

NUMBER
22-SS-003H-1
MODEL(S)
SANTA FE (TMA)

SUBJECT:

SANTA FE (TMA) 19" WHEEL REFINISHING SERVICE

# THIS TSB HAS BEEN REVISED TO INCLUDE AN ADDITIONAL NOTE FOR WARRANTY SUBLET UNDER THE WARRANTY INFORMATION TABLE.

**Description:** This bulletin describes the procedure to refinish 19" wheels equipped on some 19-20MY Santa Fe (TMA) 2.0T vehicles with peeling clear coat.



Applicable Vehicles: Certain 2019-20MY Santa Fe (TMA) 2.0T vehicles equipped with 19" wheels produced from June 26, 2018 to July 24, 2020.

## Parts Information:

Part Name / Number	Image	Remarks
Wheel Assembly, Aluminum 52910-S1310		Refinish all 4 wheels.
Valve Stem 52936-B2100	52933E 52933D 52933D 24537	Replace the valve stems, do not reuse.

Circulate To: General Manager, Service Manager, Parts Manager, Warranty Manager, Service Advisors, Technicians, Body Shop Manager, Fleet Repair

# SANTA FE (TMA) 19" WHEEL REFINISHING SERVICE

## Warranty Information:

SUBJECT:

Model	Op. Code	Operation	Op. Time	Causal Part	Nature	Cause
Santa Fe (TMA)	52910FF1	Tire and Wheel Assy (4 Wheels)	1.3 M/H	52910-S1310	A26	ZZ4

**NOTE 1:** Normal warranty applies.

**NOTE 2:** Use B2 sublet type which will carry the 5/60 warranty applicable to the wheels. Sublet amount may require additional review.

**NOTE 3:** If a vehicle returns with the same issue after having been refinished and is still within the warranty period, replace all 4 wheels.

**NOTE 4:** The op code includes time for tire disassembly, TPMS disassembly, TPMS reassembly and programming, mounting the new tires, checking the RFV, wheel balancing, and TPMS sensor registration.

## Service Procedure:

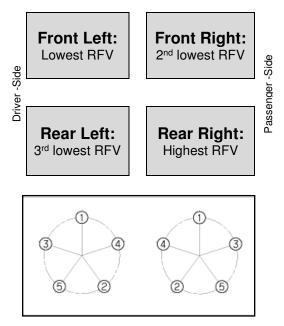
- 1. Contact local wheel repair shops and schedule wheel re-finishing service.
- 2. Remove wheel/tire assemblies from the vehicle, remove the tires and TPMS sensors.
- 3. Deliver wheels to the repair shop for refinishing service.
- 4. Retrieve wheels, install TPMS sensors, mount & balance tires:
  - Use new valve stems, do not reuse the original parts.
  - Check RFV, arrange wheel/tire assemblies according to the graphic to the right.
  - Register TPMS sensors to module.

Tightening Torque: 107.9-127.5 N.m (11.0-13.0 kgf.m, 79.6-94.0 lb-ft)



Retain TPMS sensors and reinstall after wheels have been refinished.

Replace the TPMS valve stems.



5. The service procedure is complete.