

Service

210/21 ENU 1533

Engine Symptom - Loose/Broken Screws and Oil Leaks in the Area of the Chain Housing Cover and/or Camshaft Phaser (SY 210/21)

Revision: This bulletin replaces bulletin WTY 2000.2, dated March 30, 2021.

- Model Year: As of 2014 up to 2018
- Model Series: Macan (95B)

Concerns: Chain housing cover and camshaft phaser

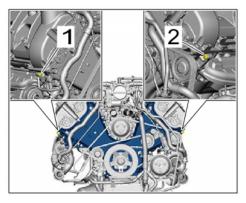
Symptom: Oil leak at the chain housing cover and/or camshaft phaser or a loose or broken screw in the chain housing cover. \Rightarrow Screws for chain housing cover



Information

Definition and procedure for oil leaks:

- Oil sweating: Oil is visible; however, the amount of oil emerging is does not form drops of oil. There are no traces of oil on adjacent components. No further action is required in this case.
- Drops of oil: A significant amount of oil is clearly visible; the emerging oil forms drops of oil. There are also traces of oil on adjacent components. In this case, the oil leak must be located and remedied.



Screws for chain housing cover

Possible Causes:

- Loose or broken screw in the chain housing cover
- Leak in the chain housing cover
 - Leak on cylinder head cover
- Leak in the camshaft phaser

Remedial Action:
Select the required remedial action depending on the type of problem.
Problem 1: Loose or broken screws in the chain housing cover without an oil leak. For remedial action, see: *⇒ Technical Information 'Problem 1: Loose or broken screws in the chain housing cover without an oil leak'*Problem 2: Loose or broken screws in the chain housing cover with an oil leak. For remedial action, see: *⇒ Technical Information 'Problem 2: Loose or broken screws in the chain housing cover with an oil leak*.
Problem 3: Oil leak in the area of the camshaft phaser. For remedial action, see: *⇒ Technical Information 'Problem 3: Oil leak in the area of the camshaft phaser'*Problem 4: Oil leak around the cylinder head cover. For remedial action, see: *⇒ Technical Information 'Problem 4: Oil leak around the cylinder head cover'*

• Problem 5: Oil leak in the area of the chain housing cover, remedial action 1, 2, 3 or 4 already performed. For remedial action, see: ⇒ *Technical Information 'Problem 5: Oil leak in the area of the chain housing cover, remedial action 1, 2, 3 or 4 already performed'*

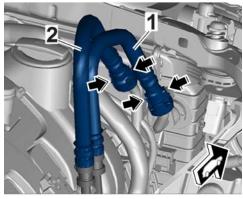
Parts required

Parts Info:	Part No.	Designation – Location	Number
	N 91097101	⇒ Steel screw, M6 x 30 – Chain housing cover	2 ea.
	99902519330	⇒ Aluminium washer – Chain housing cover	2 ea.

Preparatory work

- Work Procedure: 1 \Rightarrow ATF lines -1 Release and \Rightarrow ATF lines -2 disconnect ATF lines \Rightarrow ATF lines -Arrows and secure them outside the work area.
 - 1.1 Absorb and wipe off emerging ATF with a cloth.

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ATF lines

2 Remove air cleaner housing. ⇒ Workshop Manual '242519 Removing and installing air cleaner housing'



Holder for electric line

3 Unclip holder \Rightarrow Holder for electric line -1- for the electric line on the left cylinder head cover.

Problem 1: Loose or broken screws in the chain housing cover without an oil leak

Work Procedure:

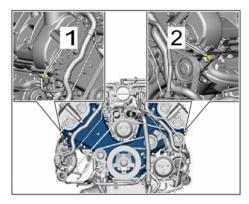


Sample illustration: Loose/broken screw in the chain housing cover

i Information

If an oil leak is evident, continue with \Rightarrow *Technical Information '242519 Problem 2: Loose or broken screws in the chain housing cover with an oil leak'.*

1 Take photos of the complaint for PCSS. *⇒ Sample illustration: Loose/broken screw in the chain housing cover*



Screws for chain housing cover

2 Replace screws ⇒ Screws for chain housing cover -1, 2- with specified steel screws and aluminium washers. Tightening torque 10 Nm (7.4 ftlb.)



Information

If the screw has broken off, clean the screw hole thoroughly and unscrew the broken screw using a suitable screwdriver.

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Holder for electric line

- 3 Clip in holder \Rightarrow Holder for electric line -1 for the electric line on the left cylinder head cover.
- 4 Connect ATF lines.
- 5 Install air cleaner housing. *⇒* Workshop Manual '242519 Removing and installing air cleaner housing'
- 6 Perform a test drive.
- 7 Check the engine for oil leaks in the area of the chain housing cover.

	Assessment	Action
(√)	No oil leaks found.	\Rightarrow End of remedial action.
(x)	If oil leaks are found in the area of the chain housing cover despite having replaced screws.	\Rightarrow Continue with Problem 5 . \Rightarrow Technical Information '242519 Problem 5: Oil leak in the area of the chain housing cover, remedial action 1, 2, 3 or 4 already performed'

Invoicing: For documentation and warranty invoicing, enter the labor operation and PCSS encryption specified below in the warranty claim:

APOS	Labor operation	I No.
15334940	Rework chain housing cover	

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Symptom-based workshop manual

PCSS encryption:

Location (FES5)	15332	Fastening screw for the chain housing cover
Damage type (SA4)	1511	breakage

Problem 2: Loose or broken screws in the chain housing cover with an oil leak

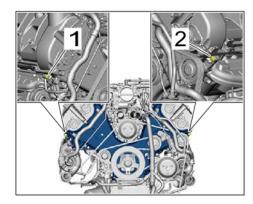
Work Procedure:



- Oil leaks must be clearly identifiable and reproducible
- Engine oil and coolant must have reached operating temperature during a test drive
- 1 Take photos of the complaint for PCSS. *⇒ Sample illustration: Loose/broken screw in the chain housing cover*
- 2 Clean the chain housing cover and oily areas using a suitable cleaning agent.



Sample illustration: Loose/broken screw in the chain housing cover



Screws for chain housing cover

3 Replace screws ⇒ Screws for chain housing cover -1, 2- with specified steel screws and aluminium washers. Tightening torque 10 Nm (7.4 ftlb.)

i Information

If the screw has broken off, clean the screw hole thoroughly and unscrew the broken screw using a suitable screwdriver.

Symptom-based workshop manualService
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4 Apply leak-locating spray or powder to suspected leakage points.



Holder for electric line

- 5 Clip in holder \Rightarrow Holder for electric line -1- for the electric line on the left cylinder head cover.
- 6 Connect ATF lines.
- 7 Install air cleaner housing. ⇒ Workshop Manual '242519 Removing and installing air cleaner housing'
- 8 Perform a test drive.
- 9 Check the engine for oil leaks in the area of the chain housing cover.

	Assessment	Action
(√)	No oil leaks found.	\Rightarrow End of remedial action.
(X)	Oil leaks found in the area of the camshaft phaser.	\Rightarrow Continue with Problem 3 . \Rightarrow Technical Information '242519 Problem 3: Oil leak in the area of the camshaft phaser'
(X)	Oil leaks found in the area of the cylinder head cover.	\Rightarrow Continue with Problem 4 . \Rightarrow Technical Information '242519 Problem 4: Oil leak around the cylinder head cover'
(x)	If oil leaks are found in the area of the chain housing cover despite having replaced screws.	\Rightarrow Continue with Problem 5 . \Rightarrow Technical Information '242519 Problem 5: Oil leak in the area of the chain housing cover, remedial action 1, 2, 3 or 4 already performed'

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Invoicing: For documentation and warranty invoicing, enter the labor operation and PCSS encryption specified below in the warranty claim:

APOS	Labor operation	I No.
15334940	Rework chain housing cover	

PCSS encryption:

Location (FES5)	15332	Fastening screw for the chain housing cover
Damage type (SA4)	1511	breakage

Problem 3: Oil leak in the area of the camshaft phaser

Work Procedure:

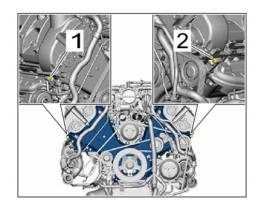
Information

- Oil leaks must be clearly identifiable and reproducible
- Engine oil and coolant must have reached operating temperature during a test drive
- 1 Take photos of the complaint for PCSS. \Rightarrow Sample illustration: Oil leak in the camshaft phaser
- 2 Clean the camshaft phaser and oily areas using a suitable cleaning agent.



Sample illustration: Oil leak in the camshaft phaser

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Screws for chain housing cover

Replace screws \Rightarrow Screws for chain housing cover -1, 2- with specified steel screws and aluminium 3 washers. Tightening torque 10 Nm (7.4 ftlb.)



Information

If the screw has broken off, clean the screw hole thoroughly and unscrew the broken screw using a suitable screwdriver.

Apply leak-locating spray or powder to suspected leakage points. 4



Holder for electric line

- 5 Clip in holder \Rightarrow Holder for electric line -1- for the electric line on the left cylinder head cover.
- Connect ATF lines. 6

- 7 Install air cleaner housing. ⇒ Workshop Manual '242519 Removing and installing air cleaner housing'
- 8 Perform a test drive.
- 9 Check the engine for oil leaks in the area of the chain housing cover and camshaft phaser.

	Assessment	Action
(√)	No oil leaks found.	\Rightarrow End of remedial action.
(X)	Oil leaks found in the area of the cylinder head cover.	\Rightarrow Continue with Problem 4 . \Rightarrow Technical Information '242519 Problem 4: Oil leak around the cylinder head cover'
(x)	If oil leaks are found in the area of the chain housing cover despite having replaced screws.	\Rightarrow Continue with Problem 5 . \Rightarrow Technical Information '242519 Problem 5: Oil leak in the area of the chain housing cover, remedial action 1, 2, 3 or 4 already performed'
(X)	Oil leaks found at the camshaft phaser.	\Rightarrow Remedy any oil leaks at the camshaft phaser.

Invoicing: For documentation and warranty invoicing, enter the labor operation and PCSS encryption specified below in the warranty claim:

APOS	Labor operation	I No.
15900140	Check camshaft housing seal	

PCSS encryption

Location (FES5)	15900	Camshaft-housing seal
Damage type (SA4)	5043	oil loss

Problem 4: Oil leak around the cylinder head cover

Work Procedure:



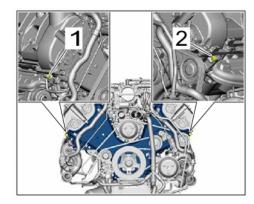
Information

- Oil leaks must be clearly identifiable and reproducible
- Engine oil and coolant must have reached operating temperature during a test drive

- Service 210/21 ENU 1533
- 1 Take photos of the complaint for PCSS. \Rightarrow Sample illustration: Oil leak on cylinder head cover
- 2 Clean the cylinder head cover and oily areas using a suitable cleaning agent.



Sample illustration: Oil leak on cylinder head cover



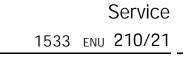
Screws for chain housing cover

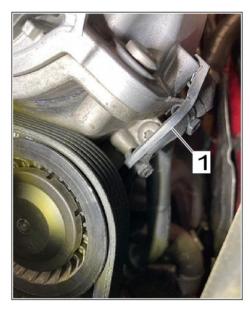
3 Replace screws *⇒ Screws for chain housing cover* -1, 2- with specified steel screws and aluminium washers. Tightening torque 10 Nm (7.4 ftlb.)

Information

If the screw has broken off, clean the screw hole thoroughly and unscrew the broken screw using a suitable screwdriver.

4 Apply leak-locating spray or powder to suspected leakage points.





Holder for electric line

- 5 Clip in holder \Rightarrow Holder for electric line -1 for the electric line on the left cylinder head cover.
- 6 Connect ATF lines.
- 7 Install air cleaner housing. ⇒ Workshop Manual '242519 Removing and installing air cleaner housing'
- 8 Perform a test drive.
- 9 Check the engine for oil leaks in the area of the chain housing cover and cylinder head cover.

	Assessment	Action
(√)	No oil leaks found.	\Rightarrow End of remedial action.
(X)	If oil leaks are found in the area of the chain housing cover despite having replaced screws.	\Rightarrow Continue with Problem 5 . \Rightarrow Technical Information '242519 Problem 5: Oil leak in the area of the chain housing cover, remedial action 1, 2, 3 or 4 already performed'
(X)	Oil leaks found on the cylinder head cover.	\Rightarrow Repair any oil leaks on the cylinder head cover.

Invoicing: For documentation and warranty invoicing, enter the labor operation and PCSS encryption specified below in the warranty claim:

APOS	Labor operation	I No.
15820140	Check the cylinder head cover	

PCSS encryption:

Location (FES5)	15820	Cylinder head cover
Damage type (SA4)	5043	oil loss

Problem 5: Oil leak in the area of the chain housing cover, remedial action 1, 2, 3 or 4 already performed

Work Procedure:



Information

- Oil leaks must be clearly identifiable and reproducible
- Engine oil and coolant must have reached operating temperature during a test drive
- Take photos of the complaint for PCSS. 1
- 2 Clean the chain housing cover and oily areas using a suitable cleaning agent.
- 3 Apply leak-locating spray or powder to suspected leakage points.



Holder for electric line

- Clip in holder \Rightarrow Holder for electric line -1 for the electric line on the left cylinder head cover. 4
- 5 Connect ATF lines.
- Install air cleaner housing. ⇒ Workshop Manual '242519 Removing and installing air cleaner 6 housing'

- 7 Perform a test drive.
- 8 Check the engine for oil leaks in the area of the chain housing cover and cylinder head cover.

Assessment		Action
(√)	No oil leaks found.	\Rightarrow End of remedial action.
(x)	Oil leaks are still found in the area of the chain housing cover.	This repair measure may only be carried out if the two affected screws have already been replaced and this was not the cause of the leaks in the chain housing cover. ⇒ Remove the chain housing cover as described in the Workshop Manual. ⇒ Workshop Manual '153351 Seal the chain housing cover (engine installed)' There is no need to remove the engine for this.

Invoicing: For documentation and warranty invoicing, enter the labor operation and PCSS encryption specified below in the warranty claim:

APOS	Labor operation	I No.
15330140	Check the chain housing cover	

PCSS encryption:

Location (FES5)	15330	Chain housing cover
Damage type (SA4)	5043	oil loss

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