

Subject:

INSTRUMENT CLUSTER LENS SCRATCHED

Service Alert No.: SA-039/22

Last Issued : 06/10/2022

BULLETIN NOTES

APPLICABLE MODEL(S)/VINS

2013-2022 CX-5	2016-2021 CX-3	2020-2022 CX-30
2014-2022- Mazda3	2016-2022 CX-9	2022 MX-30
2014-2021 Mazda6	2016-2022 MX-5	2023 CX-50

NOTE: Advise dealer detail shop to use the cleaning procedure below to prevent lens damage during new vehicle delivery.

DESCRIPTION

Some customers may complain about scratches on the instrument cluster lens.



REPAIR PROCEDURE

- 1. Verify the customer concern.
- 2. Replace the instrument cluster lens.
- 3. Verify the repair.

NOTE: Advise the customer to use the cleaning procedure below to prevent future damage to the lens.

Page 1 of 2

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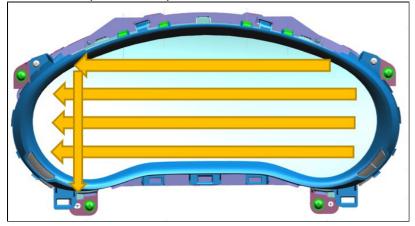
Instrument Cluster Lens Cleaning Procedure

1. Blow off surface dust from the lens surface using compressed air (shop air or compressed air duster can).

2. Wet with water only and wring out a soft microfiber cloth (for eyeglasses).

3. Use the microfiber cloth and wipe the lens softly in one direction as shown below.

CAUTION: A hard or rough cloth and detergent should never be used for cleaning the lens; otherwise, it may scratch it. Also, never wipe with hard pressure.



NOTE:

- If the lens is scratched, it cannot be repaired. The lens will need to be replaced.
- Advise dealer detail shop to use this cleaning procedure to prevent lens damage during new vehicle delivery.

Page 2 of 2

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