## **TECHNICAL INSTRUCTIONS**

## **SPECIAL SERVICE CAMPAIGN 22TC04**

## SOFTWARE UPDATE FOR EV CONTROL COMPUTER

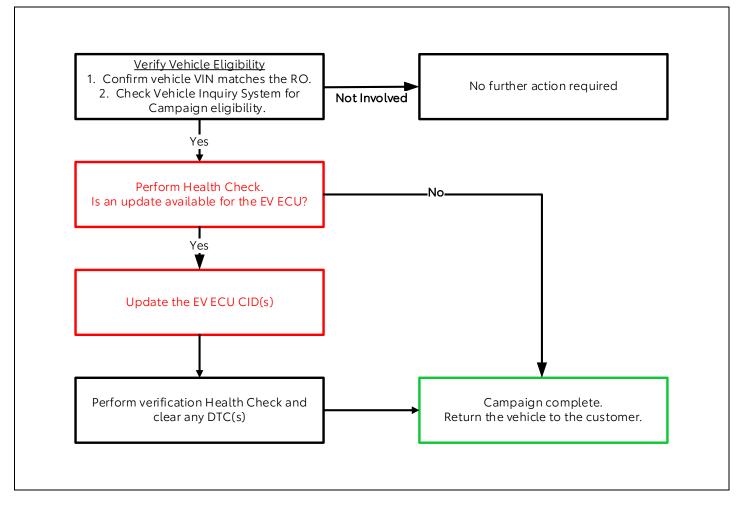
#### **CERTAIN 2021 MODEL YEAR MIRAI VEHICLES**

The repair quality of covered vehicles is extremely important to Toyota. All dealership technicians performing this repair are required to successfully complete the most current version of the E-Learning course "Safety Recall and Service Campaign Essentials". To ensure that all vehicles have the repair performed correctly; technicians performing this recall repair are required to currently have completed all of the following courses:

• T623 - Toyota Electrical Circuit Diagnosis

It is the dealership's responsibility to select technicians with the above certification level or greater to perform this recall repair. Carefully review your resources, the technician skill level, and ability before assigning technicians to this repair. It is important to consider technician days off and vacation schedules to ensure there are properly trained technicians available to perform this repair at all times.

## 1. OPERATION FLOW CHART



## 2. IDENTIFICATION OF AFFECTED VEHICLES

**A.** Check the TIS Vehicle Inquiry System to confirm that each VIN is eligible for this Special Service Campaign, and that it has not already been completed prior to dealer shipment or by another dealer.

Note: TMNA warranty will not reimburse dealers for repairs completed on vehicles that are not affected or were completed by another dealer.

## 3. PREPARATION

#### A. PARTS

Part Number	Part Description	Quantity
00451-00001-LBL*	Authorized Modification Label	1
*Lobolo con ho ordor	ad in packs of 25 from the MDC through the Declar D	aily Mahaita

Labels can be ordered in packs of 25 from the MDC through the Dealer Daily Website

#### B. TOOLS, SUPPLIES & EQUIPMENT

- o Standard Hand Tools
- o Techstream ADVi / Techstream 2.0 / Techstream Lite
- o DCA-8000P Battery Diagnostic Tool
- T-SB-0107-20 (NOTE- TSB Does not Contain Mirai)

## 4. BACKGROUND

Due to improper programming in the EV Control Computer, under certain conditions, the vehicle may not start. A warning message will be displayed in the instrument panel display.

# 5. PRECAUTIONS

STOP CRITICAL IN	FORMATION - READ THOROUGHLY	STOP
Confirm all work is performed as des	<ul> <li>r occurs in the communication while reprogramming the Excribed in these instructions.</li> <li>A. STABILIZE THE POWER TO THE PERSONAL COMPUTER</li> <li>i. Be sure to connect the personal computer to an external AC p</li> </ul>	
Personal computer to an external AC power supply. AC power supply Personal Computer	supply. NOTE: The ECU could be damaged if the battery voltage of the pe computer drops while reprogramming.	ersonal
Turn off the screen saver and power saving mode.	<ul> <li>Turn off the screen saver and power saving mode of the percomputer so that the power to the hard disk is kept supplied NOTE:</li> <li>If the screen saver or power saving mode launches while reprogramming, the communication may be disconnected resulting in the damage of the ECU.</li> </ul>	1.
<i>DO NOT</i> block the ventilation opening.	<ul> <li>DO NOT block the ventilation opening for the cooling fan of personal computer.</li> <li>NOTE:</li> </ul>	
K1400880068e	If the ventilation opening for the cooling fan is blocked wit sheet cover or the like, the personal computer may be hea excessively, causing the operation of the personal compu- stop. Due to the stop of the operation, the communication for reprogramming signals could be stopped, resulting in the damage of the ECU.	ted

## 6. CALIBRATION ID VERIFICATION



#### A. CHECK FOR DTC'S

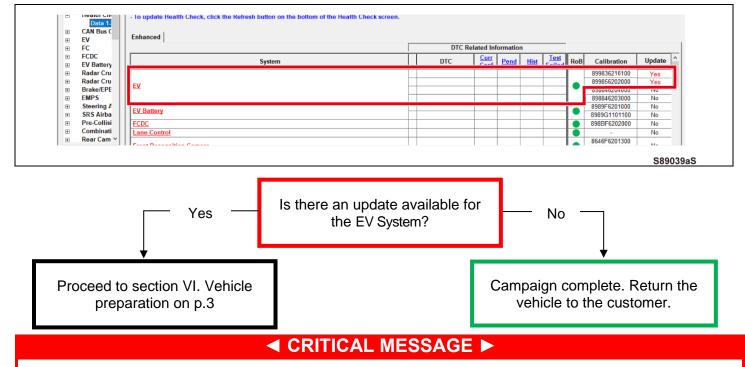
i. Using a Techstream, perform a Health Check to check for any Diagnostic Trouble Codes.

#### NOTE:

This Campaign covers only the software update to the EV control ECU, as detailed in these instructions. It does not cover the diagnosis or replacement of any other systems on the vehicle.

#### **B. CHECK CURRENT CALIBRATION**

- i. Locate the Update column for the EV in the Stored Data tab for this vehicle.
- ii. Determine the status of an available update; indicated by a YES or NO.

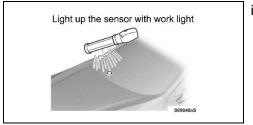


It is critical that <u>T-SB-0107-20</u> in addition to the Technical Instructions for this SSC are followed. This TSB outlines all steps necessary to prevent reprogramming failure. Toyota will not provide reimbursement coverage for reprogramming failures if this TSB is not followed. If you have a reprogramming failure that requires EV control ECU replacement and the Technical Instructions and TSB were followed correctly, please create a case with the Technical Assistance Hotline documenting all information related to the failure. If sufficient reporting is received related to re-flash failure, there will be consideration for reimbursement.

# 7. VEHICLE PREPERATION

## A. VEHICLE PREPERATION

- i. Confirm the following conditions:
- Vehicle in the IG position (engine off).
- Open the driver's door window.
- Transaxle in P range.
- Parking brake engaged.



- Turn off all electrical accessories (i.e. air conditioning system, audio system, etc.).
- Headlight switch in the DRL OFF position.(w/ DRL OFF position)
- Windshield wiper switch in the OFF position.
- ii. When the vehicle has no "off position" in the light control switch: Turn the IG ON.
  - Set the light control switch to the AUTO position and make sure that the exterior lights are turned on.
  - Light up the automatic light control sensor with work light to keep the exterior lights turned off.

## B. CONNECT THE 12V BATTERY TO A POWER SUPPLY

- i. Connect the DCA-8000 or other type of a power supply (not a battery charger) to the 12V battery.
- ii. Tap the Reflash icon from the Main Menu screen of the DCA-8000.



A power supply *MUST* be used during reprogramming. ECU damage will occur if the battery voltage is not properly maintained during this re-flash procedure.

# NOTE: A power supply must be connected directly to the 12V battery terminals and NOT the remote jump posts under the hood (if equipped).

#### C. VERIFY TECHSTREAM SETUP

- i. Verify that the Techstream meets the following conditions:
  - The latest version of software is loaded.
  - The Techstream battery is fully charged. If not, connect the Techstream to a 120V source.
  - The DLCIII cable is in good condition.



The Techstream's battery voltage must also be maintained during the re-flash procedure. If necessary, plug the Techstream into a 120v outlet during this procedure.

## 8. UPDATE CALIBRATION

#### A. CONFIRM THE CALIBRATION ID

i. Confirm the current calibration ID in the EV.

±	Data 1. CAN Bus C EV FC	- Io update Health Check, click the Refresh button on the bottom of the Healt Enhanced	DTC Related Information
÷	FCDC EV Battery	System	DTC Curr Pend Hist Test RoB Calibration Update
٠	Radar Cru		899836216100 Yes
÷	Radar Cru	EV	899856202000 Yes
٠	Brake/EPE		0300402/4000 110
Ŧ	EMPS		898846203000 No
÷	Steering A	EV Battery	8989F6201000 No
ŧ	SRS Airba		8989G1101100 No
Ŧ	Pre-Collisi	FCDC	898BF6202000 No
٠	Combinati	Lane Control	- No
+	Rear Cam ⊻	Front Decomplition Company	8646F6201300
			S890

The calibration IDs to re-flash in this campaign are as shown in the table below.

Quetera		Calibra	n ID	
System		Current Calibration ID	New Calibration ID	
EV	Main	899836216100 899836216200 899836216300 899836216400	<u>899836216500</u>	
	Sub	899856202000 899856202100	<u>899856202200</u>	

#### B. REFLASH THE EV CONTROL ECU

i. Click yes on the health check results screen, or follow the links on the table above the begin the reflash process.

NOTE:

Reflash failure should be extremely rare and can be avoided by following all instructions and reprogramming best practices.

## 9. COMPLETE REPAIR



#### A. DISCONNECT THE DCA-8000

#### **B. PERFORM VERIFICATION HEALTH CHECK**

- Using a Techstream, perform a Health Check. i. ii.
  - Clear DTC's that may have set during the re-flash procedure.
  - Re-run the Health Check to confirm that no DTC's reappear.



#### **C. CONFIRM CID UPDATE**

STOP

On the Stored Data tab, confirm the following for the EV: i. The Update column lists "No"

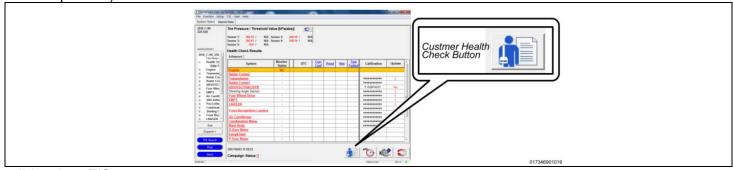
iii.

Enhanced		DTC	Related Info	ormation	1				<u>MUST</u> : / "NO"
	System	DTC	Conf	Pend	Hist Tel	RoB	Calibration	Update ^	🖌 "NO'
							899836216500	No	
EV						<b>- I •</b> 1	899856202200	No	
						_	898846203000	No	
EV Battery			1 1			i	8989F6201000	No	
						•	8989G1101100	No	
FCDC							898BF6202000	No	
Lane Control							-	No	
Front Decomplition Company							8646F6201300	Na	
									S89

Confirm the CID(s) have been updated successfully to the NEW CID's by someone other than the individual who performed the repair. Refer to p.4.

#### D. PRINT CUSTOMER HEALTH CHECK REPORT

i. From the Stored Data tab, select the Customer Health Check Report button (TIS will launch when button is pressed).



ii. Log in to TIS.

- iii. Input Vehicle Mileage and Repair Order number
- iv. Check the "Performed" campaign button for the applicable campaigns completed during this service event.
- v. Select the Report button

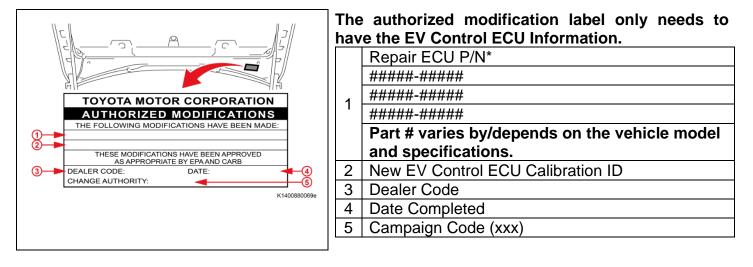
	Diagnostic Report
	Vehicle Information
	Mileage: 7787
	Repair Order: 77888
ar	ur systems show the following campaigns are outstanding. Have ny of these campaigns been completed? (Check for SSC door label if nsure.)
	XXX: C Performed C Not Performed

Vehicle: XXXXXXXXXXX Repair Order: 12345	Vehicle Informative vin: xxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxx	Mileage: 13672			
	Health Check Summary				
Checkpoints	Status	Comments			
Powertrain	All systems OK				
Chassis	All systems OK				
Electrical	All systems OK				
Network Systems	All systems OK				
Service Campaigns	No Action Required	XXX Performed			
		Performed: XX/XX/XX, X:XX XX (PST			
		Technician Signature			
		Quality Inspector Signature			

vii. Print Customer Health Check Report from TIS. viii. Sign and provide to the customer.

#### **10.** ATTACH THE AUTHORIZED VEHICLE MODIFICATION LABEL

- A. Fill out the label.
- **B.** Affix the label to the under-side of the hood.



# ◄ VERIFY REPAIR QUALITY ►

- Confirm the system Calibration has been updated successfully.
- Confirm there are no DTC's after the Calibration update.

## **11. APPENDIX**

#### A. CAMPAIGN DESIGNATION DECODER

