

TECHNICAL INSTRUCTIONS

FOR

22TD03

Data Communication Module (DCM) Activation

CERTAIN

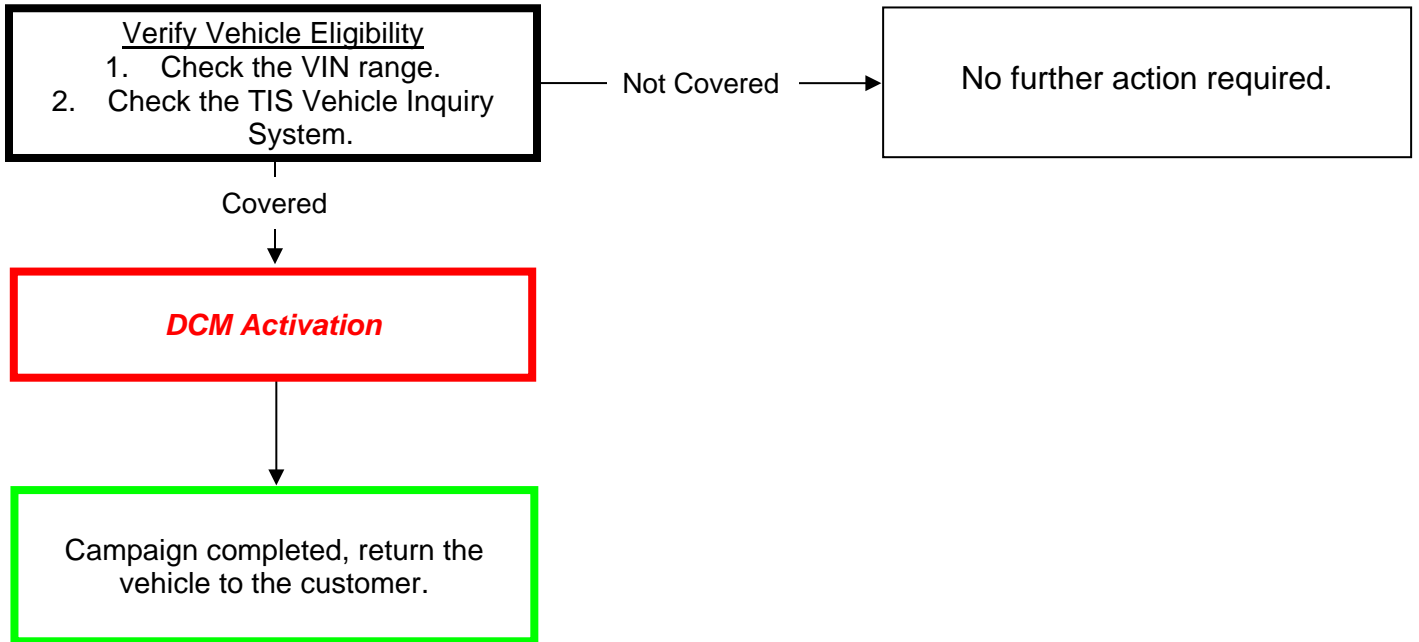
2022 MODEL YEAR GR86

The repair quality of covered vehicles is extremely important to Toyota. All dealership technicians performing this repair are required to successfully complete the most current version of the E-Learning course "Safety Recall and Service Campaign Essentials". To ensure that all vehicles have the repair performed correctly; technicians performing this recall repair are required to currently have completed all of the following courses:

- Any Technician

It is the dealership's responsibility to select technicians with the above certification level or greater to perform this LSC repair. Carefully review your resources, the technician skill level, and ability before assigning technicians to this repair. It is important to consider technician days off and vacation schedules to ensure there are properly trained technicians available to perform this repair at all times.

I. OPERATION FLOW CHART



II. IDENTIFICATION OF AFFECTED VEHICLES

A. AFFECTED VIN RANGE

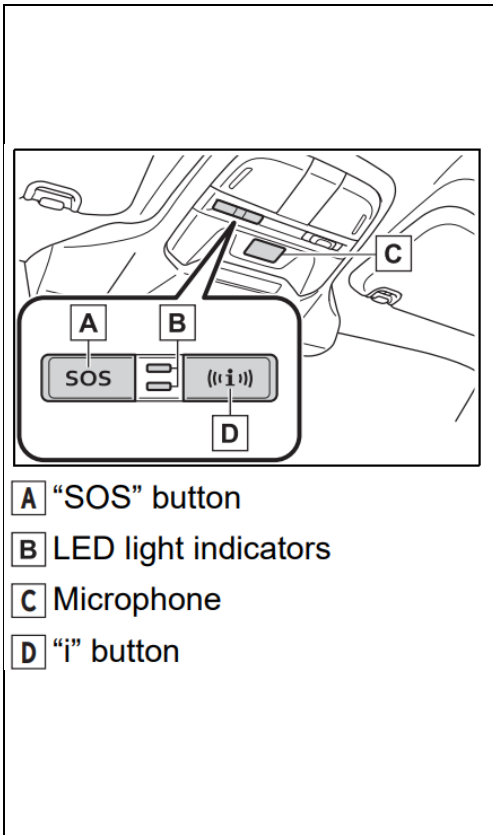
- Check the TIS Vehicle Inquiry System to confirm the VIN is involved in this LSC and that the campaign has not already been completed prior to dealer shipment or by another dealer.
- TMNA warranty will not reimburse dealers for repairs conducted on vehicles that are not affected or were completed by another dealer.

III. PREPARATION

A. TOOLS, SUPPLIES & EQUIPMENT

No tools are required

IV. DCM ACTIVATION



- A** "SOS" button
- B** LED light indicators
- C** Microphone
- D** "i" button

1. Turn on vehicle
2. Press & Hold the "i" button (D) for 3-5 seconds.

(One of two conditions will occur)

A. If previously not activated

1. The LED light indicators (B) will begin blinking red & green
2. The LED lights indicators (B) will turn off
3. The LED light indicator (B) will turn only Green if successfully Activated

- a. For other conditions please refer to repair manual for diagnosis

B. If previously activated

1. Visual indicator on the head unit will display "Roadside Assistance... Connecting" along with a Voice Prompt "Connecting to Safety Connect Roadside Assistance".
2. If this occurs, press "i" button (D) again or the "End Call" icon on the head unit.

- a. No further action is necessary

◀ VERIFY REPAIR QUALITY ▶

- Confirm the system Calibration has been updated successfully.
- Confirm there are no lighted RED LED light indicators after the ACTIVATION.

V. APPENDIX

A. CAMPAIGN DESIGNATION DECODER

