



# INSTRUCTION TO SERVICE

ITS-60458		05/18/2022
<b>SECTION:</b>	246-Air, Brake & Levelling system.	
<b>WRITTEN BY:</b>	Michael Rooney	
<b>SUBJECT:</b>	Replace scroll bearing access plug with a bait well plug.	
<b>ISSUE:</b>	Existing plug subject to damage if mounting screw is over torqued.	
<b>SUMMARY:</b>	Remove the existing plug and install bait well plug.	

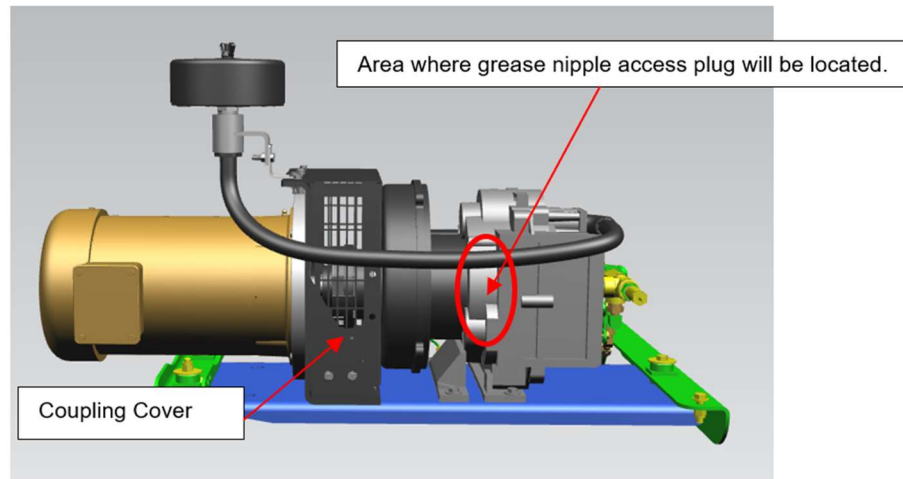
# ITS-60458

Ref. NHTSA Recall No.	Ref. Transport Canada Recall No.
Not Applicable	Not Applicable

**THIS ITS DOCUMENT SHOULD BE RETAINED AND REFERRED TO FOR FUTURE MAINTENANCE UNTIL THE NEW FLYER PARTS AND/OR SERVICE MANUAL IS UPDATED TO REFLECT WORK DONE AS A RESULT OF THIS DOCUMENT. ENSURE THAT THIS DOCUMENT IS AVAILABLE FOR PARTS AND MAINTENANCE STAFF GOING FORWARD.**

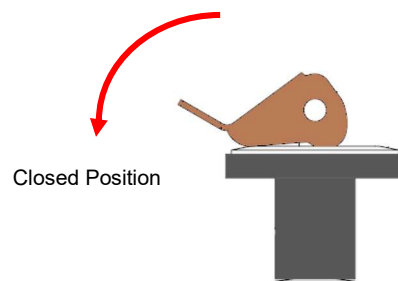
## PROCEDURE:

1. Set the park brake and chock wheels.
2. Turn the main battery disconnect switch to the “OFF” position.
3. Open the curbside engine compartment access door.
4. Locate the scroll bearing lubrication grease nipple access port on the curbside of the air compressor.



**Figure 1: Air Compressor Scroll Bearing Grease Nipple Access Port Plug Location.**

5. Loosen the retaining hardware and remove the existing rubber plug from the access port. The plug may be discarded.
6. Clean off any debris around the access port opening.
7. Install the new plug NF P/N 963550 in the access port opening then flip the lever on the plug to the closed position. Figure 2.



**Figure 2: Plug, Closed Position Shown.**

8. Remove all tools and debris from work area to return coach to service.
9. Turn the main battery disconnect switch to the “ON” position.
10. Close and secure the side access door.



<b>LABOUR ESTIMATE</b>				
	Operation	Number of Technician(s)	Hours	Labor Time T X HR
1	Remove old access plug and install new plug.	1	0.25	0.25

<b>PARTS REQUIRED</b>					
Item	Part Number	Description	Qty. per Coach	Units	Notes
1	963550	PLUG, BAIT WELL, 1/2" DIA	1	EA	

<b>SPECIAL TOOLS REQUIRED</b>					
Item	Part Number	Description	Qty.	Units	Notes
1		No Special Tools Required.			