



# INSTRUCTION TO SERVICE

ITS: 60381		DATE 01/27/2022
<b>SECTION:</b>	304U – Paint and Decals	
<b>WRITTEN BY:</b>	Daniel Tice	
<b>SUBJECT:</b>	Add SDS Window Latch Reminder Decal	
<b>ISSUE:</b>	Re-latching SDS Window Lanyard Being Overlooked	
<b>SUMMARY:</b>	Install Reminder Decal.	

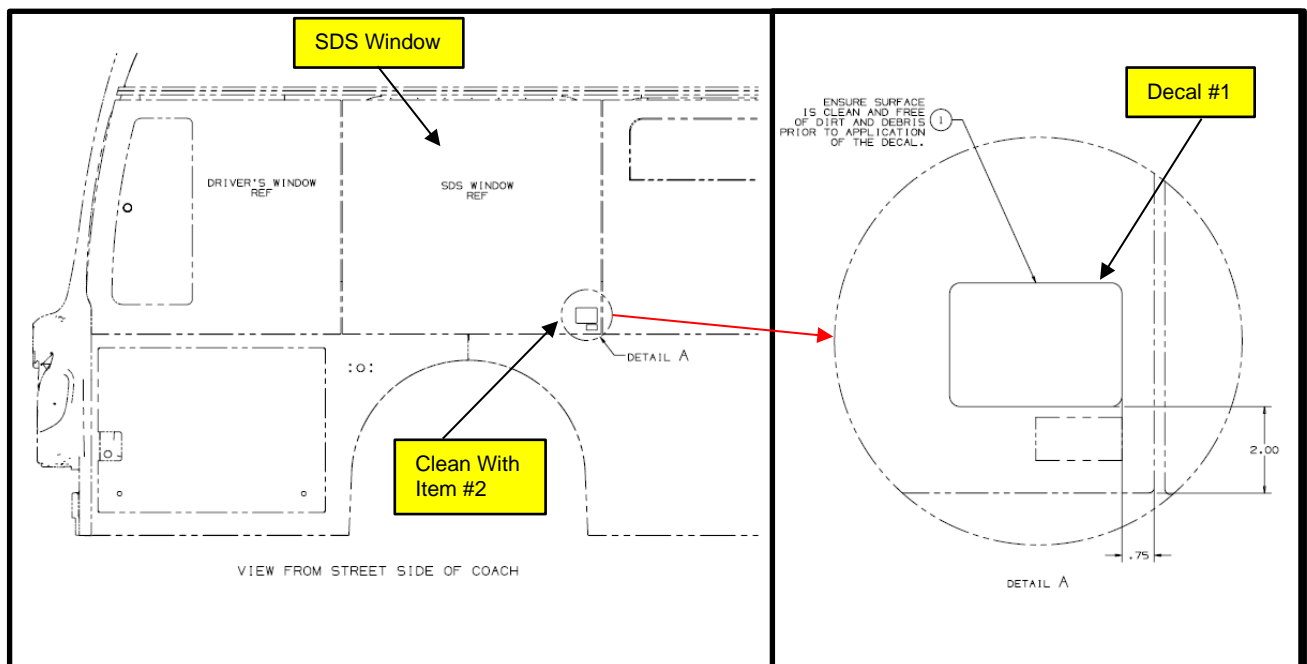
# ITS60381

Ref. NHTSA Recall No.	Ref. Transport Canada Recall No.
Not Applicable	Not Applicable

**THIS ITS DOCUMENT SHOULD BE RETAINED AND REFERRED TO FOR FUTURE MAINTENANCE UNTIL THE NEW FLYER PARTS AND/OR SERVICE MANUAL IS UPDATED TO REFLECT WORK DONE AS A RESULT OF THIS DOCUMENT. ENSURE THAT THIS DOCUMENT IS AVAILABLE FOR PARTS AND MAINTENANCE STAFF GOING FORWARD.**

**PROCEDURE:**

1. Turn the main battery disconnect switch to the “OFF” position.
2. Ensure to apply parking brake.
3. Gain access to the street side SDS window. See Figure 1.
4. Clean the bonding surface of the window with a clean lint free cloth and item #2 Isopropyl alcohol and allow to flash. See Figure 1.
5. Position and install the decal item #2 as shown below ensuring to remove any air bubbles. See Figure 1.
6. Turn the main battery disconnect switch to the “ON” position and return the bus to service condition.



Item	Part Number	Description
1	943516	Decal – Safety Lanyard Reconnect
2	134336	Isopropyl Alcohol

**Figure 1: SDS Decal Location Reference.**



<b>LABOUR ESTIMATE</b>				
	Operation	Number of Technician(s)	Hours	Labor Time T X HR
1	SDS Window Lanyard Reminder Decal Installation	1	.25	.25

<b>PARTS REQUIRED</b>					
Item	Part Number	Description	Qty. per Coach	Units	Notes
1	943516	Decal – Safety Lanyard Reconnect	1	EA	
2	134336	Isopropyl Alcohol	0.010	EA	

<b>SPECIAL TOOLS REQUIRED</b>					
Item	Part Number	Description	Qty.	Units	Notes
1		NO SPECIAL TOOLS REQUIRED			