

GROUP	NUMBER		
BODY	22-BD-001H		
DATE	MODEL(S)		
JANUARY, 2022	ELANTRA (CN7) ELANTRA HYBRID (CN7 HEV)		

# FRONT BUMPER MOLDING REPLACEMENT

**Description:** Certain 2021MY Elantra vehicles may exhibit paint delamination on the left, right and lower moldings of the front bumper. Follow the procedure outlined in this bulletin to remove and replace the dark chrome front bumper moldings.

**Applicable Vehicles:** Certain 2021MY Elantra (CN7) and Elantra Hybrid (CN7 HEV) vehicles (VINs starting with "KMH") produced between 3/2/2021 – 4/29/2021 and equipped with dark chrome front bumper moldings.

### **Parts Information:**

PART NAME	PART NUMBER	FIGURE
FRONT BUMPER LH MOLDING	86595-AA010QQH	
FRONT BUMPER RH MOLDING	86596-AA010QQH	
FRONT BUMPER LOWER MOLDING	86569-AA010QQH	

### Warranty Information:

MODEL	OP CODE	OPERATION	OP TIME	CAUSAL PART	NATURE CODE	CAUSE CODE
Elantra (CN7)	10D188R0	FRONT BUMPER MOLDING	0.0 M/L	86505 AA010	4.06	770
Elantra Hybrid (CN7 HEV)	10D188R1	REPLACEMENT	0.9 M/H	86595-AA010	A26	ZZ2

Note 1: Submit claim on Campaign Claim Entry Screen.

**Note 2:** If a part that is not covered by this TSB is found in need of replacement while performing this TSB, submit a separate claim using the same Repair Order. If the affected part is out of warranty, submit a Prior Approval Request for goodwill consideration prior to the repair.

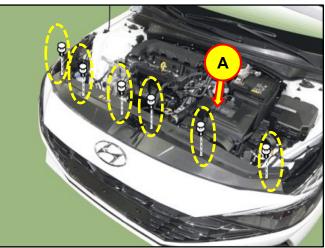
Circulate To: General Manager, Service Manager, Parts Manager, Warranty Manager, Service Advisors, Technicians, Body Shop Manager, Fleet Repair

2.

# Service Procedure:

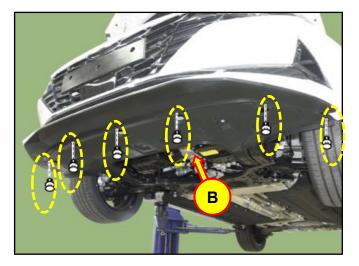
1. Open the vehicle hood.





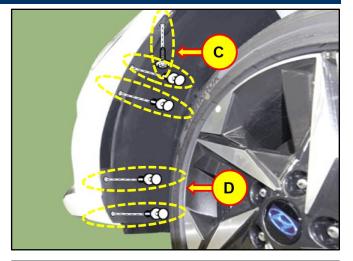
3. Remove the lower clips (B) securing the bottom of the front bumper to the under cover.

Remove the upper clips (A) of the front bumper.



# FRONT BUMPER MOLDING REPLACEMENT

 Remove the screw (C) and clips (D) securing the side of the front bumper to the wheel guard. Repeat on the opposite side of the vehicle.

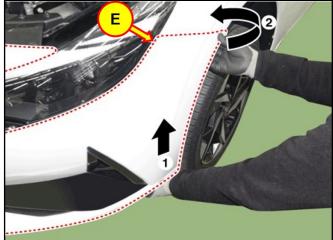


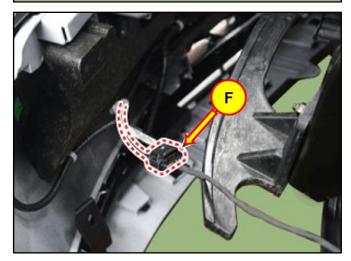
 Remove the front bumper (E) from the side bracket by holding the bottom (1) and the side (2) of the bumper and pulling outwards. Repeat on the opposite side of the vehicle.



Be careful not to damage the locking jaw on the sides of the front bumper.

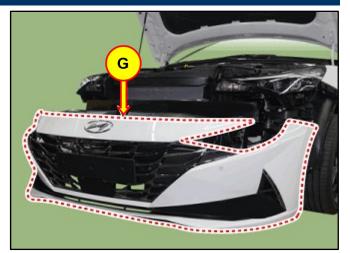
6. Disconnect the front bumper main connector (F).





# FRONT BUMPER MOLDING REPLACEMENT

7. Remove the front bumper assembly (G).



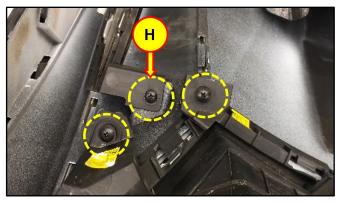
8. Place the front bumper face down for access to the bumper moldings.

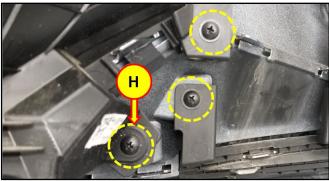
# NOTICE

Place the front bumper on a soft surface that will not scratch or damage the paint.

9. Remove the front bumper side molding screws (H).

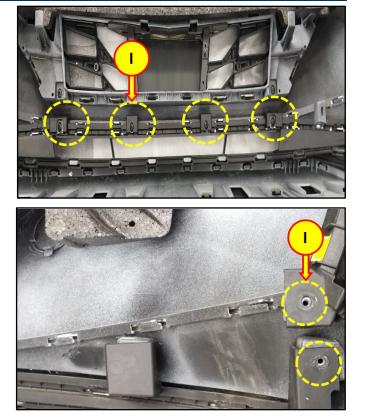






# FRONT BUMPER MOLDING REPLACEMENT

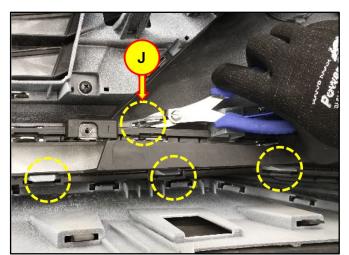
10. Remove the front bumper lower molding screws (I).

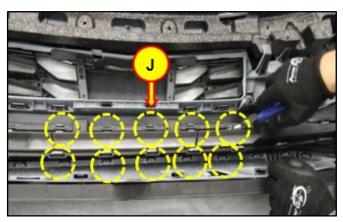


11. Using cutting pliers, cut off the locking tabs (J) on the side moldings and lower molding.

# NOTICE

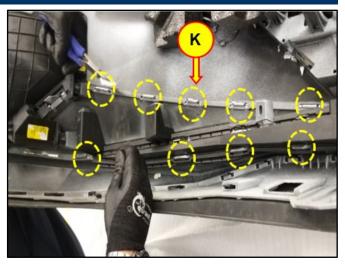
New locking tabs are present on the replacement moldings.

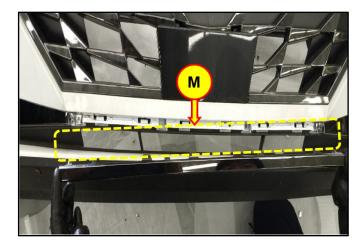




## FRONT BUMPER MOLDING REPLACEMENT

12. Press on the locking tabs (K) to remove the moldings.





13. Remove both front bumper side moldings (L).

14. Remove the front bumper lower molding (M).

15. Install the new moldings and the front bumper in reverse order of removal.



Install the side moldings first before installing the lower molding. Ensure that all locking tabs are firmly in place.

16. The service procedure is now complete.