

**WND5 - Affixing Logo on Door Entry Guards (Workshop Campaign)**

Vehicle Type: **Taycan GTS (Y1A), Taycan GTS Sport Turismo (Y1C)**

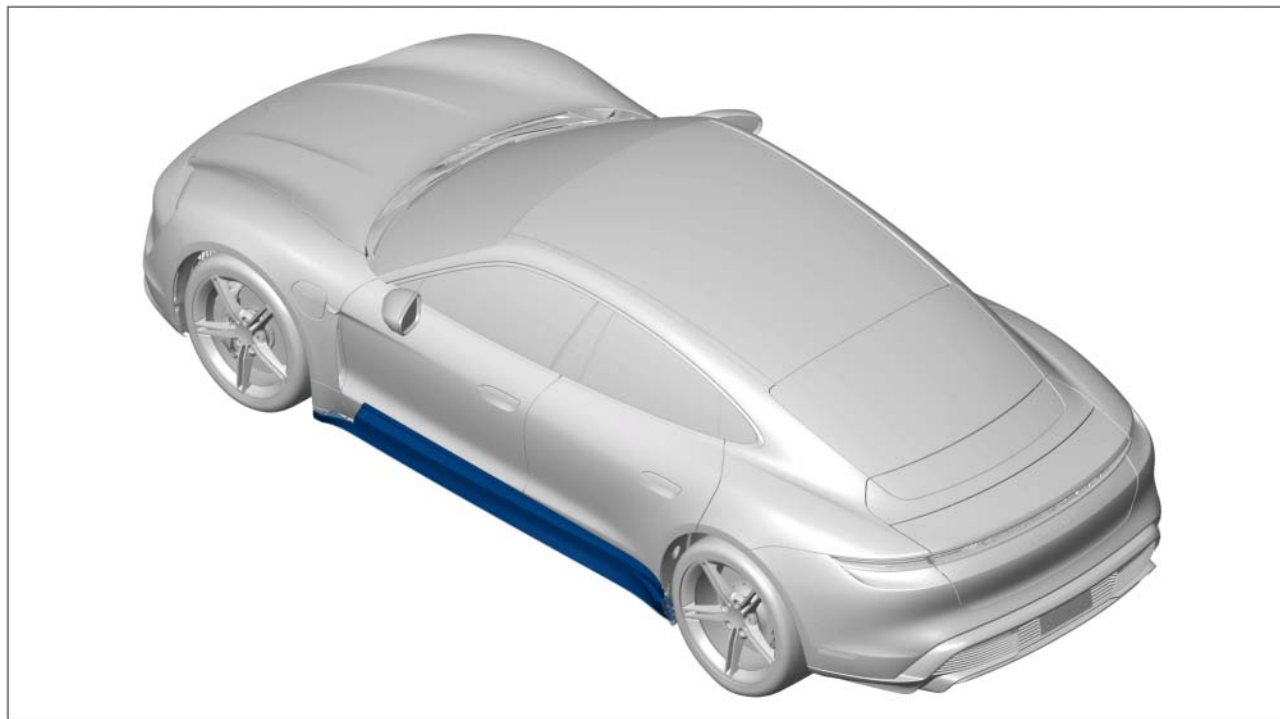
Model Year: **2022**

Concerns: **GTS logo on door entry guards**

Information: **Due to an allocation error in the parts list, the GTS logo on the door entry guards was not affixed to the production process on the affected vehicles.**

Action required: Affixing GTS logo on door entry guards

Affected Vehicles: Only vehicles assigned to the campaign (see also PCSS Vehicle Information).



*Installation position of left door entry guard*

## Parts required

Parts Info:	Part No.	Designation	Number
	V04015800AS	⇒ Decorative film	2 ea.

## Affixing logo on door entry guards



### Information

Please note the following when **storing** the decorative films:

- The room temperature must be at least **setpoint value +15°C**.
- **Do not** store above the **setpoint value +30°C**.
- Air humidity must be **nominal value 50 % +/-10 %**.
- Avoid exposure to dirt.
- Avoid direct sunlight.
- Store in the normal position (first in - first out).



### Information

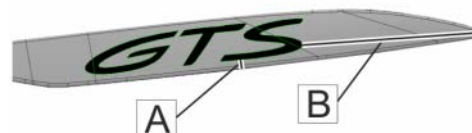
Please note the following when **attaching** the decorative film:

- Carefully clean any dirt, grease, wax and other impurities off the installing area of the body using isopropanol and allow to dry. Do not touch the bonding surfaces again afterwards.
- Always use a clean cloth.
- Heat bonding surface to **setpoint value +18.°C**
- Activate adhesive with a contact pressure of at least 2 kg/cm<sup>2</sup>.
- Do not touch the bonding surface again after removing the protective paper.
- Wear clean gloves during the bonding process in order to guarantee adequate adhesion.
- The parts must have been bonded for at least **Nominal value 72 h** before washing the vehicle in a car wash.

Work Procedure: 1 Clean the adhesive surface with isopropanol and leave to dry.

2 Position the GTS-specific logo with the part number V04015800AS on the left-hand side of the vehicle as follows: ⇒ *Position of left logo*

- A – 6.0 mm/ 0.236 in
- B – 131.36 mm/ 5.17 in



*Position of left logo*

3 Position the GTS-specific logo with the part number V04015800AS on the right-hand side of the vehicle as follows: ⇒ *Position of right logo*

- A – 131.77 mm/ 5.19 in
- B – 6.0 mm/ 0.236 in



*Position of right logo*

4 Enter the campaign in the Guarantee and Maintenance booklet.

**Warranty processing**

Scope 1: **Affixing logo on door entry guards**

<b>Labor time:</b>		
Affixing logo on door entry guards		Labor time: <b>46 TU</b>
Includes:	Clean bonding surface. Affixing logo on left door entry guard Affixing logo on right door entry guard	
<b>Required parts:</b>		
V04015800AS	⇒ Decorative film	2 pieces
⇒ <b>Damage code WND5 066 000 1</b>		

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