

Title: Steering Wheel Bezel Replacement

Applicability: MY18 Revero

Market Region: All

Type: Technical Service Bulletin

Year: 2022 **System:** Interiors (82)

Sequence: 01

First Release

PRIORITY: On Complaint

PURPOSE: To illustrate and inform service technician on Installation of the steering wheel bezel.

On complaint of a discolored or peeling steering wheel bezel, this component can now be replaced with the available steering wheel bezel C161148700100 (fig 1a).

NOTE: this is a customer facing component, extra care and handling of these components must be taken while removing and reinstalling.

On confirmation of the condition, proceed to disconnect the 12 volt system (fig. 1b) as the driver airbag will need to be removed to access the bezel for removal (refer to SC-17-90-04 12 volt isolation and reset if necessary).

As always record presets on the radio and seat positions, to return to the same settings as the vehicle was received with into service. Remember to initialize the windows on reassembly.

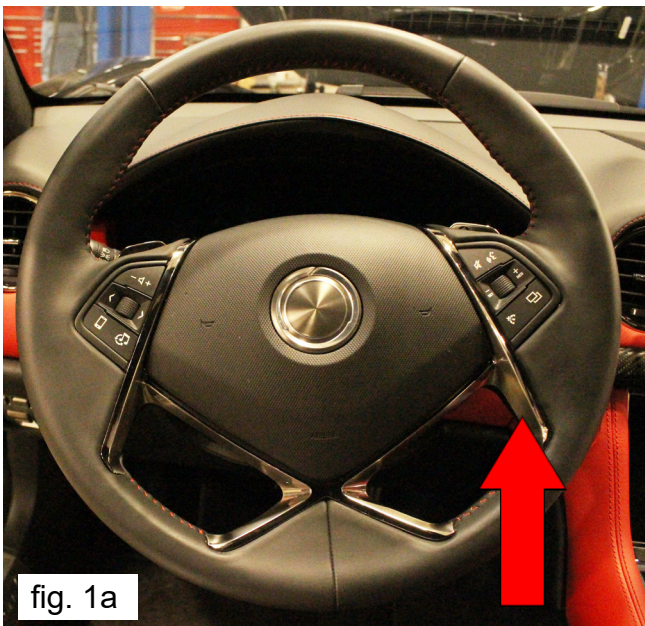


fig. 1a

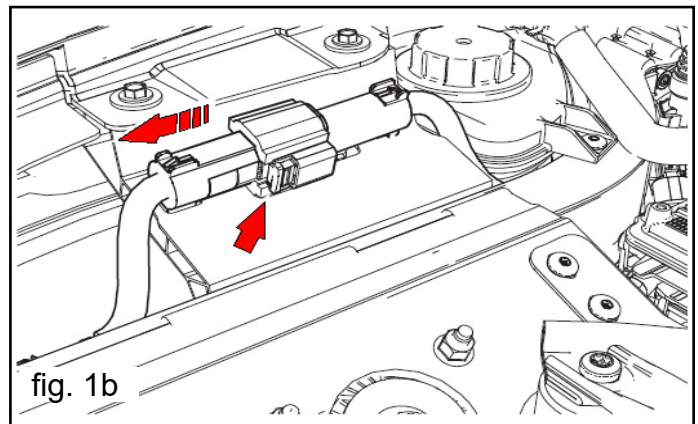


fig. 1b

NOTE: Some images will show the steering wheel removed for better viewing, the steering wheel does not need to be removed to replace the bezel.

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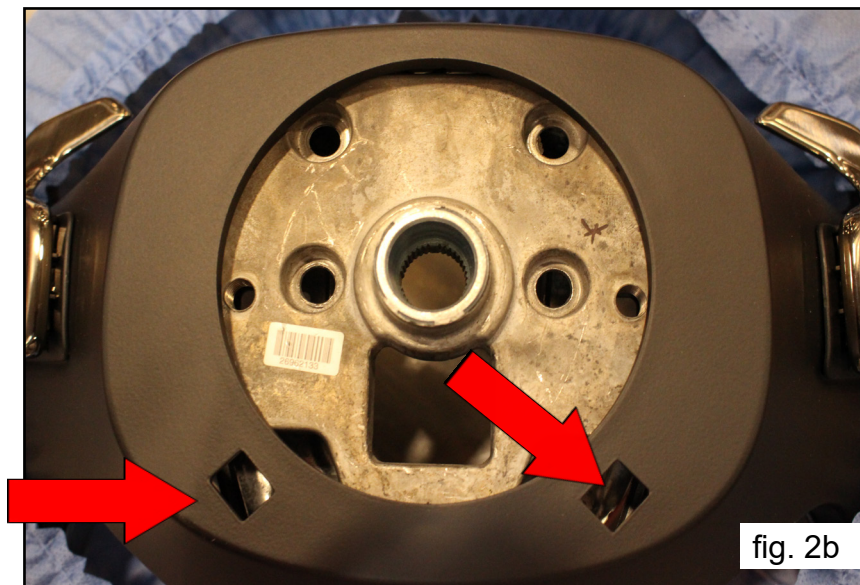
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First Release

The steering wheel airbag can be removed by accessing the ports at the rear and moving the retention tab. Turning the wheel a full turn may provide easier access (fig. 2a).



These are better seen on the rear side of a disassembled wheel rim shown below (fig.2b) for clarity. Retention tabs accessed through here as marked by arrows.



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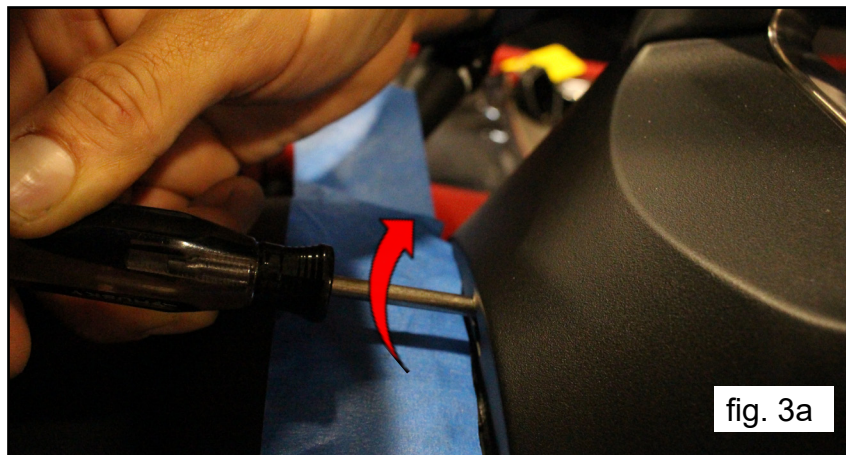
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Apply masking tape to the shroud area to avoid marring the surface (fig 3a). you will need a small screw driver to manipulate the retention tab through the two slots.

Pull gently as the retention tab is manipulated to release the airbag.



This will unlock the airbag unit once both sides are unclipped (fig. 3b).

With care remove the airbag unit connectors, and set the drivers air bag unit aside.



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Using a T20 bit remove the fasteners on the bezel (x3), fastening torque is 8 Nm (fig. 4a and 4b).

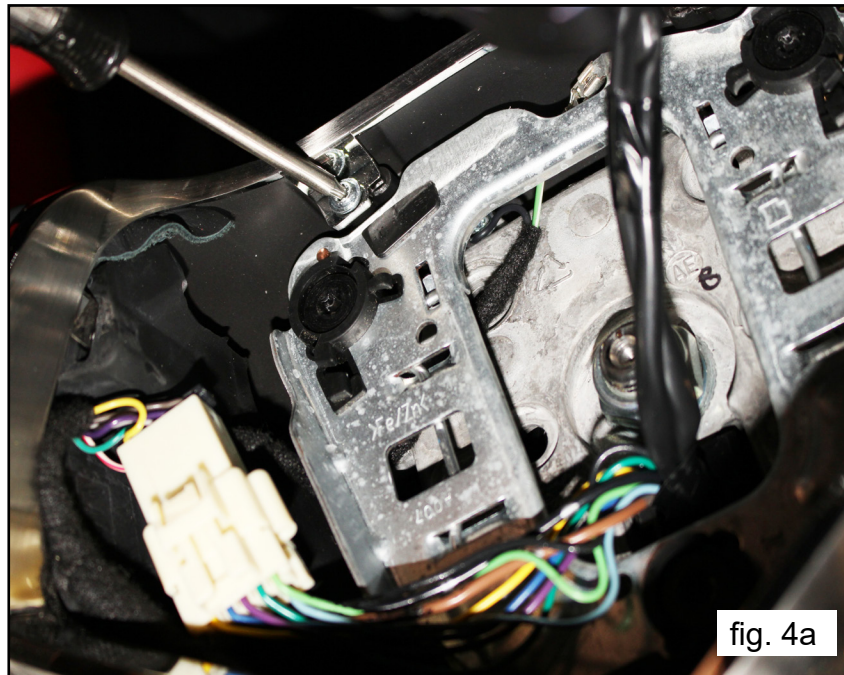


fig. 4a

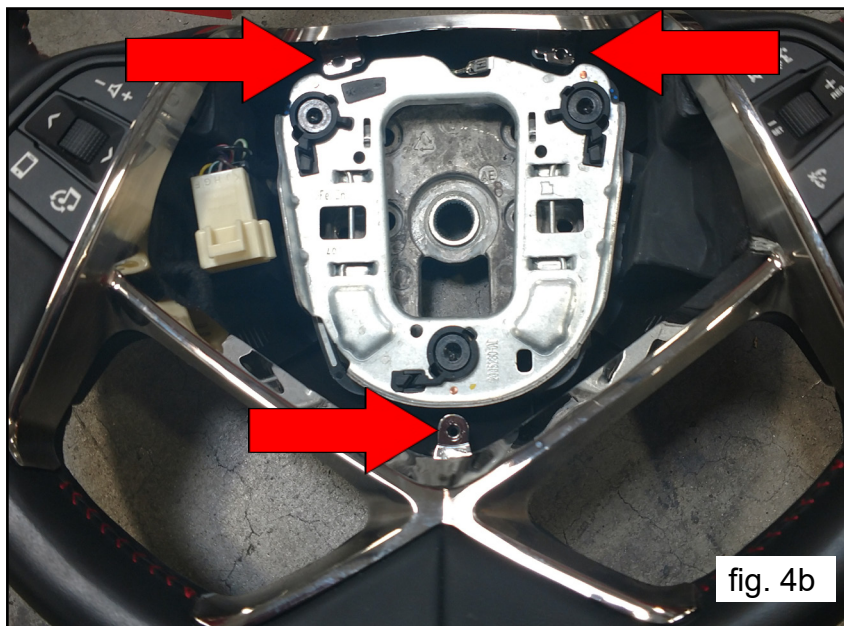


fig. 4b

NOTE: Steering wheel removed for better viewing, the steering wheel does not need to be removed to replace the bezel.

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To remove the bezel, pull firmly to unseat (fig. 5a), taking care to not damage the leather wrap, this is not glued down and it will come undone from the frame (fig. 5b).

The controls will also not remain seated, so carefully remove the bezel as these will be displaced slightly and are only held in by the bezel itself (fig. 5c).

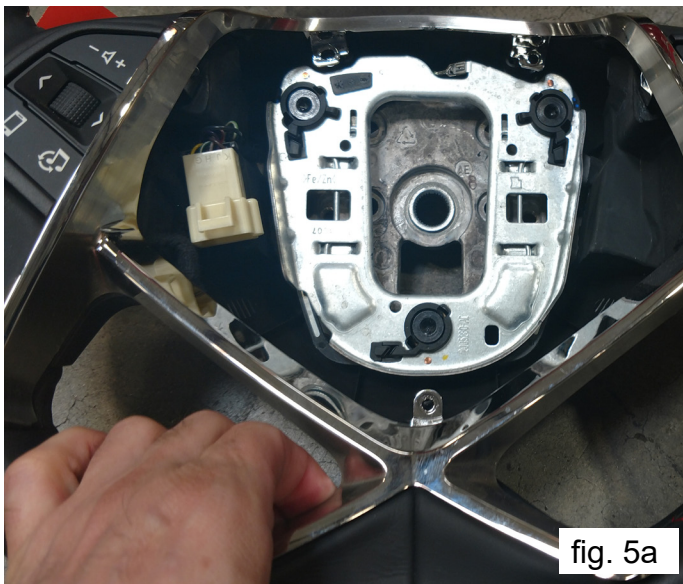


fig. 5a

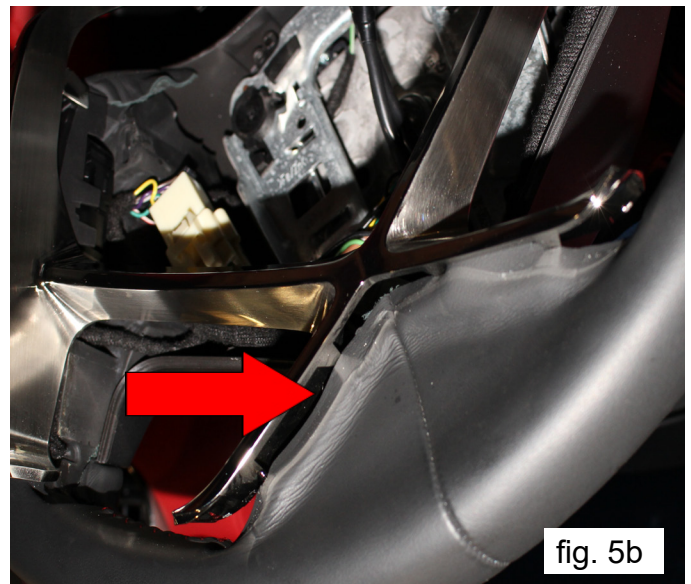


fig. 5b

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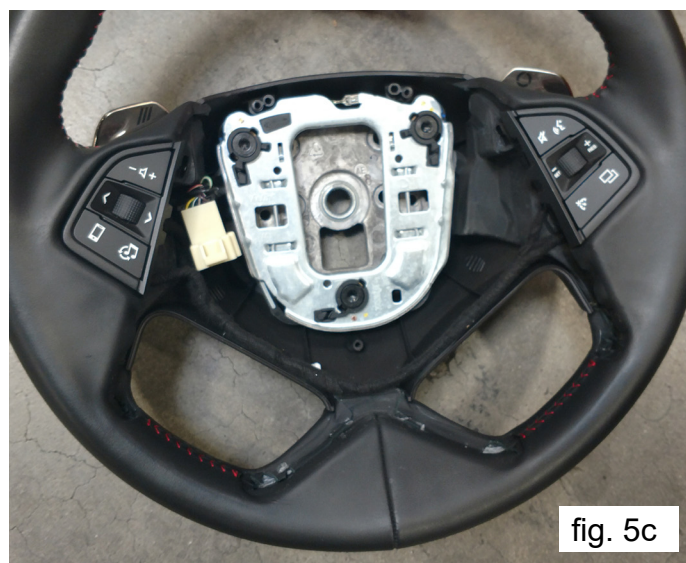


fig. 5c

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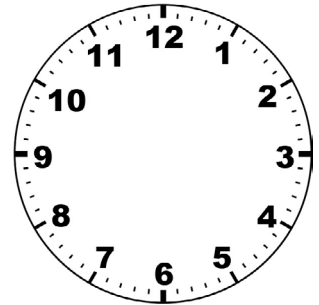
First Release

Installation of the new bezel is mostly the reverse of removal.

Return the steering wheel to normal position.

Reuse the fasteners C140300107100 (x3) and torque to 8 Nm.

This is a press fit into place. The controls in the steering wheel have a recess in which these rest, place those and press the bezel into place.



Snap the sides of the bezel carefully in the 4-5 o'clock position and on the opposite side at 7-8 o'clock.

If after installed some wrinkling is visible apply some low heat to help smooth out the leather.

Be sensitive to the loose material and the bezel tabs which must be seated carefully to not scratch the leather.

Connect the airbag module again and snap into place.

Reconnect the 12 Volt.

Check settings and initialize windows.



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PARTS REQUIRED:

PART NUMBER	DESCRIPTION	QUANTITY
C161148700100	Bezel – Steering Wheel	1

Please contact the parts department (parts@karmaautomotive.com) and order this part by email if not available in on-line at time of repair.

SHOP SUPPLIES:

DESCRIPTION
N/A

SPECIAL TOOLS:

DESCRIPTION
N/A

CAUSAL PART:

PART NUMBER	DESCRIPTION
C161148700100	Steering Wheel Bezel

LABOR CODES:

CODE	DESCRIPTION	TIME	DEFECT CODE
44-10-01-02	Steering Wheel Pretzel Bezel R&R	0.8	44-10-01-26

SUBLET:

CODE	DESCRIPTION	AMOUNT
N/A		

WARRANTY DISPOSITION: This repair is covered under the New Vehicle Limited Warranty, in effect for five (5) years from the in-service date with no mileage limitation.

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