



Highland
RIDGE RV

STARCRAFT

Steering Column Support

Bulletin Type:	TSB	Publication Date:	May 2022
Bulletin #(s):	21-041	Make(s):	Entegra Coach
Job Code(s):	9803573	Model(s):	Aspire, Anthem, Cornerstone
Flat Rate(s):	.75 Hour Labor	Model Year(s):	2022

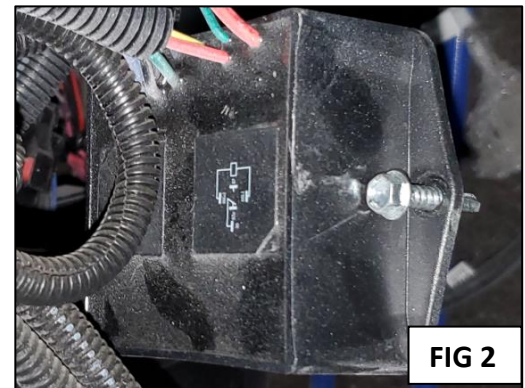
Incident:	Steering column moving roughly 1" side to side while driving		
Affected Units:	Certain 2022 Entegra Coach Aspire, Anthem and Cornerstone		
Parts Kit:	Parts Kit #: 21-041JM		
	Parts Kit Contents: (1) BRACKET,STRG COL SPRT 06.50X01.38X04.00 11GA STL BPC (2028560) (1) BRACKET,STRG COL SPRT 03.38X01.13X05.50 11GA STL BPC (2008561) (2) SCREW,HEX WSHR .25X1.00 TEK3 ZC (0017714) (2) SCREW,HEX CAP .25-20X .75 GR5 ZC (0150068) (4) WASHER,FL .25 ZC USS (0011765) (2) NUT,HEX KEPS .25-20 ZC (0011662) (3) BOLT,HEX CAP 8MM-1.25X16 GR 8.8 ZC (2028634) (3) WASHER,LK SPLIT .31 ZC (0011773)		
Misc. Tools & Supplies:	Screw Gun w/Square Bit 13mm Wrench 12" Extension	7/16" Wrench 7/16" Socket with Ratchet 1/4" Hex Head Nut Driver Socket	
Parts Return Information:	N/A		

STEERING COLUMN SUPPORT INSTRUCTIONS

1. Extend Generator tray outward to gain access behind driver front headlights and front cap (Fig. 1).



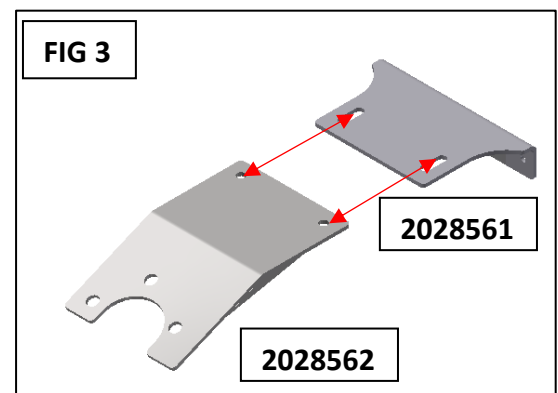
2. Remove wiper module located on the front bulkhead by removing two ¼ inch self-tappers (Fig. 2).



3. Slide Driver Seat as far rearward as possible to gain necessary room to work.

4. Assemble the two brackets (Fig. 3) with ¼-20 bolt, washer, and nut. (Note: These bolts need to be finger tightened until final securement to allow adjustment during installation process)

- (2) SCREW, HEX CAP .25-20X .75 GR5 ZC (0150068)
- (4) WASHER, FL .25 ZC USS (0011765)
- (2) NUT, HEX KEPS .25-20 ZC (0011662)



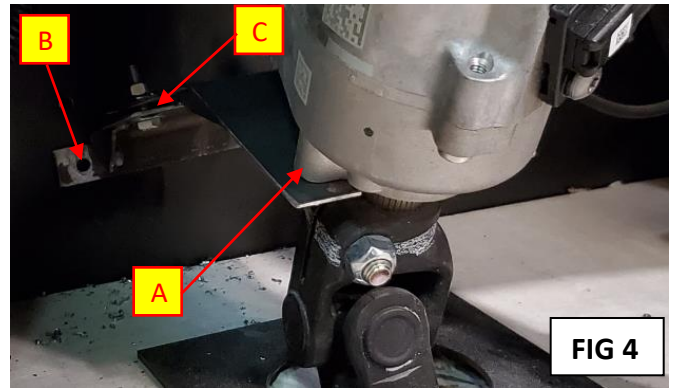
5. Remove lower steering column cover (Fig. 4).
 - A. (5) Fasteners holding rubber to lower cover
 - B. (2) fasteners holding lower cover to column (one on each side)
 - i. Save Fasteners for reinstallation



6. Between the front bulkhead and the steering shaft, install bracket assembly with gussets facing downward (Fig. 4).

Critical: Installation must be completed in the following order:

- A. Install and tighten (3) 8MM-1.25X16 GR 8.8 ZC (2028634) Bolts from bottom into open location of the steering shaft.
 - B. Install (2) Screw, HEX WSHR .25X1.00 TEK3 ZC (0017714) ¼ inch self-tappers into front bulkhead (bracket assembly will adjust to distance required)
 - C. Tighten both ¼-20 Bolts which were finger tightened previously in step 2
 - D. Re-install fasteners previously removed in step 5.
7. Verify the installation has not put the steering column into a bind by testing the steering wheel tilt and telescoping functionality.
 8. Behind the driver front bulkhead, locate the fasteners coming through the bulkhead by installing the steering column support to determine if they will interfere with the re-installation of the wiper module. Mount the wiper module to the front bulkhead and stow the generator.
 9. Installation steps are complete.



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