



# SERVICE BULLETIN

## Vermeer Corporation

Environmental  
Pella, Iowa 50219

**FIELD CAMPAIGN SERVICE BULLETIN #: SVC2021-013 Rev. 1**

**DATE: 3 February 2022**

**CAMPAIGN  
TYPE:**

Customer Choice/Enhancements

**CAMPAIGN  
CATEGORY:**

Kit and Bulletin

| MACHINE/<br>ATTACHMENT<br>MODEL(S): | SERIAL NUMBERS:                                                                                                                                                                                                                                                                                                                                                                       |          | Kit version |
|-------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|-------------|
|                                     | Included                                                                                                                                                                                                                                                                                                                                                                              | Excluded |             |
| BC1500                              | 101 – 157, 160, 162 – 166, 168, 170, 171,<br>173, 176 – 202, 206 – 215, 217, 220,<br>222 – 224, 228 – 247, 249 – 269, 272 – 279,<br>281, 285 – 292, 295, 296, 302 – 308,<br>312 – 315, 322 – 395, 398 – 409, 412 – 418,<br>422 – 424, 430 – 459, 463 – 465, 468,<br>471 – 529, 532 – 538, 540, 541, 545 – 577,<br>579 – 607, 609, 611, 613 – 639, 641 – 647,<br>649 – 663, 665 – 1000 | None     | IK01        |
| BC1500                              | 158, 159, 161, 167, 169, 172, 174, 175,<br>203 – 205, 216, 218, 219, 221, 225 – 227,<br>248, 270, 271, 280, 282, 284, 293, 294,<br>297 – 301, 309 – 311, 316 – 321, 396, 397,<br>410, 411, 419 – 421, 425 – 429, 460 – 462,<br>466, 467, 470, 530, 531, 539, 542 – 544,<br>578, 608, 610, 612, 640, 648, 664                                                                          | None     | IK02        |
| BC1500                              | 1001 – 1285, 1287 – 1484, 1486 – 2188,<br>2190 – 2520, 2522, 2524 – 2544,<br>2546 – 2561, 2563 – 2570, 2572 – 2608,<br>2610 – 2668, 2670 – 2720, 2722,<br>2735 – 2830, 2832 – 2952, 2954 – 2977,<br>2979, 2980, 2982 – 5000                                                                                                                                                           | None     | IK03        |
| BC1500                              | 5001 – 5139, 5141 – 5328, 5330 – 5524,<br>5526 – 5655, 5657 – 5837, 5839 – 6018,<br>6020 – 6034, 6036 – 6213, 6215 – 6321,<br>6323 – 6350, 6352 – 6413, 6415 – 8000                                                                                                                                                                                                                   | None     | IK04        |
| BC1500                              | 8001 – 8307, 8309 – 8350                                                                                                                                                                                                                                                                                                                                                              | None     | IK05        |
| BC1500                              | 8351 – 8357, 8359 – 8361, 8363 – 8439,<br>8441 – 8471, 8473 – 8549, 8551,<br>8553 – 8562, 8564 – 8580, 8582 – 8632,<br>8634 – 8731, 8733 – 8749, 8751 – 8773,<br>8775 – 8782, 8784 – 8825, 8827 – 9001,<br>9003 – 9088, 9090 – 9450, 9452 – 9534,<br>9536 – 9631, 9633, 9634, 9636 – 9655,<br>9657 – 9717, 9719 – 9731, 9733 – 9737,<br>9739 – 9878, 9800 – 12000                     | None     | IK06        |
| BC1500                              | 1286, 1485, 2189, 2521, 2523, 2545, 2562,<br>2571, 2609, 2669, 2721, 2734, 2831, 2953,<br>2978, 2981                                                                                                                                                                                                                                                                                  | None     | IK07        |
| BC1500                              | 5140, 5329, 5525, 5656, 5838, 6019, 6035,<br>6214, 6322, 6351, 6414                                                                                                                                                                                                                                                                                                                   | None     | IK08        |
| BC1500                              | 8308                                                                                                                                                                                                                                                                                                                                                                                  | None     | IK09        |
| BC1500                              | 8358, 8362, 8440, 8472, 8550, 8552, 8563,<br>8581, 8633, 8732, 8750, 8774, 8783, 8826,<br>9002, 9064, 9089, 9451, 9535, 9632, 9635,<br>9656, 9718, 9732, 9738, 9879                                                                                                                                                                                                                   | None     | IK10        |

**Subject:** Enhanced axle kit (IK003789).

**Background:** Increased carrying capacity axles are being made available.

**Solution:**

1. Order and install IK00-3789.
2. Kits above include new English operator's manuals. Translated manuals needed for language of machine owner must be ordered separately. Revisions of translated manuals must match the revisions of the English manuals. Part numbers are listed below.
3. To obtain translated manuals for the following languages, order the applicable part number from Vermeer Parts Center. These items may not be immediately available. In this case, the item(s) will reflect backorder status and will be shipped when translation process is complete:

**Reason for revision:**

All BC1500 brush chippers located in Australia installing IK01 – IK06 must immediately weigh machine after install is complete to ensure weight is less than the ATM on VIN Plate. If weight is more than ATM, a vehicle modification plate must be installed that reflects updated values to comply with Australian Design Rule (ADR) 61/02. If a machine weighs 3 500 kg (7,720 lb) or more, it will also need to have safety chains installed that meet the marking requirements of ADR 62/02.

(Manual information in tables is for reference only.)

| Model  | Serial Number | Part Number | Description                     | Language             |
|--------|---------------|-------------|---------------------------------|----------------------|
| BC1500 | 5001 - 8000   | 117000LL7   | Operator's Manual (Plain Copy)  | Brazilian Portuguese |
|        |               | 296381937   | Operator's Manual (Cabled Copy) | Brazilian Portuguese |
|        | 1001 - 5000   | 117000HX4   | Operator's Manual (Plain Copy)  | Brazilian Portuguese |
|        |               | 296346976   | Operator's Manual (Cabled Copy) | Brazilian Portuguese |
| BC1500 | 8351 -        | 117000VV9   | Operator's Manual (Plain Copy)  | Bulgarian            |
|        |               | 180030629   | Operator's Manual (Cabled Copy) | Bulgarian            |
|        | 5001 - 8000   | 117000JY8   | Operator's Manual (Plain Copy)  | Bulgarian            |
|        |               | 296381815   | Operator's Manual (Cabled Copy) | Bulgarian            |
|        | 1001 - 5000   | 117000DN3   | Operator's Manual (Plain Copy)  | Bulgarian            |
|        |               | 296313142   | Operator's Manual (Cabled Copy) | Bulgarian            |
| BC1500 | 8351 -        | 117000VX6   | Operator's Manual (Plain Copy)  | Chinese              |
|        |               | 180030635   | Operator's Manual (Cabled Copy) | Chinese              |
| BC1500 | 101 - 1000    | 117000AV5   | Operator's Manual (Plain Copy)  | Czech                |
|        |               | 296292924   | Operator's Manual (Cabled Copy) | Czech                |
| BC1500 | 1001 - 5000   | 117000DM7   | Operator's Manual (Plain Copy)  | Danish               |
|        |               | 296313139   | Operator's Manual (Cabled Copy) | Danish               |
| BC1500 | 8351 -        | 117000UE5   | Operator's Manual (Plain Copy)  | Dutch                |
|        |               | 1800130506  | Operator's Manual (Cabled Copy) | Dutch                |
|        | 5001 - 8000   | 117000MW2   | Operator's Manual (Plain Copy)  | Dutch                |
|        |               | 296400536   | Operator's Manual (Cabled Copy) | Dutch                |
|        | 1001 - 5000   | 117000BL6   | Operator's Manual (Plain Copy)  | Dutch                |
|        |               | 296292972   | Operator's Manual (Cabled Copy) | Dutch                |
| BC1500 | 8351 -        | 117000ST8   | Operator's Manual (Plain Copy)  | French               |
|        |               | 296460390   | Operator's Manual (Cabled Copy) | French               |
|        | 8001 - 8350   | 117000RS7   | Operator's Manual (Plain Copy)  | French               |
|        |               | 296460307   | Operator's Manual (Cabled Copy) | French               |
|        | 5001 - 8000   | 117000LA8   | Operator's Manual (Plain Copy)  | French               |
|        |               | 296381900   | Operator's Manual (Cabled Copy) | French               |
|        | 1001 - 5000   | 117000AP2   | Operator's Manual (Plain Copy)  | French               |
|        |               | 296292900   | Operator's Manual (Cabled Copy) | French               |

|           |             |                                 |                                 |            |
|-----------|-------------|---------------------------------|---------------------------------|------------|
| BC1500    | 8351 -      | 117000VG6                       | Operator's Manual (Plain Copy)  | German     |
|           |             | 180030587                       | Operator's Manual (Cabled Copy) | German     |
|           | 8001 - 8350 | 117000SG1                       | Operator's Manual (Plain Copy)  | German     |
|           |             | 296460350                       | Operator's Manual (Cabled Copy) | German     |
|           | 5001 - 8000 | 117000LT1                       | Operator's Manual (Plain Copy)  | German     |
|           |             | 296381958                       | Operator's Manual (Cabled Copy) | German     |
|           | 1001 - 5000 | 117000BM5                       | Operator's Manual (Plain Copy)  | German     |
| 296292975 |             | Operator's Manual (Cabled Copy) | German                          |            |
|           |             |                                 |                                 |            |
| BC1500    | 8001-       | 117000YD0                       | Operator's Manual (Plain Copy)  | Indonesian |
|           |             | 180034409                       | Operator's Manual (Cabled Copy) | Indonesian |
|           | 5001 - 8000 | 117000RL3                       | Operator's Manual (Plain Copy)  | Indonesian |
|           |             | 296460287                       | Operator's Manual (Cabled Copy) | Indonesian |
|           |             |                                 |                                 |            |
| BC1500    | 5001 - 8000 | 117000LF5                       | Operator's Manual (Plain Copy)  | Italian    |
|           |             | 296381919                       | Operator's Manual (Cabled Copy) | Italian    |
|           | 1001 - 5000 | 17000GR6                        | Operator's Manual (Plain Copy)  | Italian    |
|           |             | 296346884                       | Operator's Manual (Cabled Copy) | Italian    |
|           | 101 - 1000  | 117000AK0                       | Operator's Manual (Plain Copy)  | Italian    |
|           |             | 296292886                       | Operator's Manual (Cabled Copy) | Italian    |
|           |             |                                 |                                 |            |
| BC1500    | 5001 - 8000 | 17000PB3                        | Operator's Manual (Plain Copy)  | Russian    |
|           |             | 296400628                       | Operator's Manual (Cabled Copy) | Russian    |
|           |             |                                 |                                 |            |
| BC1500    | 8351 -      | 117000SR0                       | Operator's Manual (Plain Copy)  | Spanish    |
|           |             | 296460379                       | Operator's Manual (Cabled Copy) | Spanish    |
|           | 8001 - 8350 | 117000QS5                       | Operator's Manual (Plain Copy)  | Spanish    |
|           |             | 296400728                       | Operator's Manual (Cabled Copy) | Spanish    |
|           | 5001 - 8000 | 117000JN9                       | Operator's Manual (Plain Copy)  | Spanish    |
|           |             | 296381781                       | Operator's Manual (Cabled Copy) | Spanish    |
|           | 1001 - 5000 | 117000AE8                       | Operator's Manual (Plain Copy)  | Spanish    |
|           |             | 296292870                       | Operator's Manual (Cabled Copy) | Spanish    |
|           | 101 - 1000  | 117000X35                       | Operator's Manual (Plain Copy)  | Spanish    |
|           |             | 296292759                       | Operator's Manual (Cabled Copy) | Spanish    |
|           |             |                                 |                                 |            |
| BC1500    | 8351 -      | 117000UU3                       | Operator's Manual (Plain Copy)  | Turkish    |
|           |             | 180030551                       | Operator's Manual (Cabled Copy) | Turkish    |
|           | 8001 - 8350 | 117000SE4                       | Operator's Manual (Plain Copy)  | Turkish    |
|           |             | 296460344                       | Operator's Manual (Cabled Copy) | Turkish    |

For languages not included above, contact: [translations@vermeer.com](mailto:translations@vermeer.com).

## **WARRANTY CONSIDERATION:**

1. Warranty will pay dealers 1 hour of labor or provide customer with \$50 AUD parts certificate after having the machine weighed at a certified weigh station for Australia-located machines only. Dealers in Australia use warranty labor code SB21 when filing a claim and reference this service bulletin.

To receive reimbursement for the parts certificate, submit a standard warranty claim referencing SVC2021-013 as the causal part number and attach a copy of the parts certificate. Add the parts certificate to the other charges tab as a net item. Dealers are not eligible to receive the parts certificate for machines in dealer inventory.

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|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Completion schedule:</b><br><input type="checkbox"/> <b>Product Safety Alert: Install immediately</b><br><input type="checkbox"/> <b>Product Compliance Alert: Install immediately</b><br><input type="checkbox"/> <b>90 days from date of this bulletin</b><br><input type="checkbox"/> <b>180 days from date of this bulletin</b><br><input type="checkbox"/> <b>1 year from date of this bulletin</b><br><input type="checkbox"/> <b>Only units within standard limited warranty period</b><br><input checked="" type="checkbox"/> <b>N/A</b> | <b>Reimbursement:</b><br><input type="checkbox"/> <b>Product Safety Alert</b><br><input type="checkbox"/> <b>Product Compliance Alert</b><br><input type="checkbox"/> <b>All units listed above with less than __ hours or warranty start date in the last __ months</b><br><input type="checkbox"/> <b>Parts</b> <input type="checkbox"/> <b>Labor paid (Labor code: SBXX)</b><br><input type="checkbox"/> <b>Only units within standard limited warranty period</b><br><input checked="" type="checkbox"/> <b>Only weighed Australia units with IK00-3079 installed</b> |
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|                                                                                                     |                                     |    |                                 |                          |    |                   |
|-----------------------------------------------------------------------------------------------------|-------------------------------------|----|---------------------------------|--------------------------|----|-------------------|
| <b>Internal Reference:</b><br><b>TREAD Act Code</b><br><i>(Choose one or more applicable codes)</i> | <input checked="" type="checkbox"/> | -- | Not applicable                  | <input type="checkbox"/> | 12 | Exterior lighting |
|                                                                                                     | <input type="checkbox"/>            | 02 | Suspension                      | <input type="checkbox"/> | 16 | Structure         |
|                                                                                                     | <input type="checkbox"/>            | 03 | Service brake system, hydraulic | <input type="checkbox"/> | 17 | Latch             |
|                                                                                                     | <input type="checkbox"/>            | 04 | Service brake system, air       | <input type="checkbox"/> | 19 | Tires             |
|                                                                                                     | <input type="checkbox"/>            | 05 | Parking brake                   | <input type="checkbox"/> | 20 | Wheels            |
|                                                                                                     | <input type="checkbox"/>            | 11 | Electrical                      | <input type="checkbox"/> | 21 | Trailer hitch     |

|                                                                                                                                                                                 |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Dealer Distribution:</b><br><br><input type="checkbox"/> <b>Domestic</b><br><input type="checkbox"/> <b>International</b><br><input checked="" type="checkbox"/> <b>Both</b> |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|