



# INSTRUCTION TO SERVICE

| ITS: 60467  |                                                                        | June 16, 2022 |
|-------------|------------------------------------------------------------------------|---------------|
| SECTION:    | 304-Paint & Decals                                                     |               |
| WRITTEN BY: | Troy Stutsky                                                           |               |
| SUBJECT:    | R&R EPA / CARB Decal                                                   |               |
| ISSUE:      | Bus is equipped with wrong emission control EPA/CARB decal             |               |
| SUMMARY:    | Remove the existing EPA / CARB decal and replace it with the new decal |               |

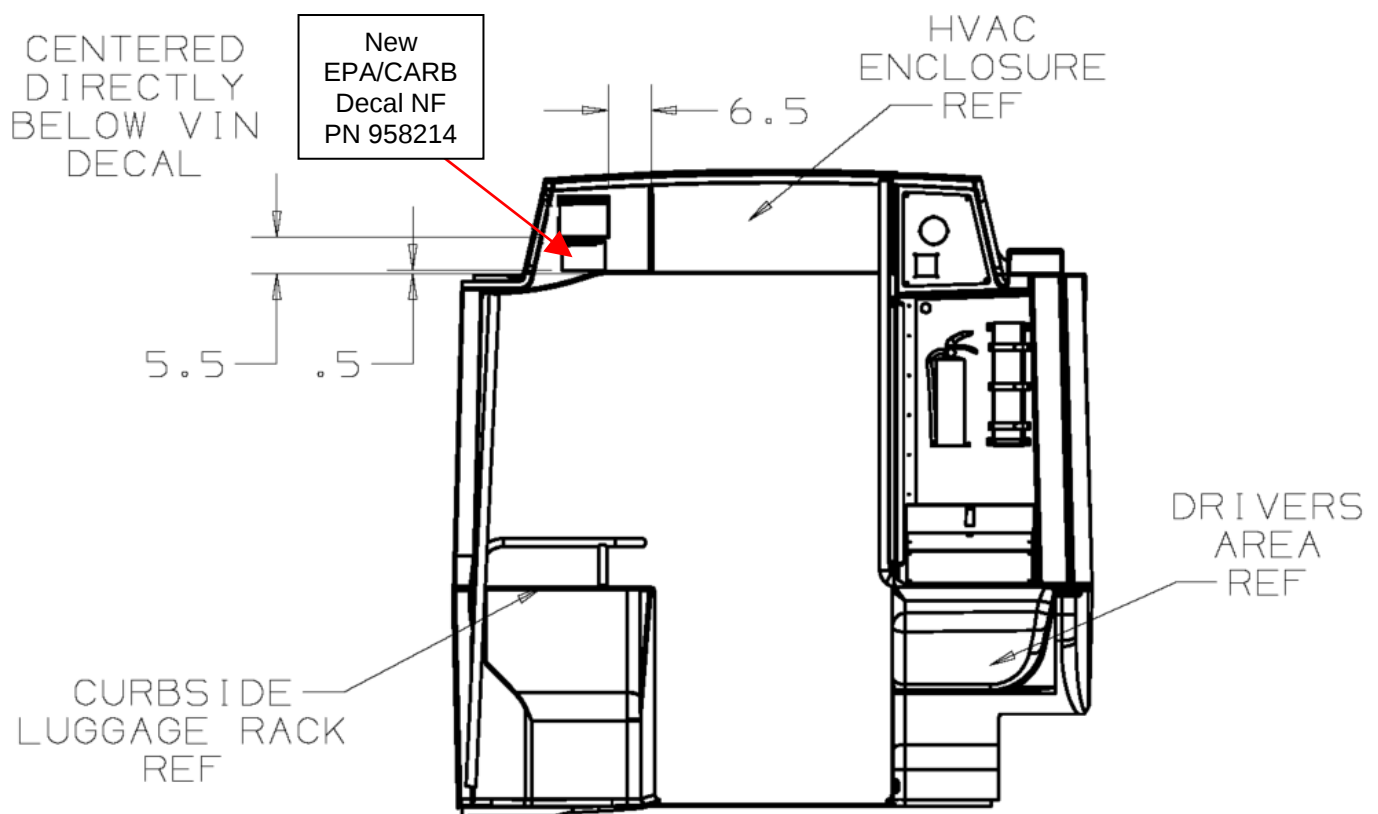
# ITS60467

| Ref. NHTSA Recall No. | Ref. Transport Canada Recall No. |
|-----------------------|----------------------------------|
| Not Applicable        | Not Applicable                   |

**THIS ITS DOCUMENT SHOULD BE RETAINED AND REFERRED TO FOR FUTURE MAINTENANCE UNTIL THE NEW FLYER PARTS AND/OR SERVICE MANUAL IS UPDATED TO REFLECT WORK DONE AS A RESULT OF THIS DOCUMENT. ENSURE THAT THIS DOCUMENT IS AVAILABLE FOR PARTS AND MAINTENANCE STAFF GOING FORWARD.**

## PROCEDURE:

1. Set park brake and chock wheels.
2. Turn the main battery disconnect switch to the "OFF" position.
3. Remove and discard the existing EPA/CARB decal. See Figure 1.
4. Clean the surface with a 50/50 mixture of water and isopropyl alcohol (NF PN 6487253) and allow 10 minutes flash off time.
5. Install new EPA/Carb decal (NF PN 958214). Center the new decal directly below the VIN decal as shown in Figure 1.



**Figure 1 – EPA/CARB Decal Location**

6. Please ensure your New Flyer service representative (RPSM) inspects, documents and approves the EPA/CARB decal replacement.
7. Clean up all tools and debris and return the bus to service condition.
8. Turn the main battery disconnect switch to the "ON" position.

| LABOUR ESTIMATE |                      |                         |       |                      |
|-----------------|----------------------|-------------------------|-------|----------------------|
|                 | Operation            | Number of Technician(s) | Hours | Labor Time<br>T X HR |
| 1               | R&R EPA / CARB Decal | 1                       | 0.25  | 0.25                 |

| PARTS REQUIRED |             |                                                       |                      |       |                |
|----------------|-------------|-------------------------------------------------------|----------------------|-------|----------------|
| Item           | Part Number | Description                                           | Qty.<br>per<br>Coach | Units | Notes          |
| 1              | 958214      | DECAL-EPA/CARB 2022 XD, XDE & XN NO<br>FUEL FIRED HTR | 1                    | EA    |                |
| 2              | 6487253     | ALCOHOL-CRC ISOPROPYL 99%-16OZ                        | 0.01                 | EA    | Source Locally |