



Volvo Chassis - VNL 860 (77" Sleeper) - Headliner Sagging Around Skylight; Headliner Reinforcement Kit, Installation Information And Instructions - Model Years 2018 And 2019

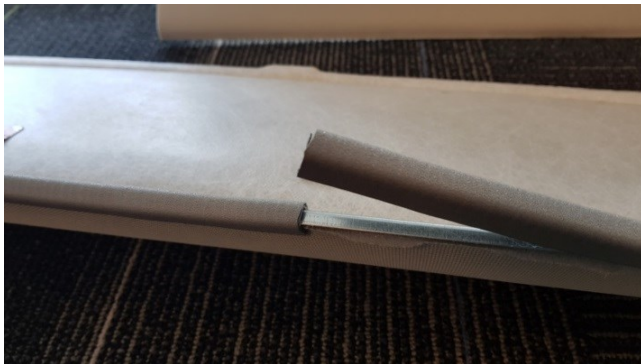


> Internal Content

For applicable vehicles exhibiting this issue, use kit [Part Number 23523491](#) along with the procedure below:

Preparation

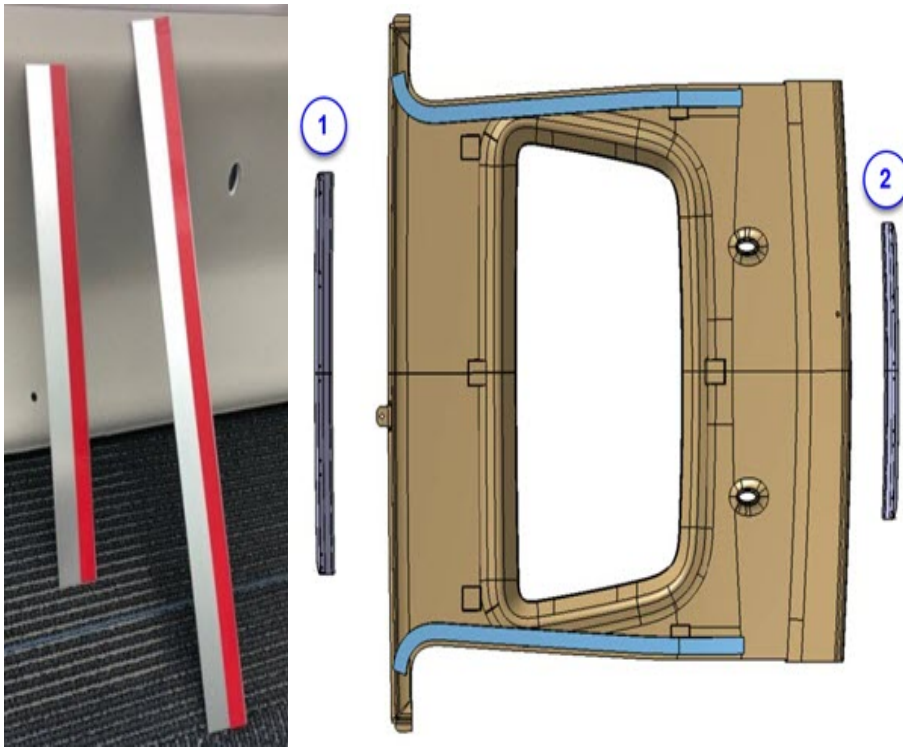
1. Remove the trim moulding around the skylight.



2. Remove any existing metal reinforcement(s).

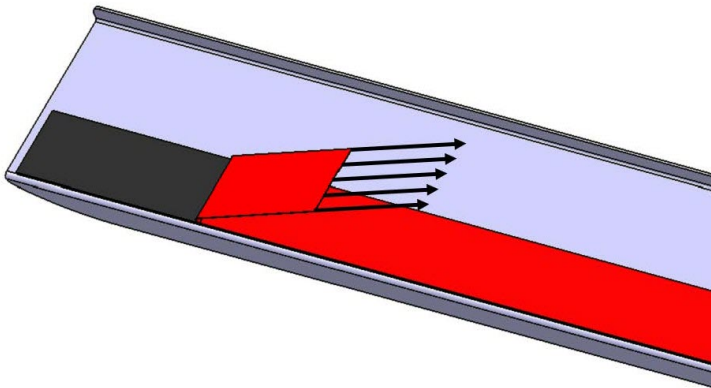
Installation

There are two reinforcement plates in the kit as shown in the diagram below:

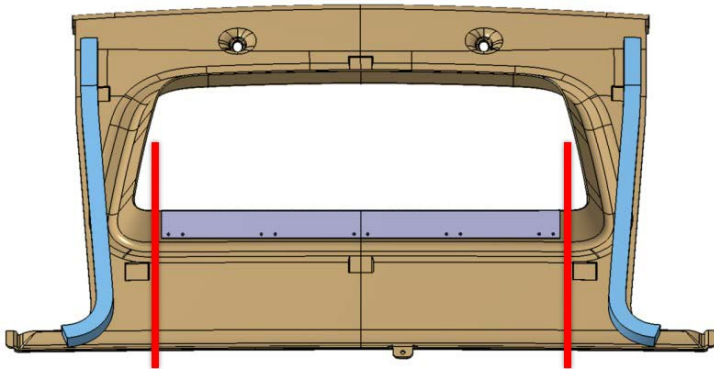


- The longer plate (1) will be installed at the rear of the skylight.
- The shorter plate (2) is applied to the front.

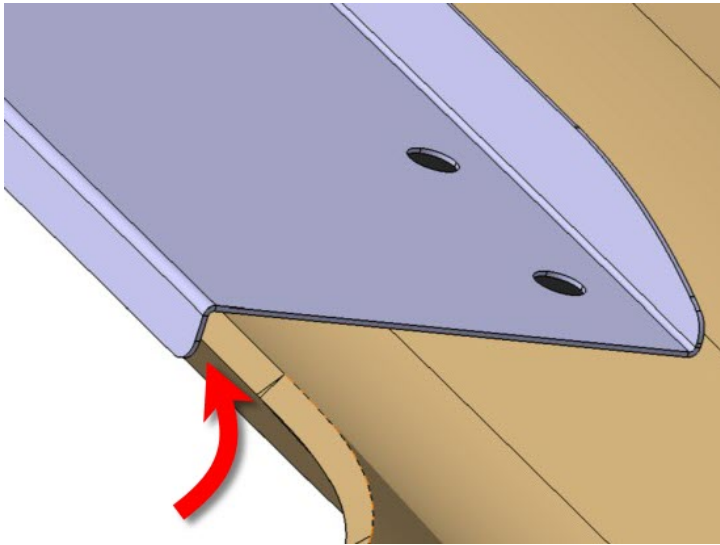
1. Peel off the tape backing and make sure to keep the sticky side clean while assembling.



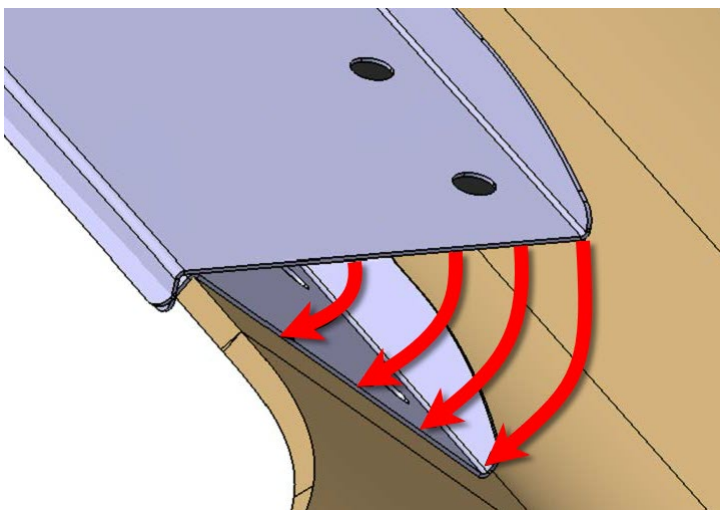
2. Align the reinforcement so it is centered on the side of the skylight it will be applied to.



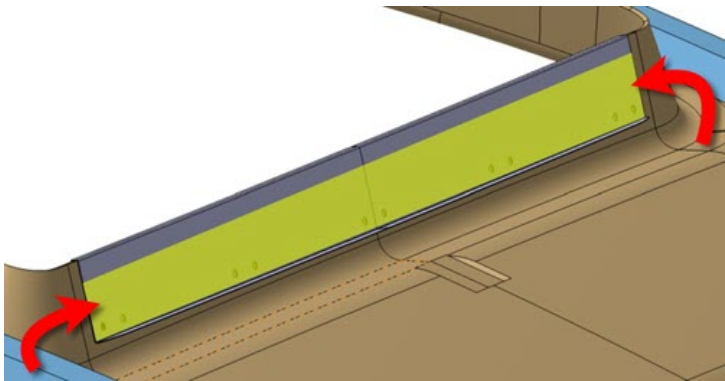
3. Hook the lip on the edge of the reinforcement at the top of the edge of the skylight as shown below:



4. Angle the plate down towards the headliner wall.



5. Press firmly along the entire surface of the plate so that the tape sticks.



- 6. Apply the same procedure to the other reinforcement.
- 7. Reinstall the trim moulding.

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