



INSTRUCTION TO SERVICE

ITS: 60468		June 16, 2022
SECTION:	304-Paint & Decals	
WRITTEN BY:	Troy Stutsky	
SUBJECT:	R&R EPA / CARB Decal	
ISSUE:	Bus is equipped with wrong emission control EPA/CARB decal	
SUMMARY:	Remove the existing EPA / CARB decal and replace it with the new decal	

ITS60468

Ref. NHTSA Recall No.	Ref. Transport Canada Recall No.
Not Applicable	Not Applicable

THIS ITS DOCUMENT SHOULD BE RETAINED AND REFERRED TO FOR FUTURE MAINTENANCE UNTIL THE NEW FLYER PARTS AND/OR SERVICE MANUAL IS UPDATED TO REFLECT WORK DONE AS A RESULT OF THIS DOCUMENT. ENSURE THAT THIS DOCUMENT IS AVAILABLE FOR PARTS AND MAINTENANCE STAFF GOING FORWARD.

PROCEDURE:

1. Set park brake and chock wheels.
2. Turn the main battery disconnect switch to the "OFF" position.
3. Remove and discard the existing EPA/CARB decal. See Figure 1.
4. Clean the surface with a 50/50 mixture of water and isopropyl alcohol (NF PN 6487253) and allow 10 minutes flash off time.
5. Install new EPA/Carb decal (NF PN 958212). Center the new decal directly below the VIN decal as shown in Figure 1.

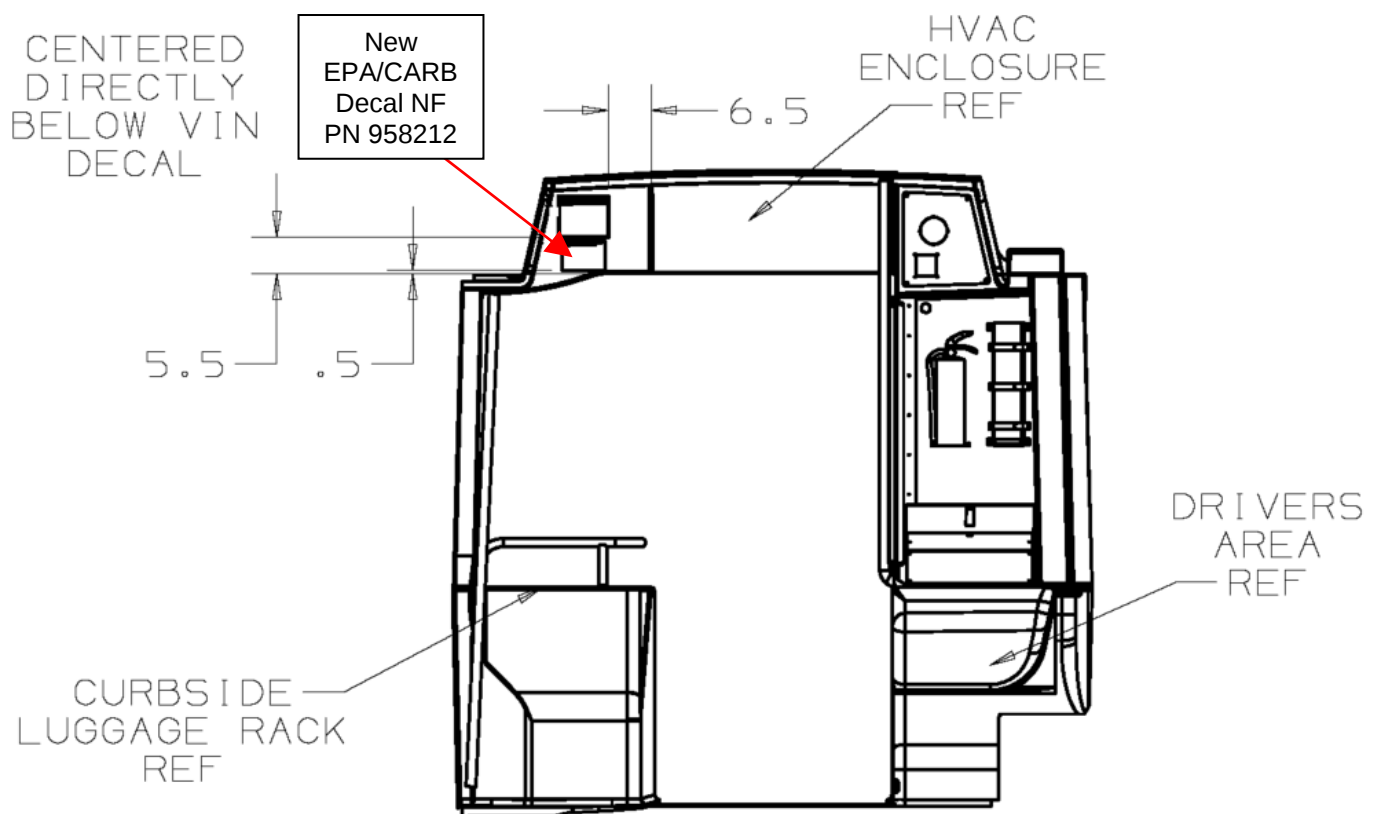


Figure 1 – EPA/CARB Decal Location

6. Please ensure your New Flyer service representative (RPSM) inspects, documents and approves the EPA/CARB decal replacement.
7. Clean up all tools and debris and return the bus to service condition.
8. Turn the main battery disconnect switch to the "ON" position.

**LABOUR ESTIMATE**

	Operation	Number of Technician(s)	Hours	Labor Time T X HR
1	R&R EPA / CARB Decal	1	0.25	0.25

PARTS REQUIRED

Item	Part Number	Description	Qty. per Coach	Units	Notes
1	958212	DECAL-EPA 2022 XE & XT W/ FUEL FIRED HEATER	1	EA	
2	6487253	ALCOHOL-CRC ISOPROPYL 99%-16OZ	0.01	EA	Source Locally