

ATTENTION:
 GENERAL MANAGER
 PARTS MANAGER
 CLAIMS PERSONNEL
 SERVICE MANAGER

IMPORTANT - All Service Personnel Should Read and Initial in the boxes provided, right.

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QUALITY DRIVEN® SERVICE

SERVICE BULLETIN

APPLICABILITY: 2017-18MY Forester 2.5L

NUMBER: 09-85-22

SUBJECT: Front Exhaust Pipe Cover Replacement

DATE: 01/20/22

INTRODUCTION:

This bulletin announces design changes made to the front exhaust pipe covers. The covers have a re-designed shape to provide a more streamlined fit with the previously re-designed front exhaust pipe bellows.

PART INFORMATION:

Part Description	Part Number	Quantity
COVER COMPLETE-CONVERTER PIPE,FRONT UPR	44651AJ320	1
COVER COMPLETE-CONVERTER PIPE,FRONT LWR	44651AJ330	1
GASKET-EXHAUST PIPE FRONT	44616AA290	2
GASKET-EXHAUST PIPE REAR	44022AA123	1
GASKET-EXHAUST JOINT	44616AA330	1

NOTES:

- The parts listed above in gray are **one-time use** parts.
- If a situation occurs **where** one of the old-style covers need replacement, the covers **MUST** be replaced as a set. If the covers have BOTH been previously replaced with the new-style parts, they can be replaced individually.

REMINDER: Always order the most up-to-date replacement parts based on the specific VIN being repaired.

CAUTION: VEHICLE SERVICING PERFORMED BY UNTRAINED PERSONS COULD RESULT IN SERIOUS INJURY TO THOSE PERSONS OR TO OTHERS.

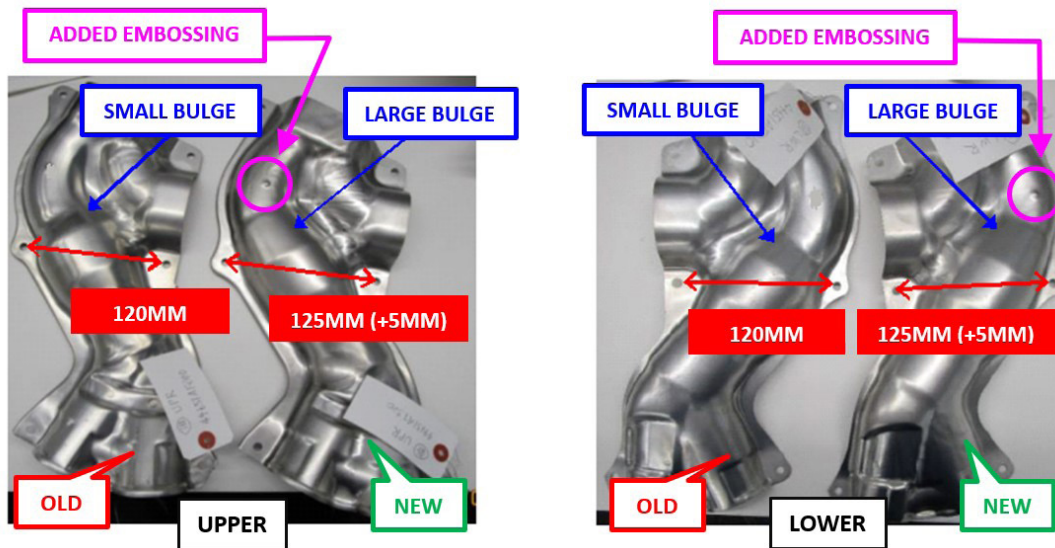
Subaru Service Bulletins are intended for use by professional technicians ONLY. They are written to inform those technicians of conditions that may occur in some vehicles, or to provide information that could assist in the proper servicing of the vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do the job correctly and safely. If a condition is described, DO NOT assume that this Service Bulletin applies to your vehicle, or that your vehicle will have that condition.

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Details of Changes:



SERVICE PROCEDURE / INFORMATION:

REMINDER: Customer satisfaction and retention starts with performing quality repairs.

The service procedures for front exhaust pipe covers remain unchanged. Always refer to the applicable Service Manual and review the full requirements of the repair being performed. The Service Manual procedures contain information critical to performing an effective repair the first time, every time. This includes but is not limited to important SAFETY precautions, proper inspection criteria, necessary special tools, required processes and related one-time-use parts needed for a complete and lasting repair.

Refer to the applicable Subaru Service Manual: Engine > EXHAUST > Front Exhaust Pipe

IMPORTANT NOTES:

- If the old-style covers are installed, they **MUST** be replaced as a **set**.
- The Service Manual uses a **black star (★)** in the component breakdown illustration to indicate **one-time use** parts.
- Refer to the applicable Service Manual and review: General Description > Repair Contents > Action required before & after Battery Disconnect. Additionally, record any stored seat position(s) before proceeding. Relearn any seat position memory after work is complete. If the power rear gate (PRG) height has been customized, that position must also be noted and relearned
- Whenever reconnecting the ground cable terminal to the battery sensor, torque to 7.5Nm (5.5ft.-lbs. or 66inch.-lbs.) while supporting the sensor with the other hand as outlined in the applicable Service Manual under: STARTING/CHARGING SYSTEMS > Battery Sensor

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WARRANTY / CLAIM INFORMATION:

For vehicles within the Basic New Car Limited Warranty period, this repair may be submitted using the following claim information:

Labor Description	Labor Operation #	Labor Time	Fail Code
HEAT SHIELD, EXH PIPE/TURBO UPPER/CLAMP R&R	B229133	0.3	EAJ-02
EACH ADDITIONAL EXH HEAT SHIELD SET R&R	C229135	0.2	

IMPORTANT REMINDERS:

- SOA strongly discourages the printing and/or local storage of service information as previously released information and electronic publications may be updated at any time.
- Always check for any open recalls or campaigns anytime a vehicle is in for servicing.
- Always refer to STIS for the latest service information before performing any repairs.