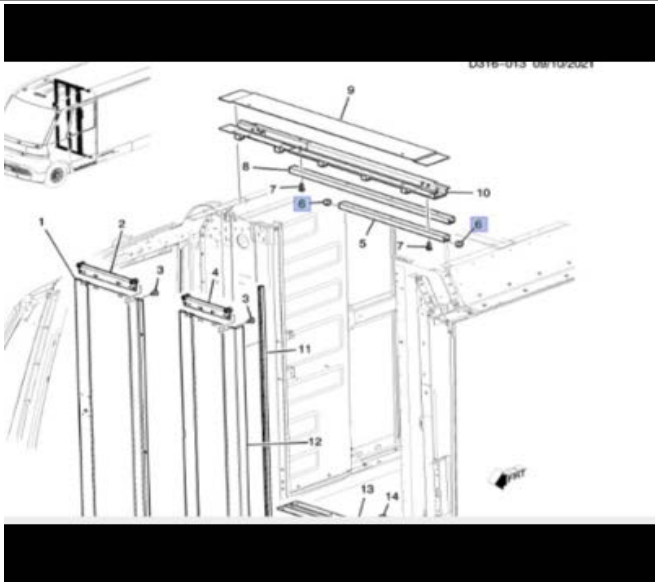
Service Bulletin

Bulletin No.: 22-NA-121
Date: June, 2022

TECHNICAL

Subject: Sliding Front Bulkhead Door Binding and/or Off the Sliding Track

Brand:	Model:	Model Year:		VIN:		Engine:	Transmission:
		from	to	from	to		
BrightDrop	EV 600	2022	2022				

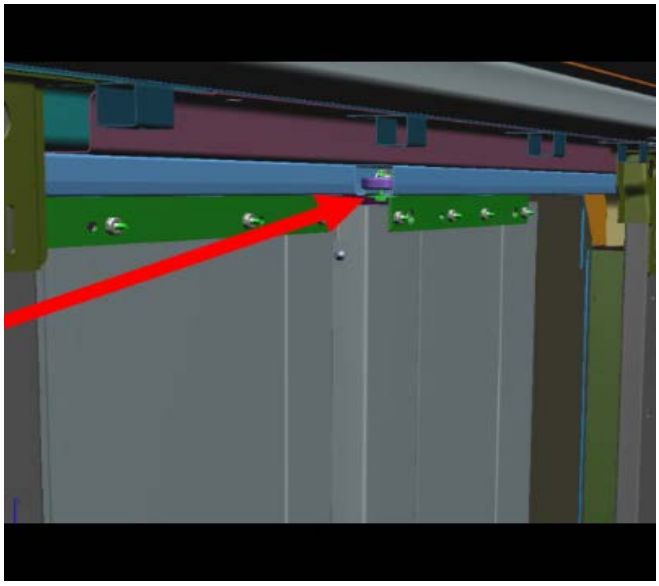
Involved Region or Country	United States
Condition	Some customers may comment that the sliding bulk head door is either binding, not sliding properly or has come off the track.
Cause	 6093805 The cause of the condition could be due to loose bulkhead door bumper(s).
Correction	Upon verifying the condition, Dealers are to re-secure and/or re-attach BOTH Left Hand & Right Hand bumpers using adhesive and torque to specification.

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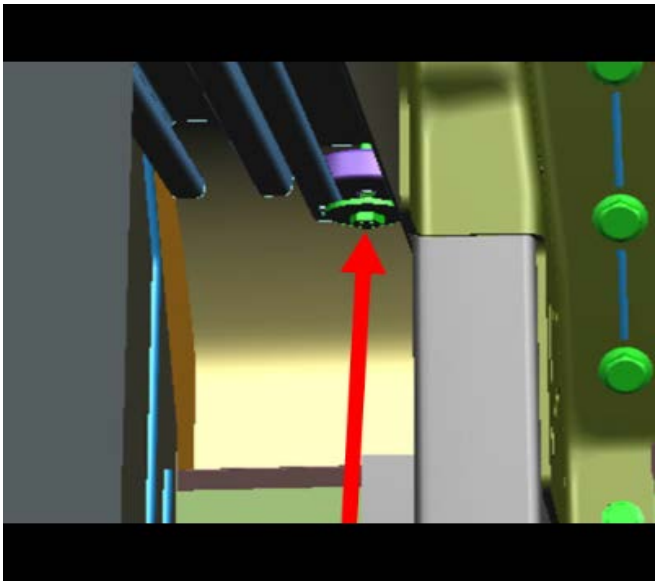
Important: This technical service bulletin (TSB) can only be completed by BrightDrop dealers or BrightDrop certified repair facilities who have met all BrightDrop specific training, tool and equipment requirements. Repairs must be performed by a technician who has successfully completed the required training.

Service Procedure

Important: Service agents must comply with all International, Federal, State, Provincial, and/or Local laws applicable to the activities it performs under this bulletin, including but not limited to handling, deploying, preparing, classifying, packaging, marking, labeling, and shipping dangerous goods. In the event of a conflict between the procedures set forth in this bulletin and the laws that apply to your dealership, you must follow those applicable laws.



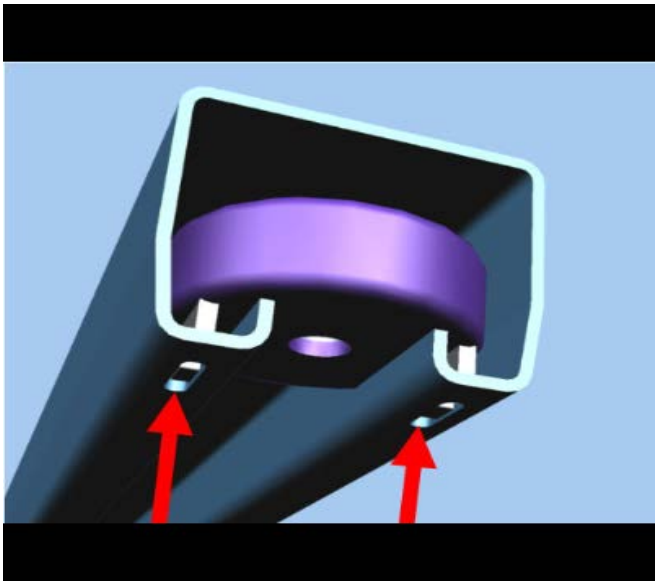
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If you encounter a vehicle with the above concern, complete the following:

1. Remove both bumper bolts and apply adhesive threadlocker (part number 19333511) to the threads. Refer to *Passenger Compartment Bulkhead Door Bumper Replacement - Left/Right Side* in Si.
2. Reinstall the bumpers into the upper door track.



6100217

Note: Ensure the bumpers are seated correctly in the slots in the upper door track.

3. Torque the bumpers to D9+/-1.5NM S7.5-10.5NM.

Parts Information

Causal Part	Description	Part Number	Qty
N/A	ADHESIVE,THREADLOCKER MED STRGTH BLUE ACDELCO 0.2OZ	19333511	1

Warranty Information

For vehicles repaired under the Bumper-to-Bumper coverage (Canada Base Warranty coverage), use the following labor operation. Reference the Applicable Warranties section of Investigate Vehicle History (IVH) for coverage information.

Labor Operation	Description	Labor Time
2086488*	Sliding Bulkhead Door Bumper Repair	0.3 hr
*This is a unique Labor Operation for Bulletin use only.		

Version	1
Modified	Released June 14, 2022

GM bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer". They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do a job properly and safely. If a condition is described, DO NOT assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your GM dealer for information on whether your vehicle may benefit from the information.

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