3-2ELA0/A2/B0/C0/C1/C2	3201
SP2 NU 2.0MPI ATK CVT/IVT (2WD) : 39171/3-2EPT0/T2	1320
SP2 NU 2.0MPI ATK CVT/IVT (4WD) : 39171/3-2EPV0/T2	1321

- 1. Within the ECU Upgrade screen displayed, select **Manual Mode**.
- Select the CVT system under the System selection menu. Select Upgrade Event #494 (BDm), #495 (SK3) or #496 (SP2) and select Upgrade to continue.
- 3. Select the appropriate control unit part number with reference to the ROM ID Information Table on page 3, and select **OK**.
- 4. Enter the appropriate password from the Manual Mode password table above and select **OK**.
- 5. The upgrade will begin and the progress of the upgrade will appear on the bar graph.
- 6. When instructed on the KDS, turn the ignition **OFF** for ten (10) seconds then back on. Touch **OK** to continue.
- 7. Once the upgrade is complete, touch **OK** to finalize the procedure.
- 8. When prompted, select **YES** to check for Diagnostic Trouble Codes (DTC) and erase any DTCs stored such as EPS, ESC, and TPMS that may have been set during the upgrade.
- 9. Start the engine to confirm proper operation of the vehicle.

IVT SOFTWARE LOGIC IMPROVEMENT AND/OR IVT REPLACEMENT (SC199)

Replacement Procedure:

 Replace the IVT assembly by referring to the "2.0 MPI NU (ATKINSON) → Intelligent Variable Transmission (IVT) System (Continuous Variable Transmission) → Intelligent Variable Transmission → Repair procedures" chapter in the applicable Shop Manual on KGIS.

(i) IMPORTANT

Transmission cooler requires flushing for Seltos (SP2) and Soul (SK3). Flushing for Forte (BDm) is not required as it features a cooler/heater system.

(i) IMPORTANT

- 1. First <u>initiate</u> the 'Resetting Auto Trans Adaptive Values' procedure on the KDS.
- Then, perform the 'Oilpressure Characteristics input (A/T Replacement)' procedure on the KDS, select 'OK'.
- 3. <u>Complete</u> the 'Auto Trans Adaptive Values' relearn procedure.
- 4. <u>On the KDS home menu</u>, enter the CVT module 'Data Analysis' screen and confirm the Adaptive Values have learned*.





***** NOTICE

<u>Note</u>: The adaptive values learning procedure may require that <u>the engine be</u> <u>shut OFF/ON multiple times</u> until the values are fully learned; start the vehicle, confirm the vehicle is idling in 'Park' without accelerator or brake input and verify the 'CVT Learning – P Range' Current Data reads 'ON'.



IVT SOFTWARE LOGIC IMPROVEMENT AND/OR IVT REPLACEMENT (SC199)

ATTENTION: THE PROOF OF CORRECTION CARD AND CAMPAIGN COMPLETION STICKER ARE RESTRICTED ONLY TO DEALERS IN THE FOLLOWING STATES:

California, Connecticut, District of Columbia, Maine, Maryland, Massachusetts, New Jersey, New York, Oregon, Pennsylvania, Rhode Island, Vermont, and Washington. See Parts Information below to order the Proof of Correction Card and Campaign Completion Label from the PDC.

VEHICLE EMISSION RECALL - PROOF OF CORRECTION CARD

A Vehicle Emission Recall - Proof of Correction card must be filled out for all vehicles registered in California, Connecticut, Maine, Maryland, Massachusetts, New Jersey, Oregon, Pennsylvania, Rhode Island, Vermont, Washington, New York and Delaware. Residents of these states, who own an affected vehicle, will be required to possess a Vehicle Emission Recall - Proof of Correction card as evidence of voluntary service campaign completion, when they apply for vehicle registration renewal.

WHAT TO DO WITH THE CARD:

The Vehicle Emission Recall - Proof of Correction card <u>must be completed by the Dealership's Service</u> <u>Manager using a permanent ink pen</u>. A fine point pen is recommended. When filling in the information, copy the information directly from the vehicle, not the repair order. <u>ALL INFORMATION MUST BE</u> <u>PRINTED AND NEAT.</u>

NOTE: DO NOT COMPLETE THE CARD UNLESS THE SERVICE CAMPAIGN WORK IS COMPLETED.

The copy of the card shown below indicates the areas to be filled in. Each area must be filled in. The completed card should be given to the owner of the vehicle upon completion of the Campaign and placement of the **Campaign Completion Label** outlined below.

	١	/ehicle Em	ission Red	call - Proof of Correction	
License Number Mar	Make hufacturer _	Year Model	Body Type	Vehicle Identification Number	
Deale	r's Name	s to meet appl	Address, City	a Emission Control Laws. /, State and Zip	
Dealership's Authorized Signature X Return this certificate to DMV only when required - otherwise retain for your records.					
				UT161 SC199	

FILLING OUT AND APPLYING THE CAMPAIGN COMPLETION LABEL (CA and S.177 STATES ONLY):

The dealer must fill in the Dealer Code and Date information fields on the Campaign Completion Label. Once complete, affix the campaign completion label under the hood of the vehicle, as shown below.

CA and S.177 States Only: Apply <u>SC199</u> Campaign Completion Label onto the body in the area next to the shock tower, as shown. NOTE: Be sure to clean the mounting surface to ensure proper label adhesion.





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SUBJECT:

IVT SOFTWARE LOGIC IMPROVEMENT AND/OR IVT REPLACEMENT (SC199)

AFFECTED VEHICLE RANGE:

Model	Production Date Range
Forte (BDm)	July 9, 2018 to April 2, 2020
Soul (SK3)	November 24, 2018 to April 17, 2020
Seltos (SP2)	November 20, 2019 to April 10, 2020

REQUIRED PART:

Model	Part Name	P/N (Remanufactured)	Figure	Qty.
Forte (BDm)		48000 2H300QQKR	Stat.	
Soul (SK3)	CVT/IVT	48000 2H351QQKR		1
Seltos (SP2) FWD	Assembly	48000 2H353QQKR		I
Seltos (SP2) AWD		48000 2H751QQKR		
ALL (Except BDm)	Transmission Cooler Flush	UM013 CH060		1
ALL*	IVT Fluid SP-CVT1	UM018 CH130	N/A	Up to 7 Qts.
ALL	Campaign Completion Label	UT160 SC199	SC199 Dealer Code: Date: UT160 SC199	1
ALL	Vehicle Emission Recall Proof of Correction Card	UT161 SC199	United Environment And all Annual of Description Construction o	1

*May **NOT** be claimed if a new CVT/IVT assembly was shipped with P/N ending in QQK.

A <u>Vehicle Diagnosis Number (VDN)</u> must be created with at least one of the five (5) DTCs listed on page 2, prior to IVT replacement. If a VDN is not created, Parts Ordering <u>and</u> Warranty claim submission issues WILL occur.



IVT SOFTWARE LOGIC IMPROVEMENT AND/OR IVT REPLACEMENT (SC199)

WARRANTY INFORMATION: N Code: N99 C Code: C99

Model	Claim Type	Causal P/N	Qty.	Repair Description	Labor Op Code	Op Time	Replacement P/N	Qty.									
					SC199 DTC Check + TCM S/W Upgrade + TCM Learning (Success)	200M05R0	0.3 M/H	N/A	0								
BDm		48000 2H300	0	DTC Check + IVT Replacement + TCM S/W Upgrade	200M05R1	3.3 M/H											
				DTC Check + TCM S/W Upgrade + TCM Learning (Fail) + IVT Replacement	200M05R2	3.4 M/H	48000 2H300QQKR	1									
				SC199 DTC Check + TCM S/W Upgrade + TCM Learning (Success)	200034R0	0.3 M/H	N/A	0									
SK3		48000 2H351	48000 0 2H351 0	DTC Check + IVT Replacement + TCM S/W Upgrade	200034R1	3.1 M/H	18000 2H25100KP										
	P												DTC Check + TCM S/W Upgrade + TCM Learning (Fail) + IVT Replacement	200034R2	3.2 M/H	UM013 CH060	1
		48000 2H353 0							SC199 DTC Check + TCM S/W Upgrade + TCM Learning (Success)	200034R3	0.3 M/H	N/A	0				
SP2 (FWD)			DTC Check + IVT Replacement + TCM S/W Upgrade	200034R4	3.2 M/H	48000 2H353OOKR											
														DTC Check + TCM S/W Upgrade + TCM Learning (Fail) + IVT Replacement	200034R5	3.3 M/H	UM013 CH060
				SC199 DTC Check + TCM S/W Upgrade + TCM Learning (Success)	200034R3	0.3 M/H	N/A	0									
SP2 (AWD)		48000 2H751	48000 2H751 0	DTC Check + IVT Replacement + TCM S/W Upgrade	200034R6	3.7 M/H	48000 211754 0.01/0										
				DTC Check + TCM S/W Upgrade + TCM Learning (Fail) + IVT Replacement	200034R7	3.8 M/H	UM013 CH060	1									

<u>Note</u>: A <u>Vehicle Diagnosis Number (VDN)</u> must be created with at least one of the five (5) DTCs listed on page 2, prior to IVT replacement. If a VDN is not created, Parts Ordering <u>and</u> Warranty claim submission issues WILL occur. Use sublet code 'X1' and manually enter the reimbursement expense for UM018 CH130 SP-CVT1 fluid (up to 7qts.) for a total reimbursement cost of \$89.30. Refer to Warranty Bulletin 2020-30 for claim submission procedures.

<u>NOTE</u>: You may receive a transmission with a part number ending in "QQK" when a part number ending in "QQKR" was ordered. Both part numbers are interchangeable and acceptable in the warranty system.

* NOTICE

VIN inquiry data for this repair is provided for tracking purposes only. Kia retailers should reference <u>SC199</u> when accessing the WebDCS system.

