Slideout Wiper Seal for Travel Lock Opening

Bulletin Type:	TSB
Bulletin #(s):	21-037
Job Code(s):	9803572
Flat Rate(s):	9803572A-.10 Inspection Only 9803572B-.50 Inspect and Install Slideout wiper seals

Publication Date:	February 2022
Make(s):	Jayco Motorized Entegra Coach
Model(s):	Redhawk, Melbourne, Melbourne Prestige Odyssey, Qwest
Model Year(s):	2020 -2021

Incident:	**Missing Slideout Wiper Seal for Travel Lock Opening**
Affected Units:	**2020-2021 Jayco Redhawk, Melbourne, Melbourne Prestige & 2020-2021 Entegra Odyssey, Qwest**
Parts Kit: 21-037JM	**Parts Kit #: 21-037JM**
	Parts Kit Contents: **(1) 12 Ft TRIM,SEAL FLAP TH-535 BLK SLO (0066678)** **(25) - SCREW,PAN QUAD 8.00X0.75 TEK BLK (0214553)** **(1) - Black Adhesive Sealant – (Purchase Locally)**
Misc. Tools & Supplies:	Screw Gun with Square Head Bit
Parts Return Information:	**N/A**

INSPECTION FOR SLIDEOUT WIPER SEAL

1. Extend the slideout to outboard position to inspect if there is a recessed opening in the slide out. (Figure 1A)
2. File a claim for inspection only if recessed opening is already covered.
3. Please proceed to instructions for installing slideout wiper seal if recessed opening is not covered.



FIG 1A

INSTRUCTIONS FOR INSTALLING SLIDEOUT WIPER SEAL

1. If not already completed, measure the opening and cut (4) pieces of Wiper Seal to approximately 34 inches long. (Length may vary)
2. Extend Slideout to outboard position.
3. Locate two cavities with Slideout Travel Locks in bottom side of Slideout Floor. (Fig. 1)

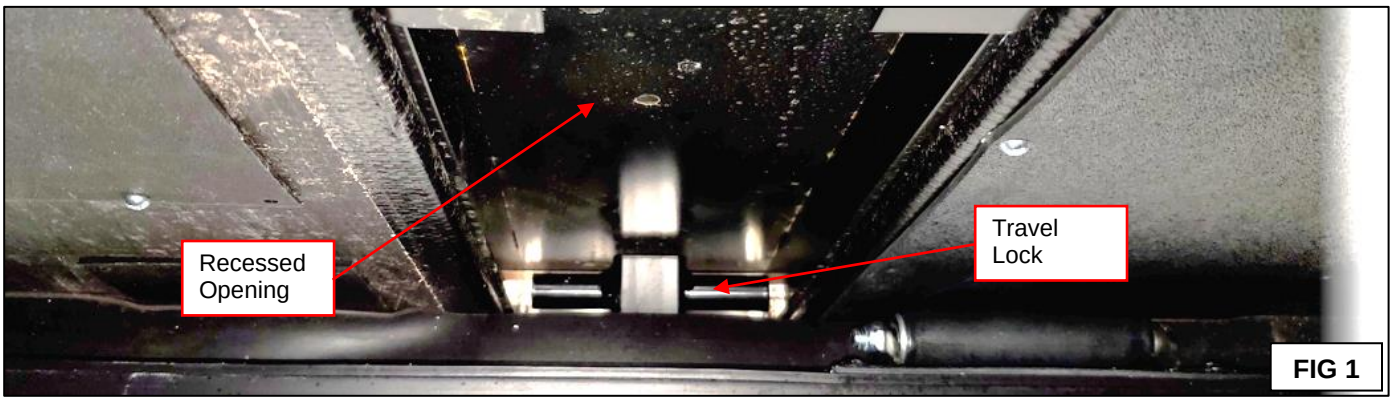


FIG 1

4. For the front opening, remove the fasteners from the glide strip and apply Sika Adhesive to both sides. (Fig. 2)

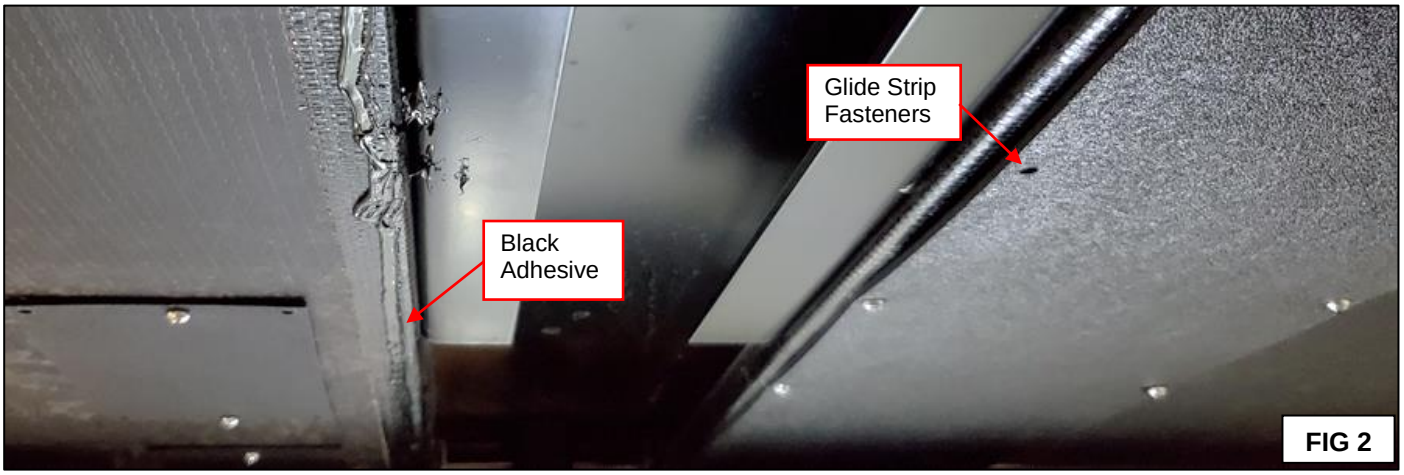


FIG 2

5. Attach thicker side of Wiper Seal to each side of the recessed opening with (8) #8 x .75 screws evenly spaced and (1) on the exterior side (close to exterior wall) to join the Wiper Seals together.

A. NOTE: Seal overlaps sides by ¾ inch and approximately ¼ inch in the center (Fig. 3) Repeat steps for second opening.



FIG 3

6. Operate Slideout to verify function.

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