



Technical Service Bulletin

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| GROUP Body | NUMBER 21-BD-004G |
| DATE February, 2021 | MODEL(S) GV80 (JX1) |

SUBJECT: 3RD ROW SEAT BACK STEP HEIGHT ADJUSTMENT

Description: The step height is the alignment between the 3rd row seat backs. If the step height is more than 5 mm, the seat backs may appear misaligned. If a vehicle exhibits misaligned 3rd row seat backs, follow the service procedure in this bulletin.

Applicable Vehicles: Certain 2021MY GV80 (JX1) vehicles

NOTICE

Normal warranty applies for this procedure.
Step height adjustment is not required for every vehicle.

Service Procedure:

A. Seat Back Step Height Inspection

1. Push or pull one of the 3rd row seat backs to inspect for the step height.



2. Measure the step height between the seat backs.

If the step height is less than 5 mm, no adjustment is required.

If the step height is more than 5 mm, proceed to the next section.



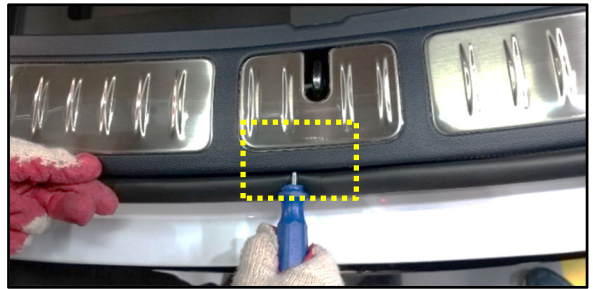
B. Seat Back Step Height Adjustment

1. Open the luggage board.



2. Remove the transverse trim clip.

⚠ CAUTION
 Do not damage the clip during removal. Replace the clip if it is damaged.



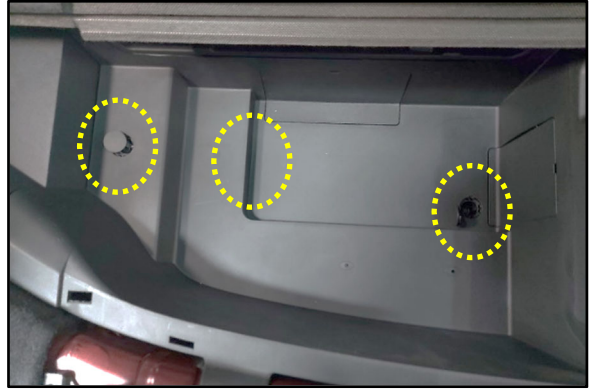
3. Remove the transverse trim assembly.



4. Remove the cargo screen assembly.



5. Remove the three rear luggage floor box trim caps and mounting bolts.



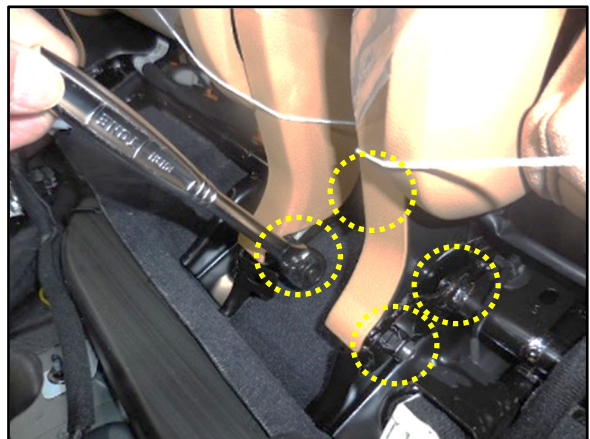
6. Remove the luggage floor box trim bracket mounting bolts.



7. Remove the luggage floor tray assembly.



8. Slightly loosen the left and right seat back mounting bolts.



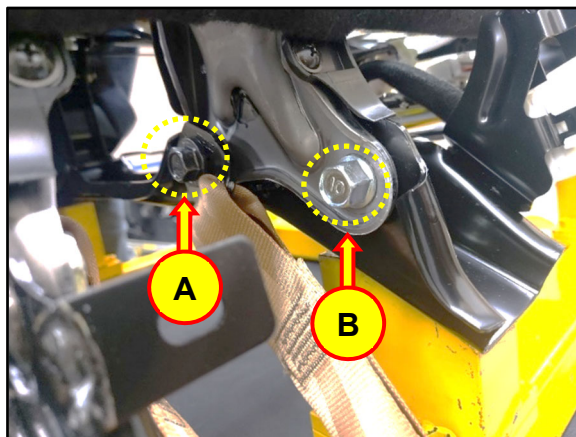
9. Fold the seat backs down and adjust the step height until the seat backs are even, while an assistant tightens the rear-side bolts (A).

Tightening torque:

- 44.1 – 53.9 N.m
- 4.5 – 5.5 kgf.m
- 32.5 – 39.8 lb-ft

NOTICE

The rear-side bolts (A) are black.
The front-side bolts (B) are silver.



10. Return the seat backs to the normal sitting position and inspect the step height.

If necessary, adjust the step height until the seat backs are even.



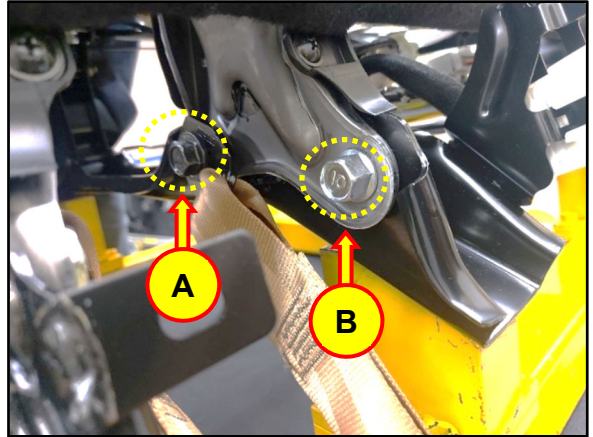
11. Hold the seat backs in place while an assistant tightens the front-side bolts (B).

Tightening torque:

- 44.1 – 53.9 N.m
- 4.5 – 5.5 kgf.m
- 32.5 – 39.8 lb-ft

NOTICE

The rear-side bolts (A) are black.
The front-side bolts (B) are silver.



12. The service procedure is now complete.