

**WNF7 - Replace Threaded Joint of Universal Joint for Steering Column (Workshop Campaign)**

Model Line: **Taycan (Y1A)**

Model Year: **As of 2020 up to 2021**

Concerns: **Threaded joint of universal joint for steering column**

Information: **Due to a process error in production, there is a possibility that the threaded joint of the universal joint for the steering column might not comply with specifications on the affected vehicles.**

The customer may hear noise and play in the steering.

Action required: Replace threaded joint of universal joint for steering column.

Affected Vehicles: Only vehicles assigned to the campaign (see also PCSS Vehicle Information).

**Parts required**

Part No.	Designation	Number
WHT004955A	⇒ Hex lobular round cheese head bolt Universal joint for steering column	1 piece

**Required tools**

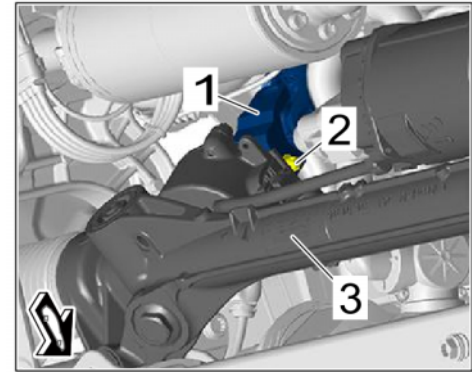
Tool: • **9768 - 9768 - Electronic torque wrench, 2 - 100 Nm (1.5 - 74 ftlb.) or equivalent**

**Replace threaded joint of universal joint for steering column**

Work Procedure: 1 Raise the vehicle. ⇒ *Workshop Manual '4X00IN Lifting the vehicle'*

2 Remove front left wheel. ⇒ *Workshop Manual '440519 Removing and fitting wheel'*

- 3 Replace threaded joint of universal joint for steering column.
  - 3.1 Unscrew screw ⇒ *Universal joint for steering column -2-*.  
However, leave steering column universal joint on the ⇒ *Universal joint for steering column -1-* power-steering gear ⇒ *Universal joint for steering column -3-*.
  - 3.2 Screw in **new** screw ⇒ *Universal joint for steering column -2-* and tighten to the specified tightening torque.



*Universal joint for steering column*

**Tightening torque 20 Nm (14.8 ftlb.) Torque angle +90°**

- 4 Install front left wheel. ⇒ *Workshop Manual '440519 Removing and fitting wheel'*
- 5 Lower the vehicle.
- 6 Enter the campaign in the Warranty and Maintenance booklet.

## Warranty processing



### Information

The specified labor time was determined specifically for carrying out this campaign and includes all necessary preliminary and subsequent rework.

The labor times may differ from the labor times published in the Labor Operation List in PCSS.

Scope 1:

**Replace threaded joint of universal joint for steering column.**

#### Labor time:

Replace threaded joint of universal joint for steering column.

Labor time: **42 TU**

Includes: Removing and installing front left wheel

⇒ **Damage code WNF7 066 000 2**

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