

Release date:

Transaction No:

5/23/2022

Condition

Applicable Vehic	les				
Model(s)	Year	Eng. Code	Trans. Code	VIN Range From	VIN Range To
Passat, Jetta, Beetle, Beetle Convertible	2015	2.0L TDI (CVCA)	All	All	All
Golf, Golf Sportwagen	2015	2.0L TDI (CRUA)	All	All	All

Revision Table			
Instance Number	Published Date	Version Number	Reason For Update
2051596/2	5/23/22	26-18-03	Update to procedure.
2051596/1	6/22/18	V261803	Original publication.

Prerequisites

- 1. Warranty Key USJ "GEN 3 Phase 2B Repair Kit" is present in ELSA.
- 2. **23Y8** closed in ELSA with only Step 2A performed according to Service History, or vehicle has received a GEN 3 Phase 2B Repair Kit prior to 40,000 miles (automatic) or 70,000 miles (manual).
- 3. The vehicle has accumulated more than 70,000 miles, and the customer requests replacement of the Emissions Control Module (DOC/DPF/SCR).

Technical Background

Some vehicles were part of the TDI Buyback and Remarketing program and received only the Step 2A portion of the **23Y8** Action. Customers purchasing these vehicles are entitled to a no-charge replacement of the Emissions Control Module (DOC/DPF/SCR) once the vehicle accumulates more than 70,000 miles.



Release date:

Transaction No:

5/23/2022

Production Solution

Not applicable.

Service

 Replace Emissions Control Module (DOC/SCR/DPF):



Tip:

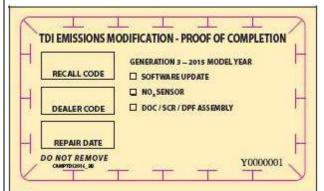
See Campaign 23Y8 Section G for additional details. Only Section G applies to this action.

Inspect for TDI Emissions Modification – Proof of Completion Label:

 If label is not present, install TDI Recall Proof of Completion Label.

Label part number CAMPTDI2016 3B

- Clean a painted surface on the underside of the hood surface next to the existing supplemental Vehicle Emission Control Information Label or Proof of Partial Completion Label where the Proof of Completion Label is to be installed.
- Fill out completely the Recall Code, Dealer Code, and Repair Date and affix the label. Label must NOT cover any existing label(s).
- Apply clear overlay (provided on bottom of the label backer).





If the vehicle did not participate in the TDI Emissions Modification Recall, this label should not be installed.



Release date:

Transaction No:

5/23/2022

Warranty

Active VW Customer Mobility Program (VWCMP) loaner vehicles are eligible to receive \$35 per day for loaner expense reimbursement under warranty (refer to document VWS-14-03 for applicable labor operation).

To determine if this procedure is covered under Warranty, always refer to the Warranty Policies and Procedures Manual ¹⁾

Model(s)	Year(s)	Eng. Code(s)	Trans. Code(s)	VIN Range From	VIN Range To
Passat, Jetta, Beetle, Beetle Convertible	2015	2.0L TDI (CVCA)	All	All	All
Golf, Golf Sportwagen	2015	2.0L TDI (CRUA)	All	All	All

SAGA Coding

Claim Type:	G14 1)			
Service Number:		Damage Code	HST	Damage Location (Depends on Service No.)
S379		0055		Use applicable when indicated in Elsa (L/R)
Parts Manufactur	er	Pas	ssat	WWO ²⁾
		· ·	eetle Convertible, Sportwagen	3ME ²⁾
		Pas	ssat	
Labor Operation 3): Rep	lace Parti	cle Filter	26745599 = 10 T	
Labor Operation 3): Remove and Install Particle Filter			26742999 = 670	TU
		Je	tta	
Labor Operation 3): Replace Particle Filter			26745599 = 10 T	 ⁻ U



Release date:

Transaction No:

5/23/2022

Labor Operation 3): Remove and Filter	Install Particle	26742699 = 670	TU	
	Ве	etle		
Labor Operation 3): Replace Parti	cle Filter	26745599 = 10 T	U	
Labor Operation 3): Remove and Filter	Install Particle	26742799 = 690	TU	
	Beetle Co	onvertible		
Labor Operation 3): Replace Parti	cle Filter	26745599 = 10 T	U	
Labor Operation 3): Remove and Filter	Install Particle	26742899 = 760	TU	
	G	olf		
Labor Operation 3): Replace Parti	cle Filter	26745599 = 10 T	U	
Labor Operation 3): Remove and Install Particle Filter		26742599 = 660 TU		
	Golf Spo	ortwagen		
Labor Operation 3): Replace Parti	cle Filter	26745599 = 10 TU		
Labor Operation 3): Remove and Filter	Install Particle	26742599 = 660 TU		
Causal Part:		Mark 2.0L Gen3 Phase 2B Kit as causal part		
	Diagnost	tic Time ⁴⁾		
GFF Time expenditure	01500000 = Actu	ual GFF print out	YES	
Road Test	01210002 = 00 TU 01210004 = 00 TU		NO	
Technical Diagnosis	hnical Diagnosis 01320000 = 00 T		NO	
Claim Comment: Input "As per Te	chnical Bulletin 20)51596" in comme	nt section of Warranty Claim.	
1) Vehicle may be outside any War	ranty in which cas	e this Technical Bu	ulletin is informational only.	

Technical Service Bulletin



26-18-03 - Gen 3 Phase 2B Diesel Particulate Filter (DPF) Replacement

Release date:

Transaction No:

5/23/2022

2051596/2

Required Parts and Tools

Passat

Part No:	Part Description	Quantity
1K0298101FX	Passat - Gen 3 Phase 2B Kit	1.00
1K0298201B	Passat - Gen 3 Phase 2B Sub Kit	1.00
1K0253141S	Exhaust Clamp	1.00
WHT000729A	WHT000729A Noise Insulation Bolts	
G 013A8JS0	Coolant	Up to 80.00
N 90761103	Nut - Shift Lever Bracket to Transmission (manual transmission only)	1.00
N 90815903	Clip - Shift Cable to Transmission (manual transmission only)	1.00
CAMP TDI 2016_3B TDI Emissions Modification – Proof of Completion Label		1.00 (if required)

^{*}See parts appendix for the parts included in parts kits.

Part numbers are accurate at time of publication. Always refer to ETKA for the latest part information.

Jetta, Beetle or Beetle Convertible

Part No:	Part Description	Quantity
1K0298101EX	Jetta/Beetle - Gen 3 Phase 2B Kit	1.00
1K0298201A	Jetta/Beetle - Gen 3 Phase 2B Sub Kit	1.00

²⁾ Code per warranty vendor code policy.

³⁾ Labor Time Units (TUs) are subject to change with ELSA updates.

⁴⁾ Documentation required per Warranty Policies and Procedures Manual.



Release date:

Transaction No:

5/23/2022

1K0253141S	Exhaust Clamp	1.00
WHT000729A	Noise Insulation Bolts	3.00
G 013A8JS0	Coolant	Up to 80.00
N 90761103	Nut - Shift Lever Bracket to Transmission (manual transmission only)	1.00
N 90815903	Clip - Shift Cable to Transmission (manual transmission only)	1.00
CAMP TDI 2016_3B	TDI Emissions Modification – Proof of Completion Label	1.00 (if required)

^{*}See parts appendix for the parts included in parts kits.

Part numbers are accurate at time of publication. Always refer to ETKA for the latest part information.

Golf or Golf Sportwagen

Part No: Part Description		Quantity
1K0298101GX	Golf - Gen 3 Phase 2B Kit	1.00
1K0298201	Golf - Gen 3 Phase 2B Sub Kit	1.00
G 013A8JS0	Coolant	Up to 80.00
N 90761103	Nut - Shift Lever Bracket to Transmission (manual transmission only)	1.00
N 90815903	Clip - Shift Cable to Transmission (manual transmission only)	1.00
CAMP TDI 2016_3B	TDI Emissions Modification – Proof of Completion Label	1.00 (if required)

^{*}See parts appendix for the parts included in parts kits.

Part numbers are accurate at time of publication. Always refer to ETKA for the latest part information.

For Special Tools see Repair Manual.

Technical Service Bulletin



26-18-03 - Gen 3 Phase 2B Diesel Particulate Filter (DPF) Replacement

Release date:

Transaction No:

5/23/2022

2051596/2

Additional Information

All part and service references provided in this Technical Bulletin are subject to change and/or removal. Always check with your Parts Dept. and Repair Manuals for the latest information.

Parts Appendix

QTY	Part Number	Description	Model s	1KO 298 101 FX (Passat)	1KO 298 101 EX (Jetta/Beetle)	1K0 298 101 GX (Golf)
1	04L 131 606 MX	Emissions Control Module (DPF/SCR/DOC)	P, J, B	Х	Х	
1	04L 131 670 GX	Emissions control woodie (Di 1/3Ciy DOC)	G			X
1	N 10604403	Top bolt for DPF	All	X	X	X
1	N 10646901	Lower bolt for DPF (top position)	All	X	Х	X
1	N 91108301	Lower bolt for DPF (bottom position)	All	X	Х	X
1	1KO 253 115 AE	Gasket -DPF to Exhaust Pipe	All	X	Х	Х
1	1KO 253 725	Clamp - DPF to Exhaust Pipe	All	Х	Х	Х
1	04L 253 725 B	Clamp - DPF to Turbo	All	Х	Х	Х
1	04L 253 115 A	Gasket -DPF to Turbo	All	Х	X	Х
1	04L 131 547	Gasket - EGR cooler to DPF	All	Х	X	Х
1	04L 131 455 A	Gasket - EGR cooler to DPF	All	X	Х	X
2	N 91012502	Side bolt for DPF	All	X	Х	X
1	04L 253 725 D	Clamp - Adblue Injector to DPF	All	Х	Х	Х
1	04L 253 115	Gasket - Adblue injector to DPF	All	Х	Х	Х
1	5Q0 129 646	Turbocharger fresh air inlet pipe O-ring	All	В	А	0
1	04L 145 117	Turbocharger inlet muffler O-ring	All	В	A	0
1	04L 145 119 A	Turbocharger charge air tube O-ring	All	В	А	0
2	N 10769401	Spring clips for differential pressure sensor lines	All	В	А	0
2	04L 131 547 T	EGR Cooler Pipe o-rings	P, J, B	В	А	
1	04L 131 547 A	Gasket - EGR Valve to EGR Cooler	P, J, B	В	A	
4	N 91208401	Bolt - Subframe (M12 x 105)	P, J, B	X	X	
2	N 91143301	Bolt - Subframe (M12 x 95)	P, J, B	Х	Х	
2	WHT 005 350	Subframe Plate	P, J, B	В	Х	
6	N 10785401	Bolt - Subframe (M12 x 95)	G			X
4	N 91231201	Bolt - Subframe Bracket (M10 x 30)	G			0
1	N 91167101	Bolt - Pendulum Support (M12 x 75)	All	X	X	X
1	N 91066101	Bolt - Pendulum Support (M12 x 35)	P, J, B	X	X	
1	N 10699401	Bolt - Pendulum Support (M12 x 50)	G			X
1	N 01033513	Bolt - Steering shaft to steering gear	All	Х	X	Х

2	N 0150816	Nut - Stablizer Link	All	Х	Х	Х
2	N 90942902	Nut - Tie Rod End	All	Х	equivalent*	Х
6	N 10332002	Nut - Ball Joint	All	Х	Х	Х
1	1KO 423 187	Steering Gear Grommet	P, J, B	В	А	
1	1KO 423 187 F	Steering Gear Grommet	G			0

Х	Included in Phase 2B parts kit
В	Included in Phase 2B sub-kit part # 1K0298201B
А	Included in Phase 2B sub-kit part # 1K0298201A
0	Included in Phase 2B sub-kit part # 1K0298201
All	Required by all models
P, J, B	Required for Passat, Jetta and Beetle
G	Required for Golf
	Not Applicable