



## Living Room Slide Out Instructions

<b>Bulletin Type:</b>	SRP	<b>Publication Date:</b>	May 2022
<b>Bulletin #(s):</b>	22-070	<b>Make(s):</b>	Highland Ridge
<b>Job Code(s):</b>	<i>If affected unit has warranty remaining, submit your claim following the normal process</i>	<b>Model(s):</b>	Open Range, Mesa Ridge, Silverstar
<b>Flat Rate(s):</b>		<b>Model Year(s):</b>	2018-2022

<b>Incident:</b>	Slideout getting stuck due to the size of the room
<b>Affected Units:</b>	Certain 2018-2022 Highland Ridge Open Range, Mesa Ridge, & Silverstar
<b>Parts List:</b>	2 - interior wall panels (unit specific) (Contact Jayco Customer Service) 2 - RING,CLP 24X22 8505-1 BLK 1.88 (Jayco Part# 0191296) 12' SEAL,WDO .25X.63X400' FOAM W/ ADH BK (Jayco Part # 0181972) 4 - BRACKET,INTR STDF REINF 6.00X2.88X1.13 HIGH STRENGTH LOW+ (Jayco Part #2034705) 16' SEAL,SLO WIPE CLIP-IN F/G5.5 R854081 (Jayco Part # 2016025)
<b>Misc. Tools &amp; Supplies:</b>	Aluminum welder Clamps
<b>Parts Return Information:</b>	N/A

## DOOR SIDE SLIDEOUT BOX REPAIR WITH EXACT SLIDE OUT MECHANISM

- Purpose: Make sure the slide out wall opening is square to the slide out box, by moving aluminum wall tube in the wall opening, to give correct gap around slide out box. Please review the instructions completely before starting repair. Contact Jayco Customer service if you have any questions.

1. Measure the slide out box when the slide out is in the retracted state all but 2" (Figure 1)
  - a. Measure at all 4 corners
  - b. Measure per Bal exact slide installation instructions (the gap needs to be 5/8" from slide outside wall to wall mechanism)
  - c. Record measurements, will use in step 10.



2. Measure the slide out box when the slide out is fully extended.
  - a. Measure at all 4 corners.
  - b. Measure per Bal exact slide installation instructions (the gap needs to be 5/8" from slide outside wall to wall mechanism).
  - c. Record measurements, will use in step 10.



Fig 3

3. Remove the slide out room from the opening.
4. Remove original window seal and install new thinner window seal (0181972) around both slide out end wall windows.
5. Remove original window clamp rings and Install new slide out window clamps (0191296 x 2) on slide out end wall windows.



Fig 2

6. Install reinforced bracket (2034705 x 4) under interior standoff brackets.
7. Replace original exterior mechanism wipe seal (2016025) as needed.
8. Remove interior wall panel to expose aluminum wall tube around opening. (Figure 2)
9. Cut interior wall tube loose at the top or bottom, only at the area that needs to create the 5/8" gap from steps 1 and 2.
10. Move wall tubes to create the 5/8" gap, clamp tube in place, use measurements from steps 1 and 2. (Figure 3)
11. Weld tubes at top and bottom. (Figure 4)
12. Cut exterior wall fiberglass flush to edge of wall tubes in the slide out opening.
13. Glue on new interior wall panels around slide out openings.
14. Install slide out.
15. Functions test slide out



Fig 4

Jayco's sole obligation under our limited warranty is to repair or replace defective materials and/or workmanship deemed our responsibility as determined by Jayco in our sole discretion. Jayco reserves the right to use new and/or remanufactured parts or materials of similar quality to complete any work, and to make parts and/or design changes as appropriate without notice to anyone. Jayco designs and/or materials changes are done without obligation to incorporate such changes in previously manufactured product. Jayco makes every reasonable effort to ensure field remedies will not adversely affect performance and/or safety of the unit. This field remedy is not intended to extend to future performance of this RV, or any of its materials, components or parts beyond the standard warranty period. The RV owner's obligation to notify Jayco, or one of its independent, authorized dealers, of a claimed defect does not modify any obligation placed on the RV owner to contact Jayco directly when attempting to pursue remedies under state or federal law.

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