

McLaren Elva Door to Hinge Bolt Relaxation

Bulletin type:	Service Campaign
Campaign reference:	SCB 26 A 005
Attention:	Retailer Aftersales Managers, Retailer Service Managers, Retailer Service Advisors, Retailer Technicians, Retailer Parts Managers
Affected vehicles:	McLaren Elva – Specified VINs
Situation:	Hinge to door bolts require replacement
Procedure:	Action affected vehicles during next Retailer visit. Please refer to the information outlined in this document to complete the checks required
Date:	16 th June 2022

This bulletin will cover:

1. Overview
2. Parts Information
3. Procedure
4. Warranty Information
5. Affected Vehicles

1. Overview

Through continuous product quality monitoring, McLaren Automotive has identified that on a specific number of McLaren Elva vehicles the door to hinge bolts on both driver and passenger doors may experience torque relaxation. Over an extended period of time, degradation of door gap and flush and potential clashing of the door striker to the latch surrounding may occur. To address this, McLaren has released a solution which includes the fitment of a longer bolt variant (three bolts per door hinge) following a specific torque up sequence.

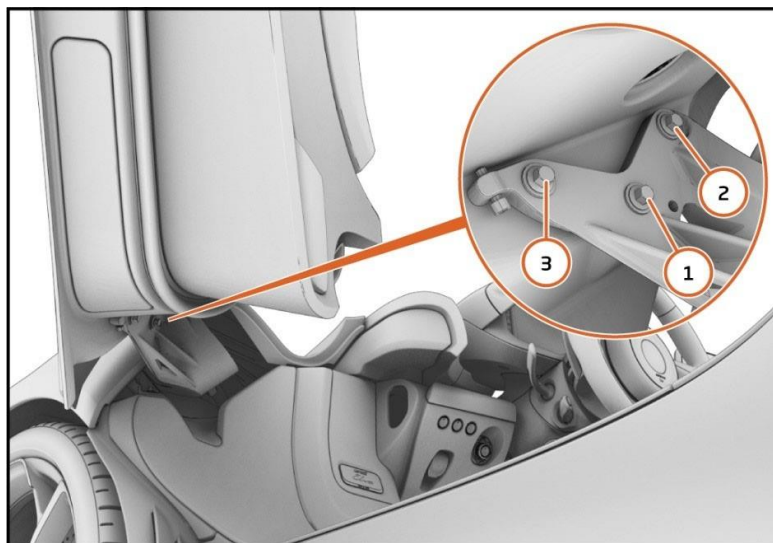


Image 1 – Location of the three door to hinge bolts

2. Parts Information

The following parts are required to carry out the rework procedure as needed. All parts are available to order via Unidial 2.

PART NUMBER	PART DESCRIPTION	QUANTITY REQUIRED
00RA819	Bolt – M8x50	6
00RC048	Washer – M8	6

3. Procedure

To perform the required work, document 'SCB 26 A 005 McLaren Elva Door to Hinge Bolt Relaxation Work Instruction' has been attached with this Bulletin. This document contains the relevant work instructions and care points to ensure the required work is carried out to bring the vehicle up to current manufacturing standard.

4. Warranty Information

Submit a claim to the McLaren Warranty department following completion of the work, using the following details.

LABOUR DESCRIPTION	REPAIR TIME
Rework	0.30 hours

Care Point: The work instruction and related labour time may be different from work instructions in the Service Information System (SIS). When you do this work you must refer only to the advice in this bulletin.

5. Affected Vehicles

Affected vehicles will be flagged in the Retailer Portal when next opening a Workshop Visit related to the vehicle. Your Regional Aftersales Manager will contact you with a list of affected vehicles.

If you have any questions, please speak to your Regional Aftersales Manager.

Best regards,

The information contained in McLaren bulletins is for internal use only by McLaren Authorised Retailers and must not be published on external websites or social media forums etc.

Part numbers listed in McLaren bulletins are for reference only. Always check with the parts department to verify the latest part numbers.

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