



Service Bulletin 592

Issue 1 - 01.2022

Subject: Re-torque Rear Sprocket Lock Nuts				
Bulletin Number	Models Affected	VIN Range		Markets Affected
592	Bonneville T100	From AX0150	To AX8715	All markets except Brazil and India
	Bonneville T120	From AX3748	To AX8997	
	Bonneville T120 Black	From AX3794	To AX9221	
	Street Scrambler	From AX3104	To AX8892	
	Street Twin	From AX3271	To AX9003	
	Thruxton RS	From AX3796	To AX9387	
	Speed Twin	From AX2845	To AX9202	
	Bonneville Bobber	From AX4245	To AX8709	
	Bonneville Speedmaster	From AX4277	To AX8985	
	Tiger Sport	From AW9349	To AX9217	
	Trident	From AX3686	To AX9241	

Background Information

Internal investigations have identified the rear sprocket lock nuts must be re-torqued on the above models. Dealers are requested to re-torque the lock nuts as described in the procedure below.

Customer Contact Instructions

Motorcycles in the affected VIN range must be modified prior to delivery to the customer, or at the next visit to the dealership.

Identification of Affected Motorcycles

Bonneville T100, Bonneville T120, Bonneville T120 Black, Bonneville Bobber, Bonneville Speedmaster, Street Scrambler, Street Twin, Thruxton RS, Speed Twin, Tiger Sport and Trident motorcycles in the above VIN range.

Note:

- Some affected motorcycles listed in the VIN range will have been modified and repaired by Triumph prior to their release from the factory.
- Unmodified motorcycles can be identified by checking the 'VIN Enquiry' on www.triumphonline.net.

Warranty Claim Instructions

Bulletin Number	Fault Code	Repair Code	Description	Repair Allowance	Time
592	020130992	99592	Rear Sprocket Lock Nuts Overcheck	0.08 Hrs	

Genuine Parts Information

Bulletin Number	Part Number	Description	Quantity
592	N/A	N/A	N/A

Other Instructions

Once completed, please mark the Service Record Book that the requirements of this bulletin have been complied with.

Before returning the motorcycle to the customer, download the latest calibration using the current version of the Triumph diagnostic software to the following:

- Engine electronic control module
- Chassis electronic control module (if fitted)
- Keyless electronic control module (if fitted)
- Suspension electronic control module (if fitted)
- Connectivity module (if fitted)
- Instruments (if applicable).

Re-torque Rear Sprocket Lock Nuts

Follow the procedure below in order to re-torque the rear sprocket lock nuts.

Warning

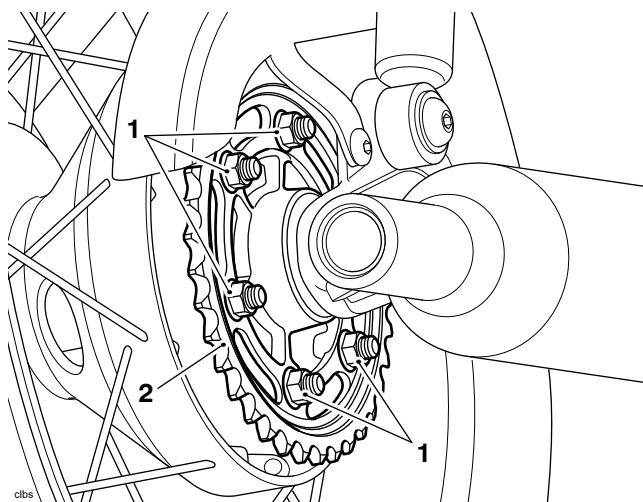
Make sure the motorcycle is stabilised and adequately supported.

Do not support the motorcycle on any ancillary component, the exhaust system or any other non structural parts of the motorcycle frame.

A correctly supported motorcycle will help prevent it from falling.

An unstable motorcycle may fall, causing injury to the operator or damage to the motorcycle.

1. Evenly and progressively re-torque the rear sprocket lock nuts to **55 Nm**.



1. Lock nut (5 of 6 shown)
2. Sprocket - chain not shown for clarity (Bonneville T120 shown)

Circulation

Initial and date when read and return to central file holder

Service Manager	Parts Manager	Sales Manager	Workshop Supervisor	Technician 1	Technician 2