



Bed Assembly Ventilation

Bulletin Type:	TSB	Publication Date:	June 2022
Bulletin #(s):	22-058	Make(s):	Jayco & Entegra Coach
Job Code(s):	9803575	Model(s):	Ethos LI, Swift LI
Flat Rate(s):	.50 Installation	Model Year(s):	2022

Incident:	Missing Ventilation vents under bed
Affected Units:	Certain 2022 Jayco Swift LI; Certain 2022 Entegra Coach Ethos LI
Parts Kit:	Parts Kit #: 22-058JM (2) REGISTER,FP BLK 2.25X10.00 N CLG PLSTC (0216880) (4) #8 x .75 Panhead Screws (Black) (0040947) (1) Jig Fixture
Misc. Tools & Supplies:	Screwgun with Phillips Bit 3-inch Base Router
Parts Return Information:	N/A

INSTALLING VENTILATION VENTS FOR BED ASSEMBLY INSTRUCTIONS

- Start by preparing the router (Figure A) by removing 3 inch base router to expose the 1 inch base collar (Figure B).
 - NOTE: Jig fixture is configured to accept the 1 inch collar.



Fig A

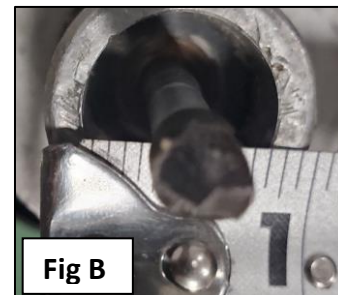


Fig B

- Remove cushions and set aside for re-installation.

3. Remove bed board from passenger side (Keep 7 fasteners for re-installation).

A. Note: With the bed board fasteners removed, the bed board will need to be moved out of the way to access inverter and wiring at fuse panel and circuit load center.

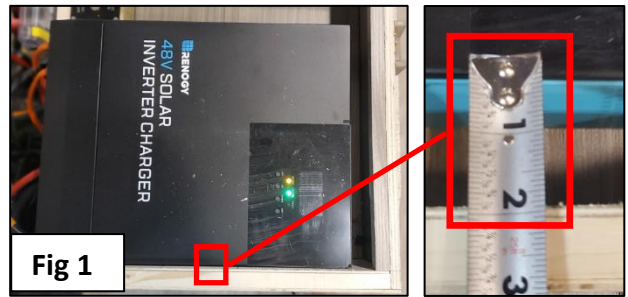


Fig 1

4. Remove fasteners from Inverter and re-position Inverter 2 inches away from the bed assembly end wall (Figure 1).

5. With the inverter positioned, place a barrier between the inverter and end of panel to protect against saw dust getting into the inverter fans.



Fig 2

6. Secure jig fixture with 2 fasteners - flush with the top and side of the assembly.

A. Note: 2 inches on the jig at the top. (Figure 2)

7. Route the opening using a pin router.

8. Clear wiring and any possible securements below the fuse panel and circuit load center.



Fig 3

9. Secure jig fixture with 2 fasteners - flush with the floor and shower.

A. Note: 3 inches on the jig at the bottom. (Figure 3)

10. Using a Pin Router, route the opening.

11. Install register covers with two fasteners (Figure 4 and 5).



Fig 4

12. Re-install bed top and verify accessibility to the inverter screen.

13. Re-install cushions.

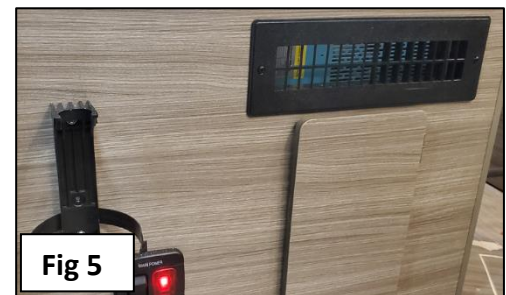


Fig 5

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